



Accelerator Control Systems

Kazuro Furukawa, KEK

for KEKB and Linac Control Groups

<kazuro.furukawa@kek.jp>

Dec. 16. 2008.



- ◆ **Considerations on Accelerator Controls in General**
- ◆ **Available Technologies**
- ◆ **Adaptive Reliabilities**
- ◆ **Summary**



Accelerator Controls



Accelerator Controls

◆ Definition and goal

- ❖ Specified only after technical details of the accelerator is decided
 - ✧ Of course the final goal is the science achievement
- ❖ Often changes after commissioning
 - ✧ Many prefer to flexibility as well as to robustness
 - ✧ Should support rapid development to realize novel ideas immediately
 - ✧ Single user system (like BESSIII operation) and Multi-user system (like SOR operation) require very different goals
- ❖ Unfortunately we don't have general accelerator controls
 - ✧ We may have to create something



History

◆ Discussions of accelerator controls

❖ At ICALEPCS conferences

- ✧ After some success of NODAL at SPS/CERN
- ✧ Needs for more general software tools

❖ NODAL was chosen at TRISTAN

❖ SLC/SLAC and Fermilab used Micros + VMS (but differently)

❖ Standard model

- ✧ Field-network + VME + Unix + X11

❖ Software sharing

- ✧ Definition of a Class to represent whole accelerator
 - ◆ Which was practically impossible

❖ More common control system with extended API

- ✧ ncRPC/CERN, TACL/CEBAF, ACNET/Tevatron, etc
- ✧ EPICS got popular maybe because of the selections at SSC, APS, CEBAF, BESSY, ...

❖ Then more object oriented software (naturally after RPC)

- ✧ More computer aided development possible
- ✧ CICERO/CERN, TANGO, CORBA+Java, CERN, ...
- ✧ Windows/Microsoft (ex. Labview) or Linux (ex. ATCA) in Industry, ...



No common controls yet

- ❖ **Balance between many available technologies**
- ◆ **Object-oriented vs. Channel-oriented**
 - ❖ **Object-oriented technology**
 - ✧ More support benefits from software engineering
 - ✧ Extendable, clearer definitions
 - ✧ Different people have different ideas on control objects
 - ❖ **Channel-oriented technology**
 - ✧ Flat (one-layer structure), simple, scalable
 - ✧ Not much support from software engineering
 - ✧ Easy to make gateways



More balances

◆ Compiled language vs. interpretive language

❖ Two level languages

- ✧ Interpretive language for rapid prototyping
- ✧ Compiled language for established algorithms

❖ Too much success of NODAL, and SADscript

❖ Compiled languages programmed by expert

- ✧ Documentation, maintenance, policy-driven
- ✧ Manageable, then reliable

❖ Interpretive/scripting languages

- ✧ Rapid development
 - ◆ Realization of innovative physics ideas in hours
- ✧ Everyone can attend the construction of operation environment
- ✧ Another level of management/maintenance required
 - ◆ Because of no policy-enforcing by itself



More balances

◆ Best & aggressive vs. moderate & conservative

❖ New technology is attractive

- ✧ But can be a “fad”
- ✧ Can we justify the choice?

❖ For longer life-span, which is better?

- ✧ Life of accelerator is often very long compared with
 - ◆ User facilities
 - ◆ Commercially available software/communication technologies
- ✧ Operational performance continuously advances

❖ Accumulation of operation knowledge base

- ✧ Stored mainly as software and database in the control system
 - ◆ Beam stabilization algorithms, hardware startup procedures, etc

❖ It is valuable treasure

- ✧ There should be mechanism to keep such resources
 - ◆ With longer life-span



More balances

◆ International vs. de-facto standards

❖ International organizations pursue ideal solutions

- ❏ Sometimes they don't become de-facto standards
- ❏ Selection of one of many standards is difficult

❖ Watching the market

- ❏ TCP/IP network, Unix/Windows operating system, VME boxes

❖ Advantages of de-facto standards

- ❏ Economical advantage to select products out of markets
- ❏ Save man-power avoiding proprietary development
- ❏ Solutions will be provided for the old standard in the next generation
- ❏ As a whole, it is good for long life-span



Available Technologies



PLC

◆ Programmable Logic Controllers (PLC)

- ❖ Rule-based algorithms (ladder software) can be well-adopted for simple controls
- ❖ IP network for the both controls and management were preferable
 - ✧ Especially at KEK/Linac which has a policy of IP-only field network
- ❖ ~150 PLCs at Linac since 1993, and also many at J-PARC
- ❖ Isolated/separated development becomes easy
 - ✧ Outsourcing oriented
- ❖ Equipment developer oriented
 - ✧ Many maintenance capabilities were implemented
- ❖ IEC61131-3 Standards
 - ✧ 5 languages, with emphasis on naming
 - ✧ Effort to make common development environment (XML representation etc.)
 - ✧ Not so popular in Japan, we should pay more attention
- ❖ Redundancy
- ❖ For EPICS-embedded PLC, see the presentation of recent topics



Network with only IP/Ethernet

- ◆ **The policy chosen when we upgrade Linac in 1993**
 - ❖ **Make network management simpler**
 - ✧ **Faster switches, routing, network-booting, etc.**
 - ❖ **Avoid Hardware failure and analysis effort with old field network**
 - ✧ **Home-grown field networks need much dedicated man-power**
 - ❖ **Cost for optical Ethernet went down at around 1995**
 - ✧ **Linac has high-power modulator stations, noise source**
 - ❖ **Nowadays many facilities have this policy with GbE**
 - ✧ **J-PARC controls basically followed this**
 - ❖ **More and more intelligent network devices**
 - ✧ **ex. Oscilloscopes with Windows/3GHz-Pentium built-in**
 - ✧ **Even EPICS IOC, MATLAB, or others can be embedded**
 - ❖ **Network components can be replaced one-by-one**
 - ❖ **Security consideration will be more and more important**



FPGA

◆ Another “everywhere” after IP network

- ❖ Digital circuit and software can be embedded in to one chip

 - ✧ Even CPU core is embedded

 - ✧ Flexible and robust, wonderful platform for local controls

 - ◆ Sometimes it can be terrible source of bugs

- ❖ Nano-second level timing

- ❖ More and more gates, memory, pins, etc

- ❖ More software support

 - ✧ Embedded-EPICS is possible, see the presentation of recent topics



ATCA and μ TCA

◆ Advanced telecommunications computing architecture

- ❖ Accommodate many 100ohm serial interconnects
- ❖ GbE or PCI-express, 10GbE, etc
- ❖ Typically 14slots in 19" and 12-unit height
- ❖ Shelf manager manages healthiness of the system
 - ✧ through Intelligent Platform Management Interface (IPMI)
- ❖ Many reliability improving facilities, redundancy, hot-swap, etc

◆ MicroTCA

- ❖ More recently defined in 2006, based on AdvancedMC Mezzanine Card defined in ATCA
- ❖ Begin to have many facilities from ATCA



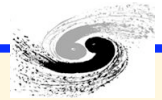
EPICS

- ◆ **Now is a kind standard, but ...**
- ◆ **Object-oriented design support**
 - ❖ **Naming scheme, and/or design of new record**
 - ❖ **More software-engineering support favored**
 - ✧ **Several different efforts to provide better environment**
 - ◆ **Java IOC (M. Kraimer), Control system studio (M. Clausen), Data access (R. Lange)**
- ◆ **Security mechanisms**
 - ❖ **User, Host-based protection available**
 - ❖ **More security**
 - ✧ **Dynamic controls of security**
 - ✧ **Access logging**
- ◆ **Dynamic configuration of database**
 - ❖ **Dynamic creation / loading of records**
 - ❖ **Dynamic removal of records**
 - ✧ **Maybe some part of the codes can be shared with redundant-IOC project**
- ◆ **Many other hopes ...**



Magnet Controls

- ◆ It is typical controls and still many things to do
- ◆ Many magnets and many power supplies
 - ✧ No one-to-one correspondence
 - ❖ Which hardware interface to use
- ◆ Procedures
 - ❖ Interlock status, on/off, analog with some precision, etc
 - ❖ Energy, kick - field - current conversions
 - ✧ How to represent those conversion curves, many ways even in KEK
 - ❖ Timing synchronous operation
 - ✧ for tune change, orbit correction, etc.
 - ❖ Consistent standardization
 - ✧ Which software level to implement in



Event-based Controls

◆ MRF Event System

- ❖ Single Fiber can Transfer Clock, Delayed-Timings (~10ps precision, 8ns step), Events (256), Data Buffers (2k-bytes)

- ◆ Can replace the old control design concepts with small additions

◆ IOC

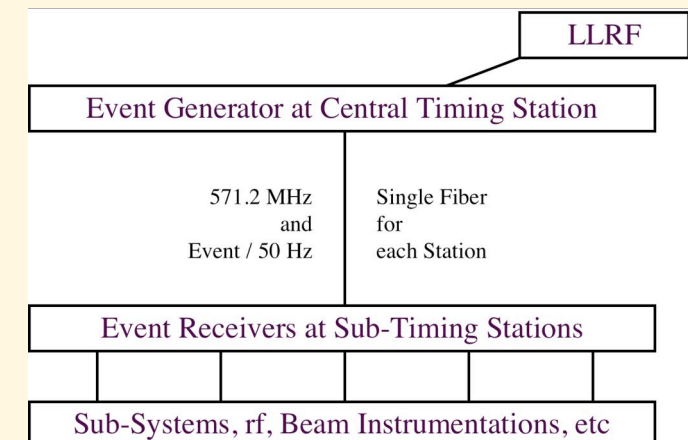
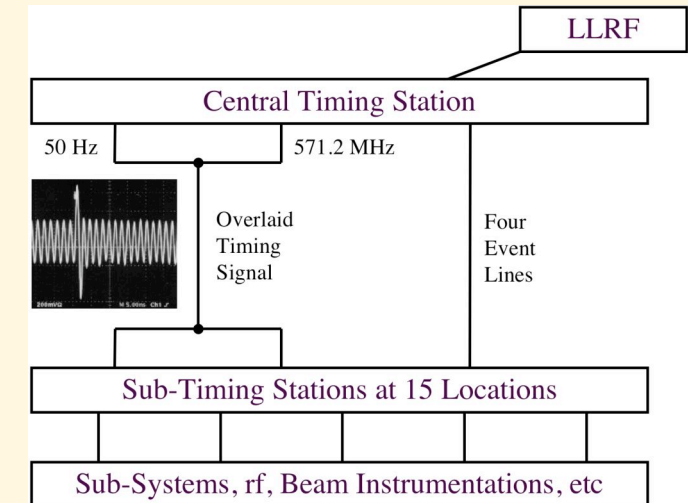
- ❖ RTEMS or VxWorks

- ❖ EPICS Driver/Device Support from SLS, LANL etc

- ❖ VME (MVME5500) or ...

 - ✧ KEK-Linac migrated from RTEMS to VxWorks to save man-power for RTEMS

- ❖ May need cost-effective platform





Reliability



Reliability

◆ The end user expect rigid reliable operations

◆ Inner layers need flexibilities

✧ Because of daily improvement

✧ **Compromise between**

✧ Practical or ideal solutions

✧ Aggressive and conservative

✧ Under restrictions of

◆ Time, safety, budget, man-power

✧ **Here we think about
adaptive reliability**

hardware

hardware Interface

equipment controls

beam controls

linac

ring

accelerator physics

beam delivery

detector

data acquisition

computing

physics, chemistry,

medical treatment



Reliability Increase without much Cost

◆ There should be “right way”

- ❖ We hope to have it some day, but for now we need interims

◆ Surveillance for everything

- ❖ Well-arranged system does not need this, but...

◆ Testing framework

- ❖ Hardware/Middleware tests just before Beam
- ❖ Software tests when installed

◆ Redundancy

- ❖ In Many Hardware/Software components
- ❖ Of course some of them are Expensive, but...



Surveillance for everything

- ◆ **We have written too many pieces of software**
 - ❖ **which assume certain circumstances unfortunately**
 - ✧ **which will fail some day**
 - ❖ **in scripting languages too rapidly and too easily**
 - ✧ **without documentations**
- ◆ **We manage too many computers**
 - ❖ **If only one, I'm almost sure I can make it stable**
 - ✧ **But in reality even hostname can be mis-labeled**
- ◆ **We installed too many network components**
 - ❖ **without good network database etc**
 - ✧ **which sometimes has bad routing information, etc**



Surveillance for everything

◆ If certain installation of (software/hardware) was not ideal

❖ Find out

✧ What is the most important feature of the installation?

✧ What is the easiest test for its healthiness?

❖ Routine test is carried automatically

✧ by cron or continuous scripts

✧ If an anomaly found,

◆ Alarm, e-Mail to the author, make error log

◆ Restart related software, if not critical

◆ Report to the human operator, if critical

❖ Not ideal, but effective under limited human resources



Software Testing

◆ Moving operating environment

❖ For better resource performance

✧ We tend to do it because of the pressure from budget restrictions

❖ May lead to malfunctions

✧ We knew they may happen

◆ Automatic software (hardware) tests preferable

❖ Under new environment (machine, compiler, network, etc)

✧ Many kinds of important free software does them

✧ Language systems, Linux Test Project

◆ We do some tests

❖ But sometimes not enough

❖ More thoroughly prepared tests needed



Testing Framework

◆ When we introduce new environment

❖ Unit test

- ✧ We don't do it much yet
- ✧ EPICS began to have it, "make runtests"
 - ◆ Collecting existent test cases
 - ◆ User can provide tests in Perl/Test framework
- ✧ Hope to have for SAD and SADscripts

❖ Regression tests

- ✧ We have something, but not thorough, not exhaustive
- ✧ Difficult to collect cases

❖ Stress tests

- ✧ We do it during operation (?)
- ✧ We know computers rarely fail, but network/network-devices do
 - ◆ Find solution
 - ◆ Development of surveillances
 - ◆ Installation of failure-recovery or failover procedures



Testing Framework

◆ When we start new run

❖ New software/hardware

- ✧ We test unit by unit
- ✧ But not through operational tools prepared

❖ Maintenance works

- ✧ We often forget to restore/initialize cables, switches, variables
- ✧ Power-stop may bring another annoyance

◆ We need routine procedures which include

- ✧ Hardware tests
- ✧ Name/ID matching
- ✧ Database tests
- ✧ Software component tests
- ✧ Software/Hardware simulation tests

❖ Before beam operation

- ❖ We do it mostly by operator observations based on written procedures
- ❖ CERN did some efforts



Redundancy

◆ Do we need redundancy?

- ✧ Redundancy may be the last-resort measure
- ✧ It may cost

❖ Centralized facilities are easier to manage

- ✧ If I have only one server, my life is much easier

❖ But they become complicated monsters

- ✧ Nobody understand everything

◆ But especially useful for maintenance

❖ Not only for failure-recovery

- ✧ Redundant systems of complicated system; (complicated)²

◆ Anyway we may have to prepare backups

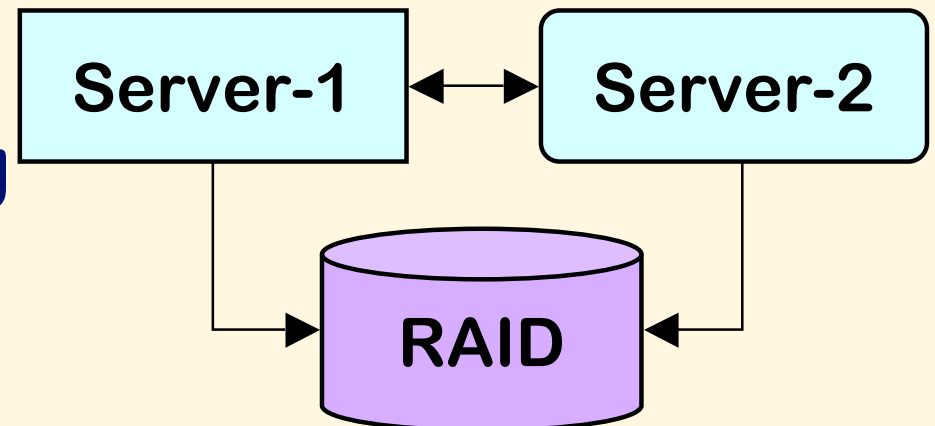
❖ Then automatic failover is just around the corner

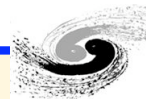
- ✧ And ...



File server redundancy

- ◆ RAID and Mirror-disks are used everywhere now
- ◆ We began to use Cluster software before KEKB
 - ❖ DECsafe, TruCluster for Unix
 - ❖ LifeKeeper, Redhat-AS, Rose-HA for Linux
 - ❖ NetApp
- ◆ It works at least for Hardware troubles; but sometimes for Software troubles
- ◆ Maintenance and Scheduling became easier





Network Redundancy

◆ Mostly established technologies

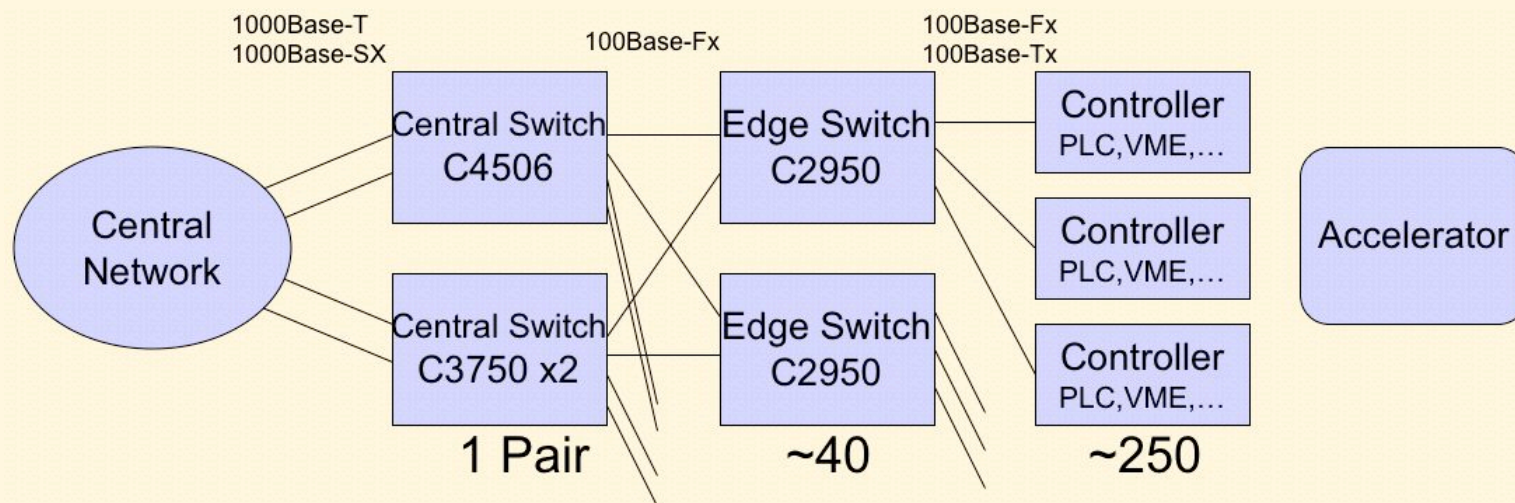
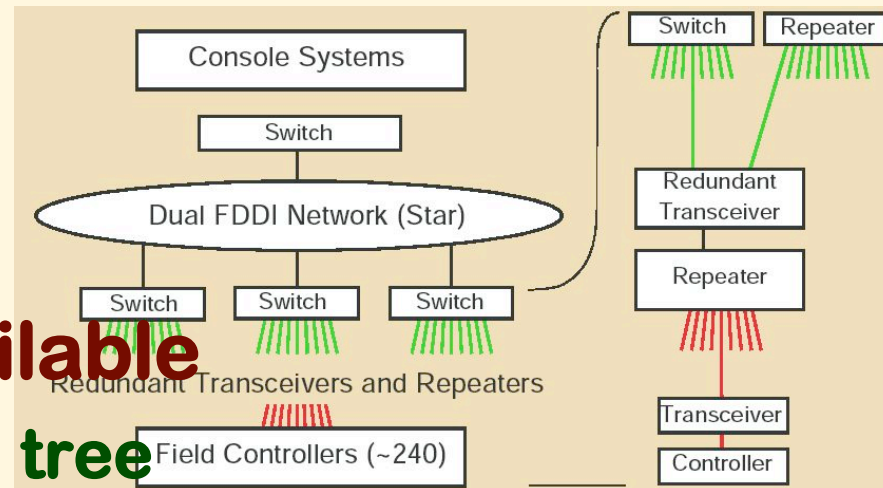
◆ Wide acceptance of Ethernet and IP

❖ > 10 years ago

❖ Redundant Transceivers

❖ More recently Standards available

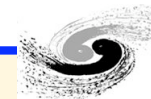
❖ Hsrp or Vrrp and Rapid spanning tree





Redundant PLC's

- ◆ **CPU built-in redundancy is already used in several vendors**
 - ❖ **Dual main memory with checksum at every-cycle**
 - ❖ **ROM as well as flash memory**
 - ✧ **Bad circumstances at field forced them to implement it**
- ◆ **We just started to evaluate redundant CPU's**
 - ❖ **In two ways, but no man-power ...**
- ◆ **Redundant PLC's are used at CERN**
 - ❖ **Siemens S7, slightly expensive**
- ◆ **Several possibilities in architecture**
 - ❖ **Single vs. dual backplane**
 - ❖ **Power-supply, CPU, Network-interface**
 - ❖ **I/O (?)**



Redundant EPICS IOC

◆ Redundant controllers are favorable

- ◆ as in PLCs

❖ The project was started at DESY (M. Clausen)

✧ Redundancy monitor task (RMT)

- ◆ Monitors healthiness of controllers
- ◆ Manages primary redundancy resource (PRR)

✧ Continuous control executive (CCE)

- ◆ Synchronizes internal states

✧ Modifications for several others PRR's

- ◆ Scan tasks, Channel access server tasks, Sequencer, Drivers
- ◆ Possibly user tasks

❖ KEK joined in for wider applications

✧ Linux (OSI) port

✧ Gateway applications

❖ ATCA implementation underway with IPMI/OpenHPI

✧ For ILC (?), microTCA (?)



Software redundancy

◆ EPICS IOC redundancy is slightly complicated

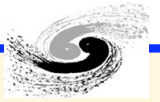
- ❖ Since it has name resolution facility
- ❖ More advanced

◆ Linac/KEK controls is simpler

- ❖ Normally we run several middle-layer control servers
 - ✧ on separate machines
- ❖ For EPICS gateway
 - ✧ We need redundant IOC technology

◆ Other existent servers

- ❖ Recently more careful in redundancy
 - ✧ Like dchpd
 - ✧ Redundancy and replications



Summary



Phronesis

- ◆ Aristotle's view of wisdom.
- ◆ Contrary to Sophia; the ability to understand the universal truth
- ◆ Phronesis is the ability to find a way to achieve an overall goodness
- ◆ May fit Asian way of accelerator controls and operation



Summary

- ◆ Accelerator controls design needs a balance between many aspects
- ◆ There are many good technologies waiting to be utilized
- ◆ Also more reliability features needed
- ◆ Share more experiences
- ◆ Phronesis



