

# ***LINAC Upgrade Status***

Takako Miura / Kazuro Furukawa  
(Accelerator Laboratory, KEK)  
*on behalf of Injector LINAC group*

# Injector LINAC

**High-current** and **low-emittance** injection beams are required for SuperKEKB. The LINAC has been upgraded for SuperKEKB, and beam commissioning has been performed during the upgrading.

LINAC Beam Parameters

	for KEKB		for SuperKEKB	
	e+	e-	e+	e-
Energy	3.5 GeV	8.0 GeV	4.0 GeV	7.0 GeV
Bunch charge	Primary e-10nC →1 nC	1 nC	Primary e-10nC → <b>4 nC</b>	<b>5 nC</b>
Norm.Emittance ( $\gamma\beta\varepsilon$ )	2100 (mm·mrad)	100 (mm·mrad)	100/ <b>20</b> (Hor./Ver.) (mm·mrad)	50/ <b>20</b> (Hor./Ver.) (mm·mrad)
Energy spread	0.125%	0.125%	0.1%	0.1%
Num. of Bunch / Pulse	2	2	2	2
Repetition rate	50 Hz		50 Hz	
Simultaneous top-up injection	3 rings (KEKB e-/e+, PF)		4 rings (SuperKEKB e-/e+, PF, PF-AR)	

# Schedule

SuperKEKB commissioning is divided into three stages. (phase1, phase2, phase3)

Calendar	2015		2016		2017		2018	
		Power restriction in summer		Power restriction in summer		Power restriction in summer		Power restriction in summer
<b>Current plan on going</b>	<b>Phase 1</b>		<b>Phase 2</b>		<b>Phase 3</b> →			
	w/o QCS w/o Belle II	QCS, Belle II install		w/ QCS w/ Belle II (no VXD)	VXD install		w/ full Belle II	
	Vacuum Scrubbing Basic machine tuning			$L = 1 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ (KEKB design)	Add more RF		$L = 8 \times 10^{35} \text{cm}^{-2}\text{s}^{-1}$	
	Current=1A	<b>Injection Beam</b>					Full Current	
	1 nC/bunch w/o DR	DR commissioning		low emittance 2 nC/bunch w/ DR			low emittance 4~5 nC/bunch w/ DR	
	no Top-up inj.			Top-up injection			Top-up injection	

# Major Upgrades of Injector LINAC

## Photo-cathode RF gun system

< e- beam >

Low emittance ( $\gamma\epsilon \leq 20 \text{ mm}\cdot\text{mrad}$ )

high bunch charge ( $\geq 5\text{nC}$ )

## Positron Damping Ring (DR)

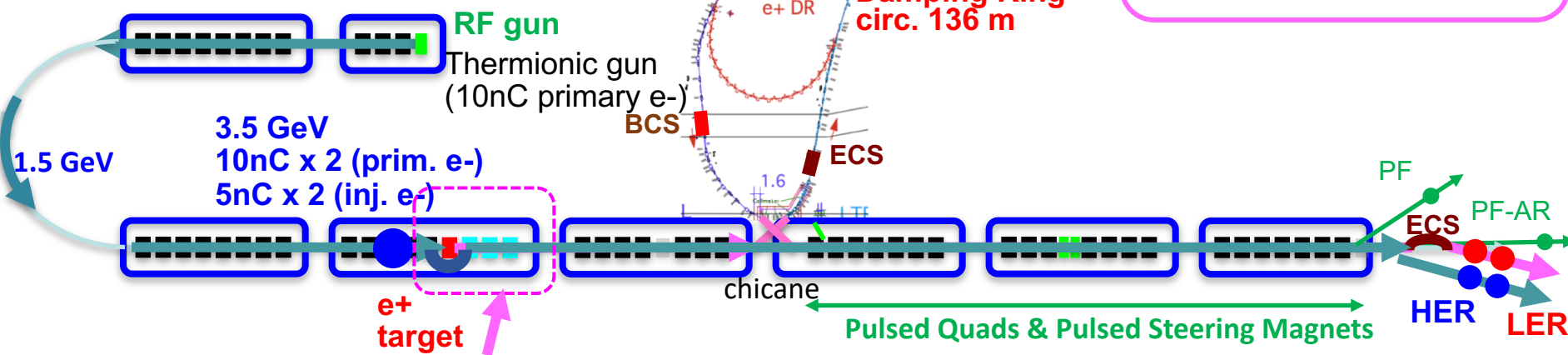
Low emittance e+ beam

## Alignment error tolerance

$\sigma(\text{local})=0.1\text{mm}$

$\sigma(\text{global})=0.3\text{mm}$

Low emittance preservation



## Positron Capture Section

- Flux concentrator (FC)
- Large aperture S-band accel. Structures (LAS)

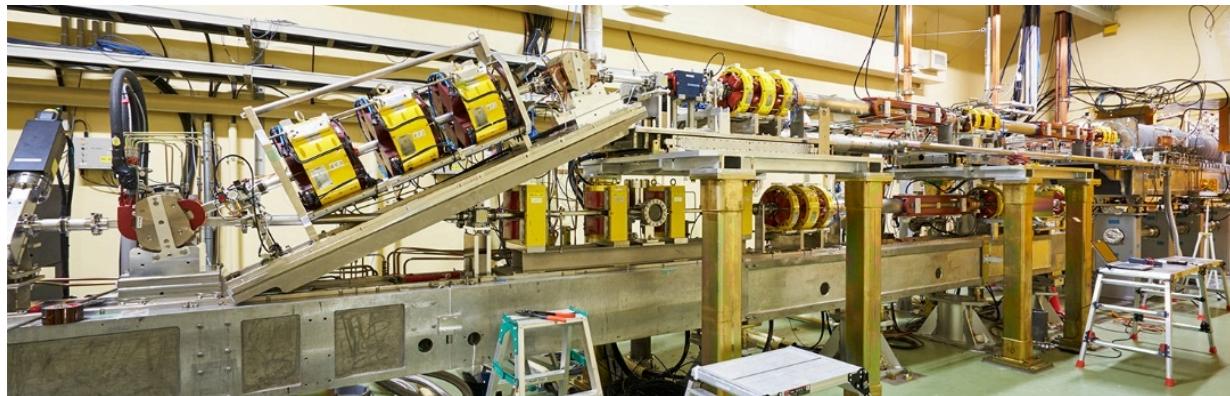
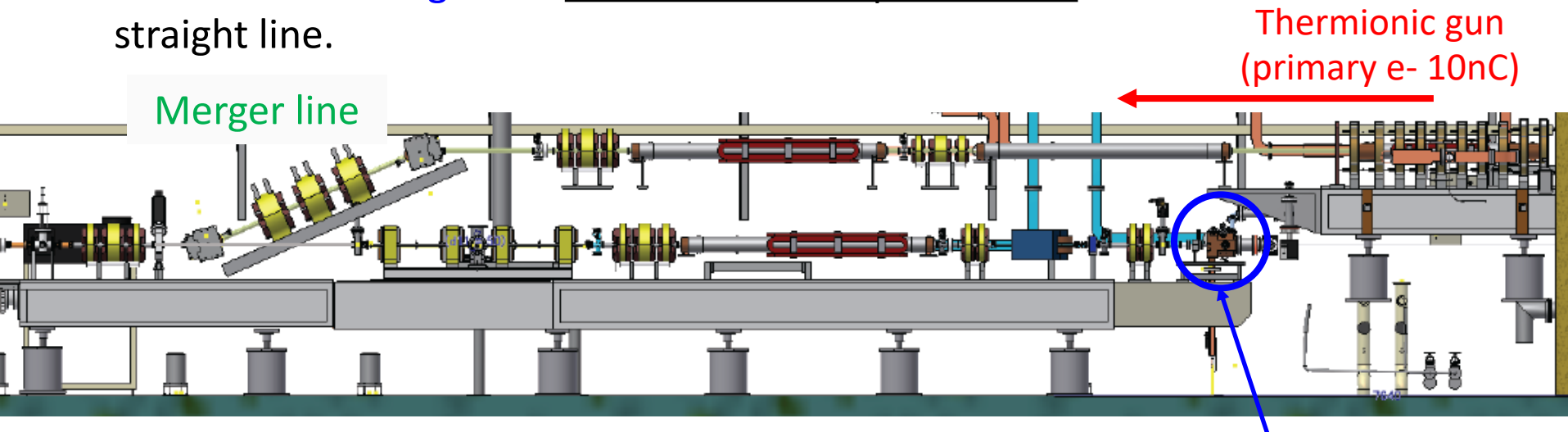
4 times higher e+ yield

## Event Timing System and Pulsed Modules

- Synchronization for 5-rings including DR
- 200 parameters are switched at 50Hz each mode
- Optics at the downstream of DR is switched by using pulsed magnets

# Layout of Electron Guns

- **Thermionic electron gun** are located upstairs to produce  $\sim 10$  nC primary electrons for positron production.
- **Photocathode RF gun** for low emittance e- production is located on the straight line.

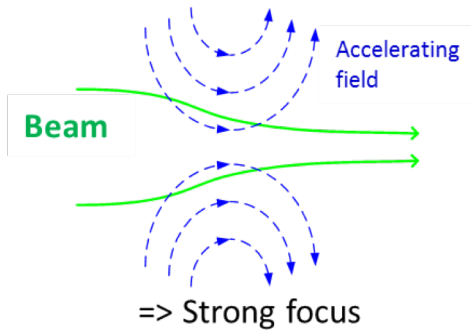


Photocathode RF gun

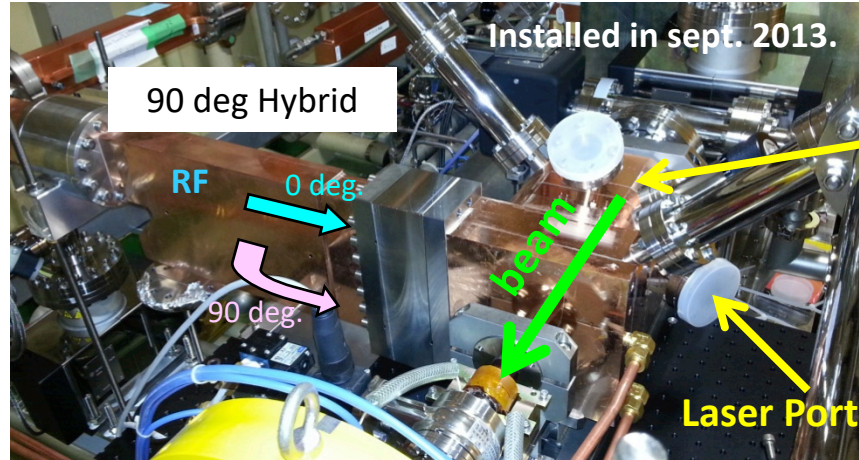
Thermionic gun:  
commissioning was started  
from June 2015.

# Quasi Traveling Wave Side Couple RF GUN

Strong focusing force using accelerating field

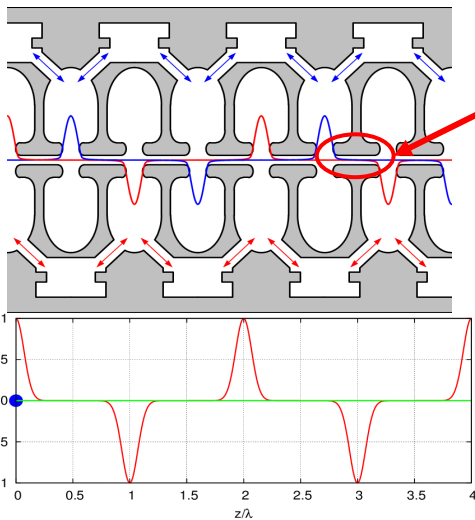


## Quasi traveling wave (QTW) side couple RF gun



QE =  $1 \times 10^{-4}$  @ 266nm  
Long lifetime

Incident angle: 60deg to the cathode surface.

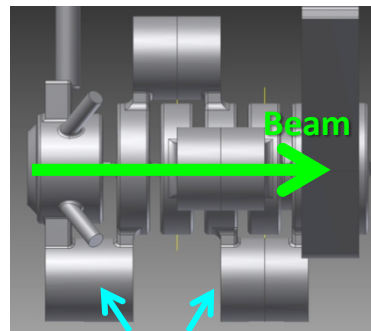


QTW type is adopted to make drift space short.

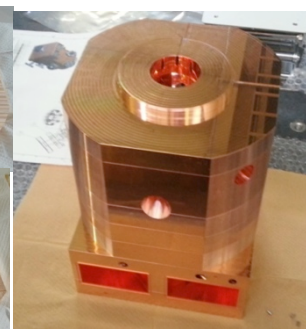
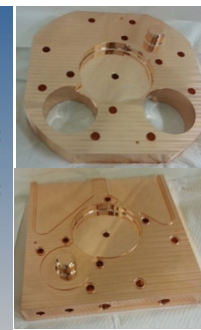
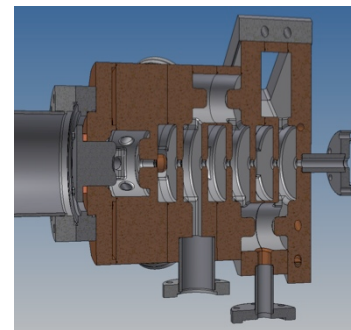
Drift space = no focus field

7 cell, 13.5 MeV@design  
Emittance: 5.5 mm-mrad @ 5 nC (by simulation)  
This RF gun can generate e- up to 10 nC

QTW is made by two standing waves with 90deg phase difference.



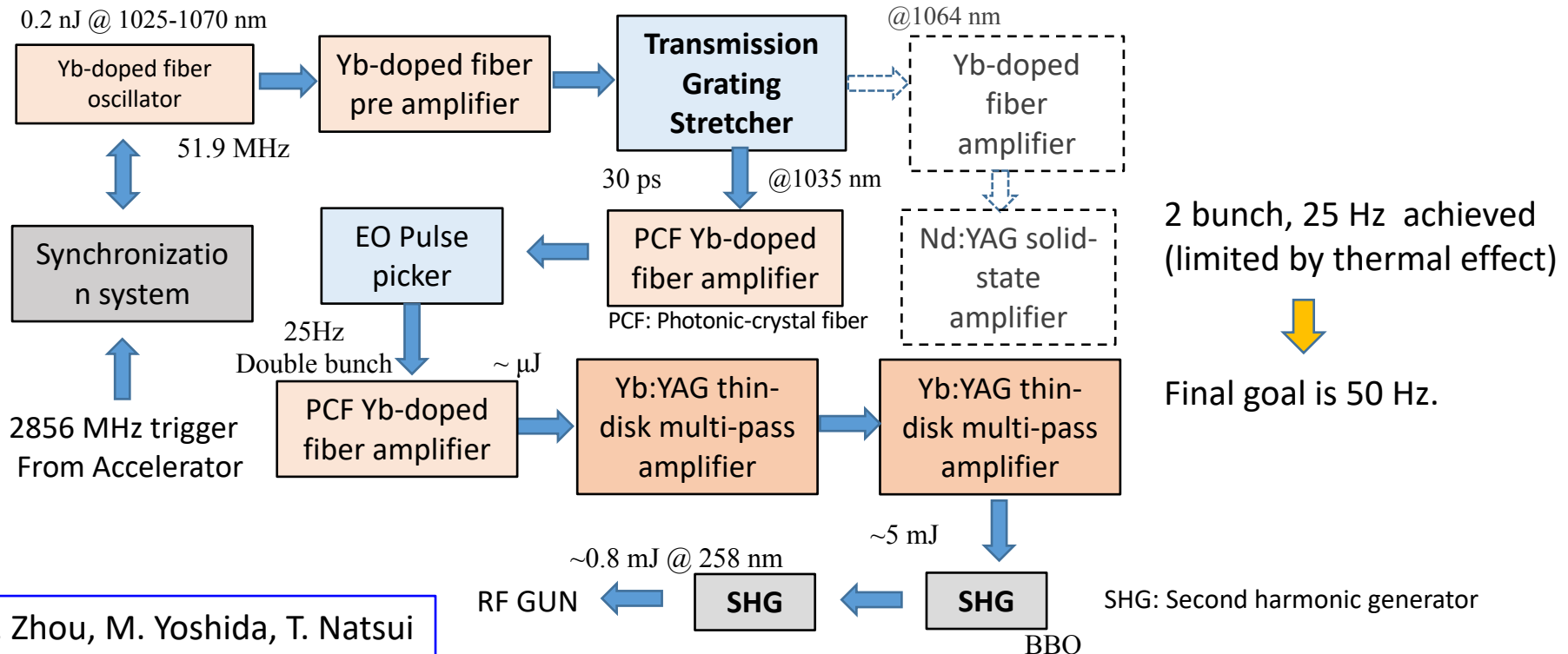
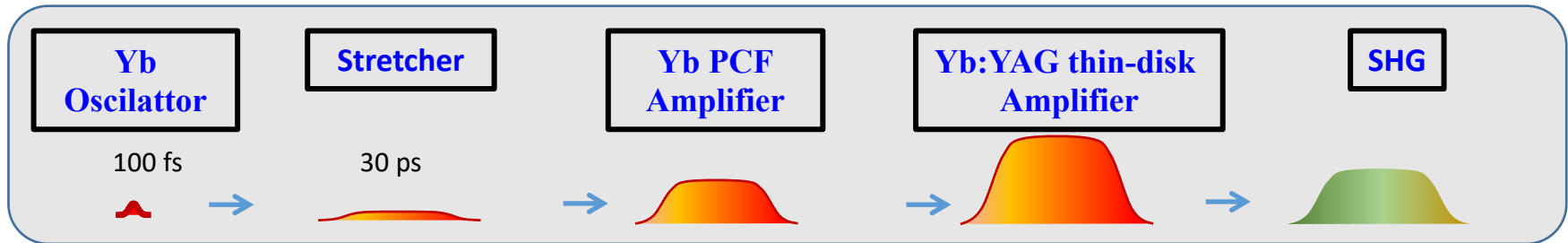
coupling cavities



T.Natsui, M.Yoshida

# Yb:YAG/Nd:YAG Laser System for RF-Gun

**Yb:YAG** (1025-1070 nm) broad band → Pulse shape manipulation is possible.



X. Zhou, M. Yoshida, T. Natsui

# Beam Commissioning of RF Gun

## Operation Condition

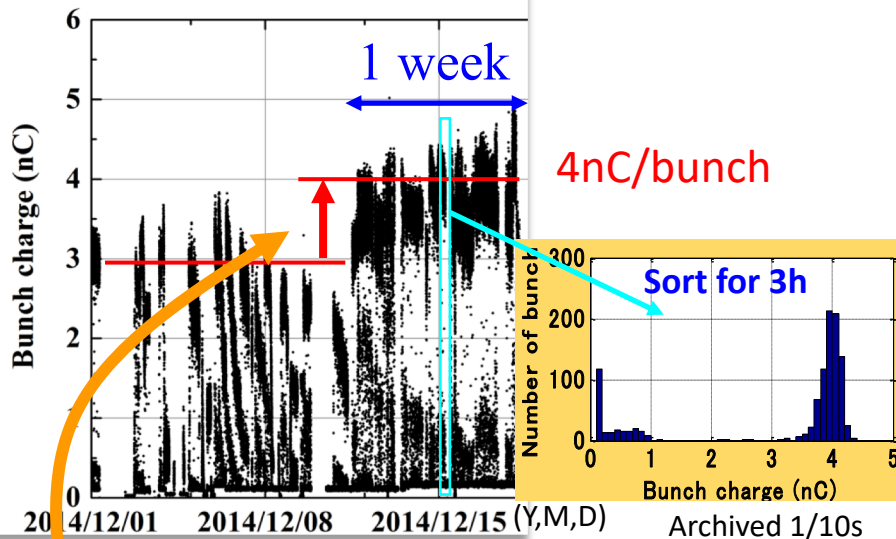
- Laser: 2bunch, 25 Hz
- RF gun acc. voltage: limited to 6.5 MV by breakdown (13.5 MV@design)

Target : 5nC

$\gamma\epsilon_x=50 \text{ mm}\cdot\text{mrad}$ ,  $\gamma\epsilon_y=20 \text{ mm}\cdot\text{mrad}$  @ LINAC end

$\gamma\epsilon_x, \gamma\epsilon_y = 10 \text{ mm}\cdot\text{mrad}$  @ Gun

## Bunch charge just after RF GUN (A1\_C5)



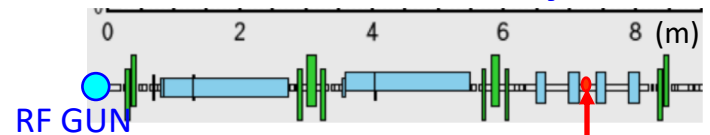
Bunch charge stability depends on the laser stability.

Yb:YAG Thin-disk **cooling** by soldering Cu plate was Improved.

R. Zhang, TUPWA071

Laser power increased and stability was also improving.

## Emittance measurement by Quad-scan



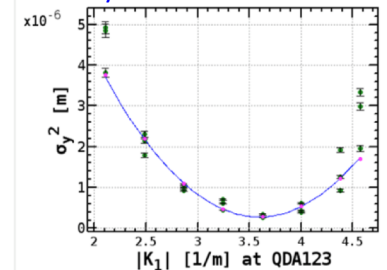
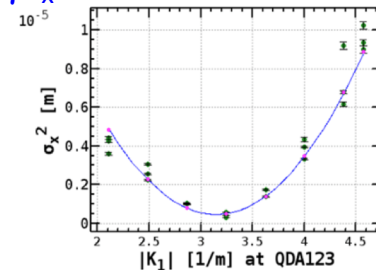
Bunch charge: 3nC@Screen

Beam size was measured shot by shot.

=> Position jitter is not included

$\gamma\epsilon_x=49.2 \text{ mm}\cdot\text{mrad}\pm 10\%$

$\gamma\epsilon_y=26.2 \text{ mm}\cdot\text{mrad}\pm 10\%$



- Measured emittances were higher than target values.
- Higher horizontal emittance is due to laser incident angle.

Need high acc. voltage of RF gun for small emittance

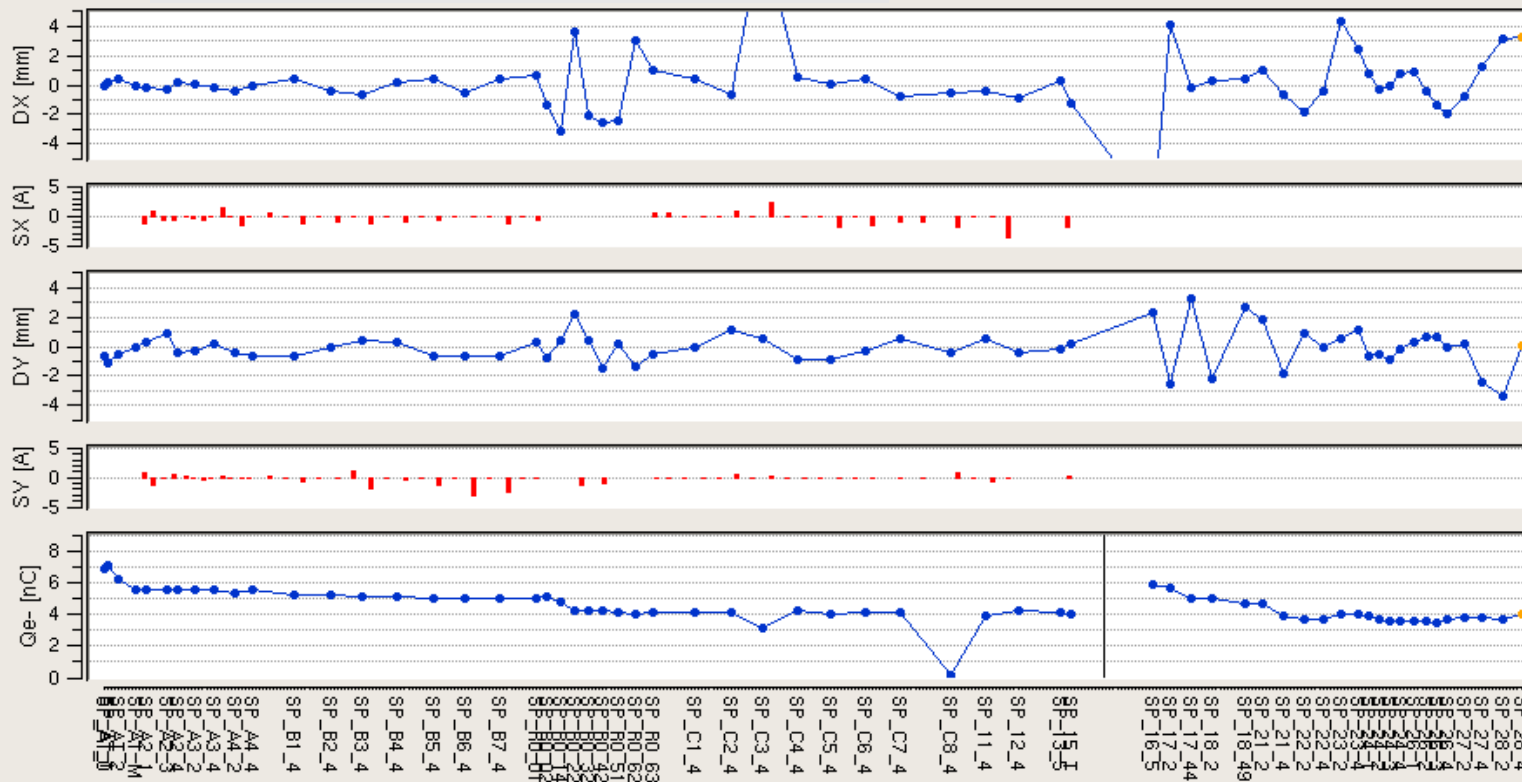


# Beam Commissioning of Thermionic e- Gun

File BPM Update

2015/06/26 07:43:43 v3.2

Linac A1(QFE) e-/e+ Orbit to LTR dump



2015/06/26 07:43:43

**DX 1st**  
 RMS: 2.007  
 Max: 9.920@SP\_C3\_4  
 Min: -8.470@SP\_16\_5

**DY 1st**  
 RMS: 1.154  
 Max: 3.238@SP\_17\_44  
 Min: -3.385@SP\_28\_2

SP_28_4	
DX(1st):	3.289 mm
DX(2nd):	0.000 mm
DY(1st):	0.057 mm
DY(2nd):	0.000 mm
Q(1st):	0.308 nC
Q(2nd):	0.000 nC

Range  
 DX 5 | DY 5 | Qe- 9 | Qe+ 0.7 | Replot

Sector  
 A  B  R  C  1  2  3  4  5  6

Bunch  
 1st  2nd

Sigma  
 visible

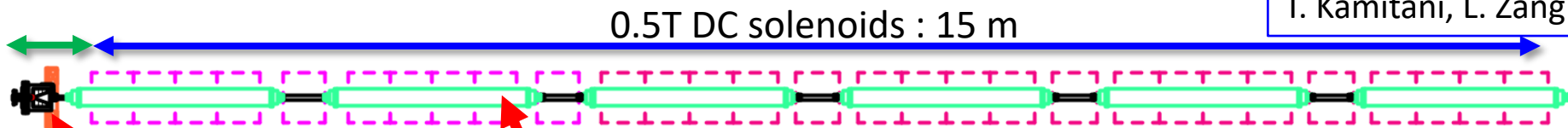
Show  
 Current  Ref  Current-Ref  Average5  Average10  
 KBE  KBP  PFE  ARE  JBE  JBP  RFE  SFE  ZRE  Set Ref

SP\_28\_2 Current : DX=[ 2.91, 0.00] DY=[ -3.21, 0.00] Qe+=[ 0.27, 0.00]

chg threshold A | SP\_AT\_0 | 1st | 0.1 [nC]  peak hold (60sec)  resize

# Positron Capture Section

T. Kamitani, L. Zang



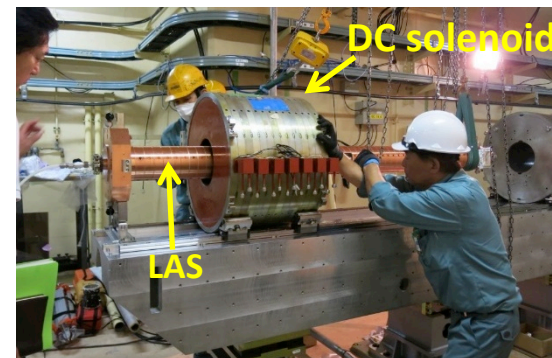
**FC** : Flux concentrator

Large energy acceptance

**LAS** : Large aperture S-band accel. Structures

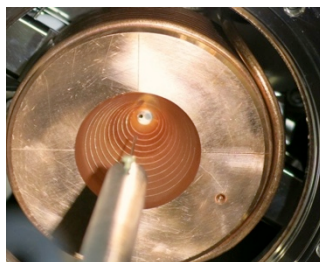
Aperture  $\phi 20\text{mm} \rightarrow \phi 30\text{mm}$

Large transverse acceptance

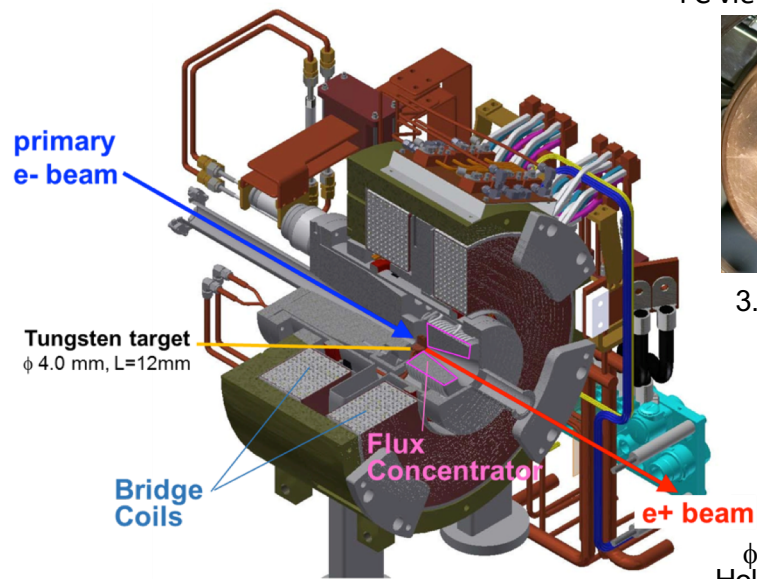
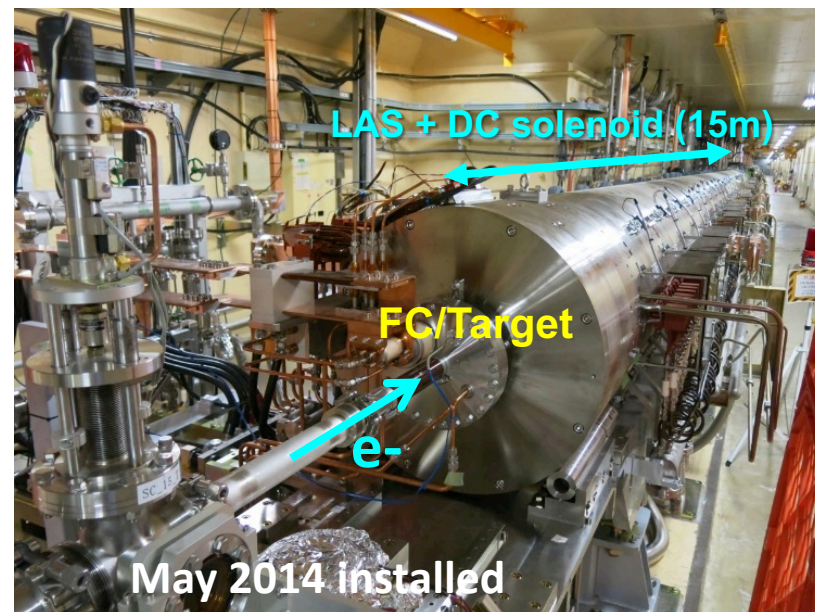
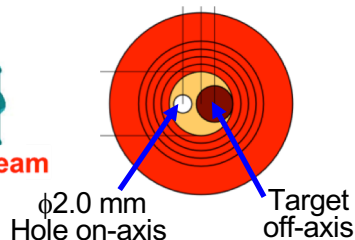


Solenoid field at e+ production target  
 $= 3.5\text{T}(\text{FC}) + 1\text{T}(\text{Bridge coil}) = \underline{4.5\text{T}}$

FC viewed from downstream



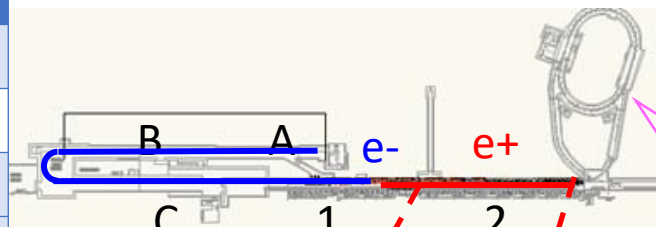
3.5T@12kA, 6 $\mu\text{s}$  (half sine)



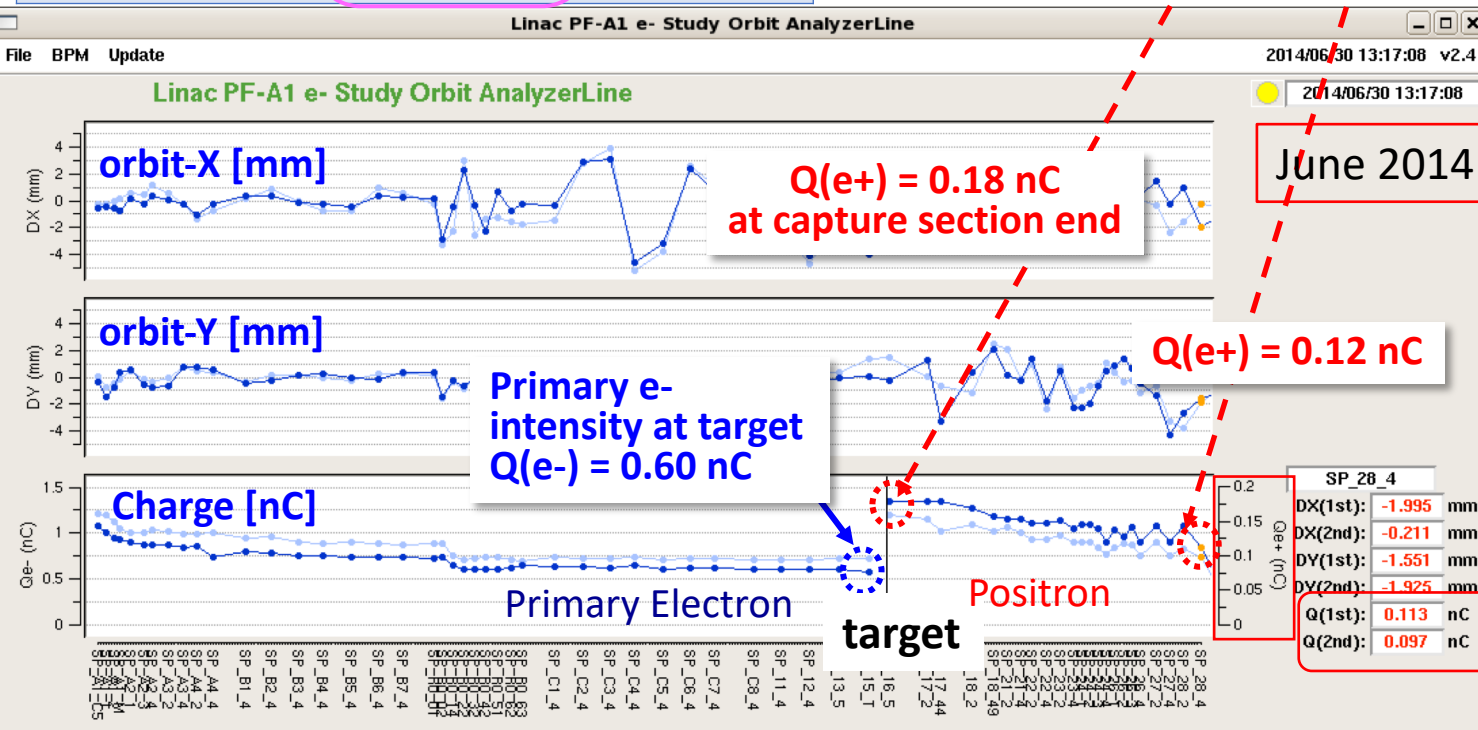
# Positron beam commissioning @June 2014

T. Kamitani

	Design	6/2014
Flux Concentrator	12 kA	6.4 kA
Bridge Coil	600 A	600 A
DC Solenoids	650 A	370 A
Acc Field	14, 12MV/m	10, 12MV/m



Ye+ > 40 % is necessary at DR entrance.



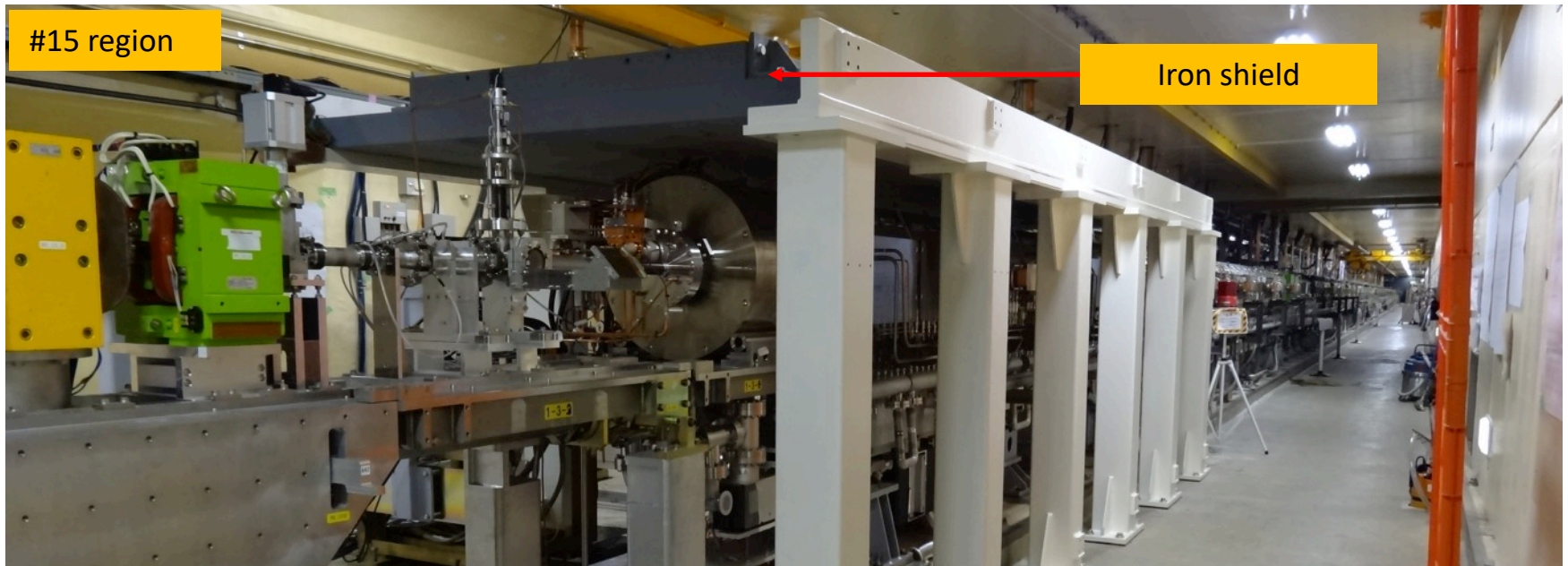
Commissioning with design parameters will be started from Oct. 2015.

So far, the commissioning data agrees the design well

$$e^+ \text{ yield } (Ye^+) = e^+ \text{ charge } (Qe^+) / \text{ primary } e^- \text{ charge } (Qe^-)$$

Ye+@Jun.2014 = 30 % at capture section end, 20% at the end of Sector2 with limited ele/mag fields

# Radiation shield for higher beam current



Gradual increase of beam current / shield and corresponding radiation license applications are planned

# Summary

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- **Steady progress towards first MR injection in JFY2015**
- **Finished earthquake disaster recovery in JFY2014**
- **Will make gradual improvements up to Phase-III**
  - **Alignment: almost confident on the required precision (0.1-mm local, 0.3-mm global), need to maintain for longer term**
  - **RF gun: following recommendations at review meetings with commercial devices and Nd-based lasers**
  - **Thermionic gun: under commissioning**
  - **Positron generator: waiting for license tests**
- **Will balance between final beam quality and operation in phases**
- **Will select optimized route depending on available resources**

Mt. Tsukuba

# Thank you

SuperKEKB  
dual rings

PF-AR

PT

Injector  
Linac

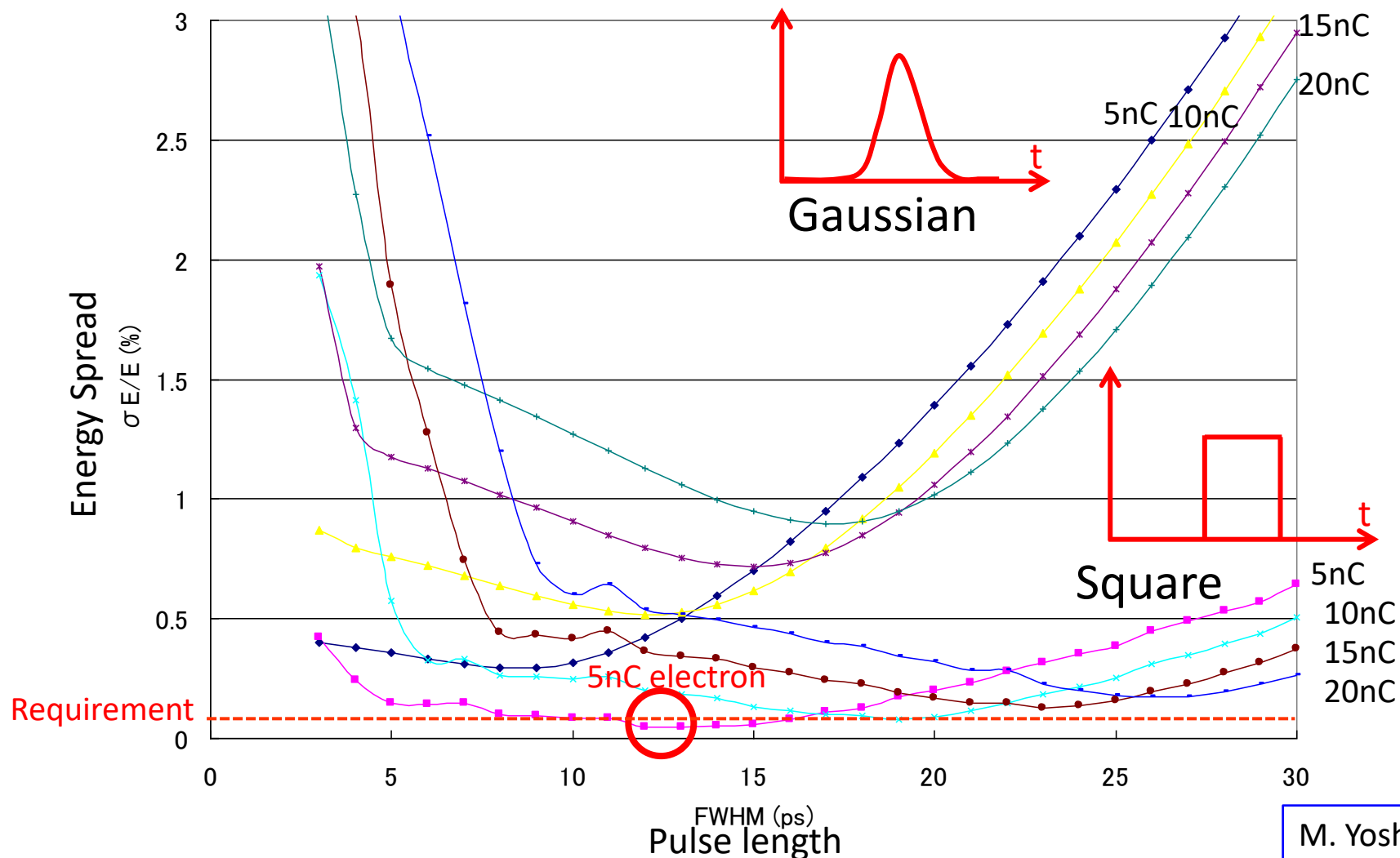


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Back-up slides

# Why need longitudinal pulse-shape manipulation?

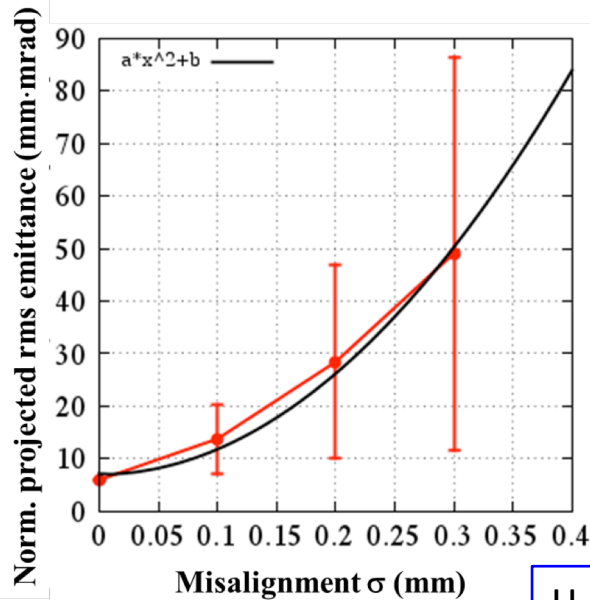
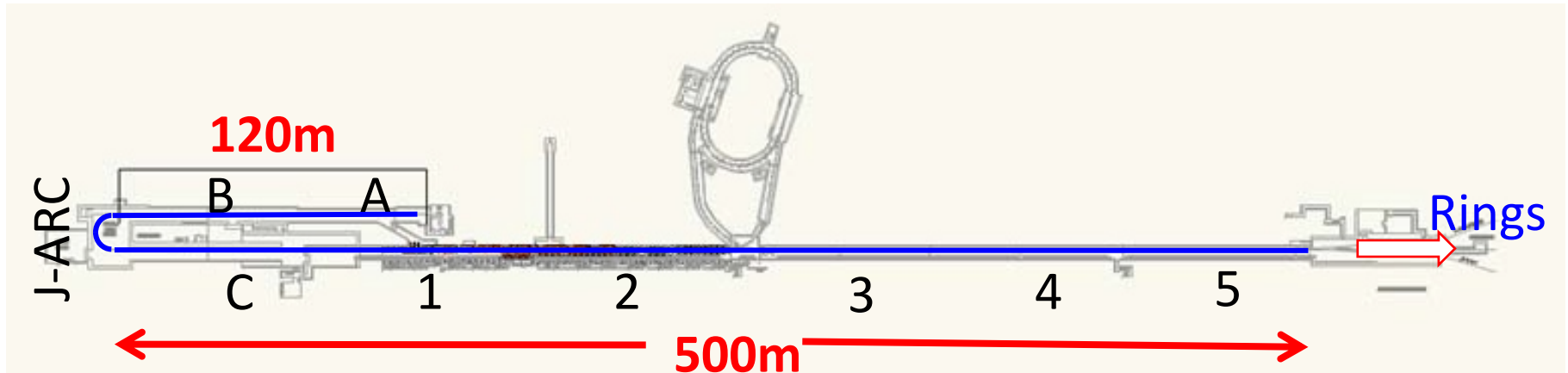
Energy spread of 0.1% is required for SuperKEKB synchrotron injection.



M. Yoshida



# Alignment Requirement



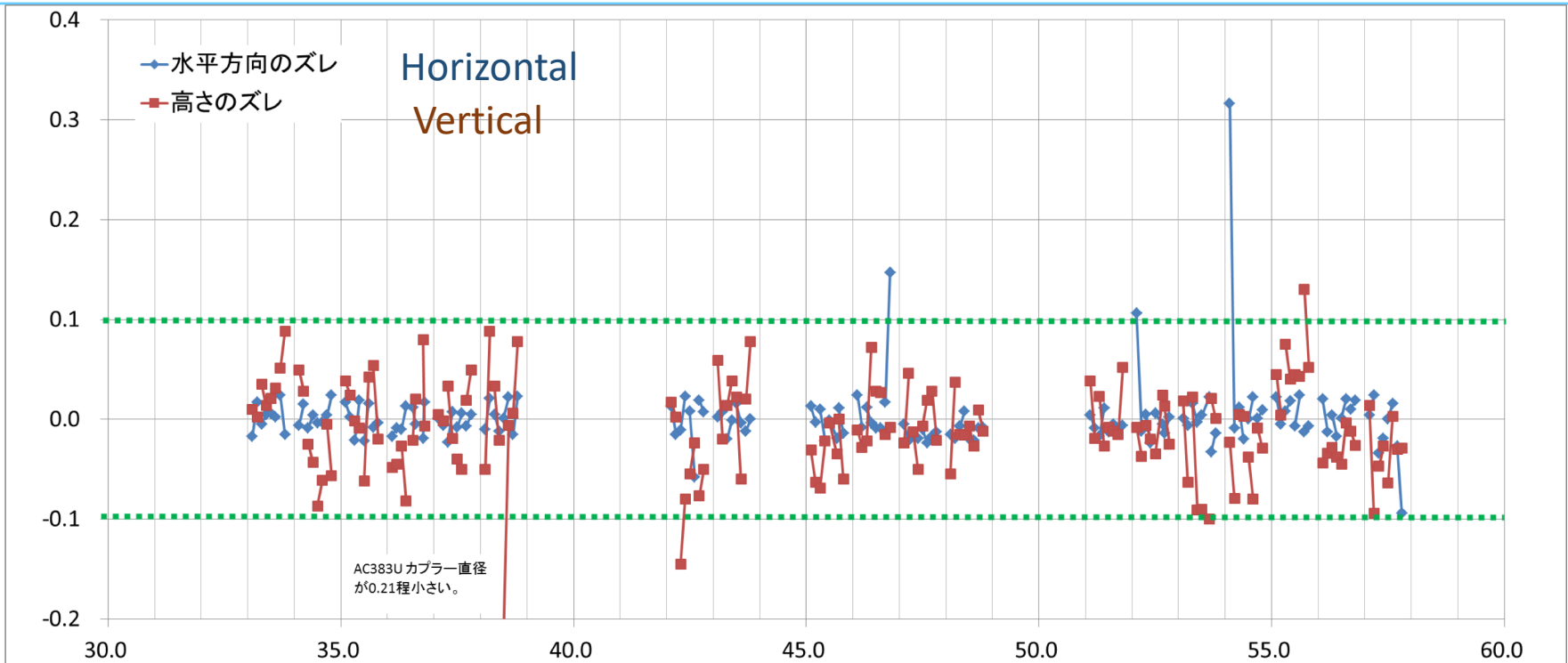
$\sigma < 0.1$  mm:  $\beta\gamma\epsilon$  20 mm·mrad is almost satisfied.

$\sigma > 0.1$  mm: emittance preservation is required by some methods.

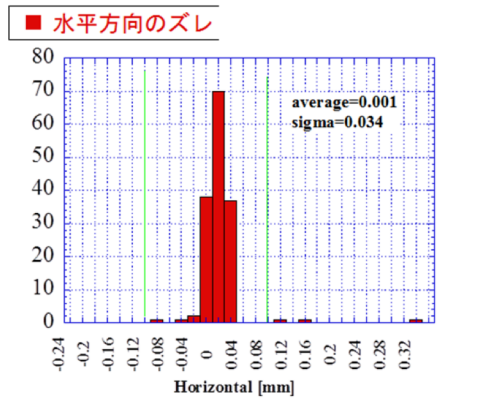
**Requirement**  
 Local  $\sigma < 0.1$ mm  
 Global  $\sigma < 0.3$ mm

H. Sugimoto

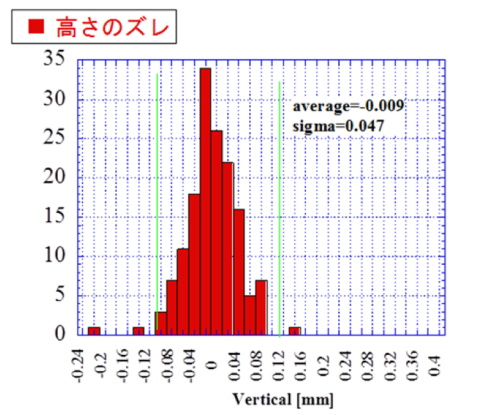
# Hard ware alignment on a girders in sector 3 - 5



Horizontal  
 $\sigma=34\mu\text{m}$



Vertical  
 $\sigma=47\mu\text{m}$

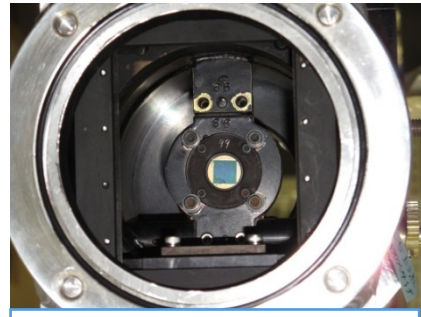
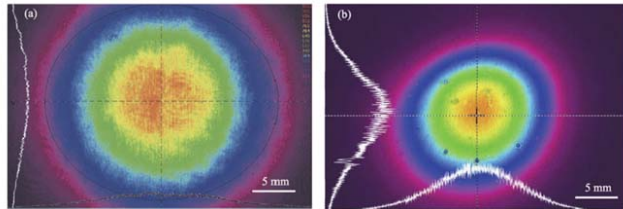


T. Higo

# Floor Movement in a Half Year

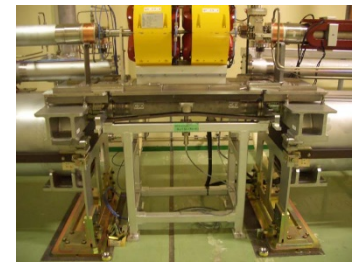
## straight laser of 500m + Position Detector (PD)

T. Suwada

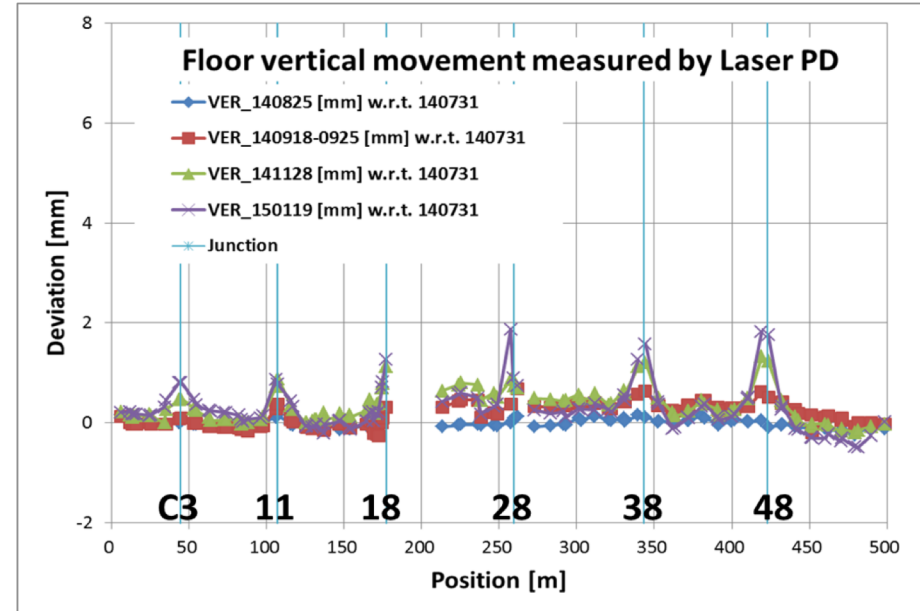
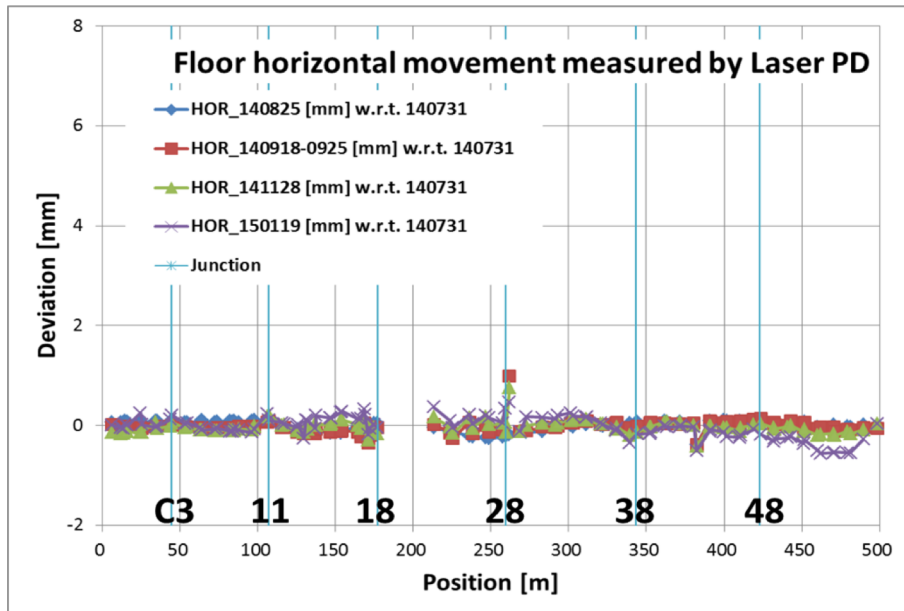


4-segmented silicon PD (dia.=10mm)

At expansion joint in tunnel, large movement is observed.



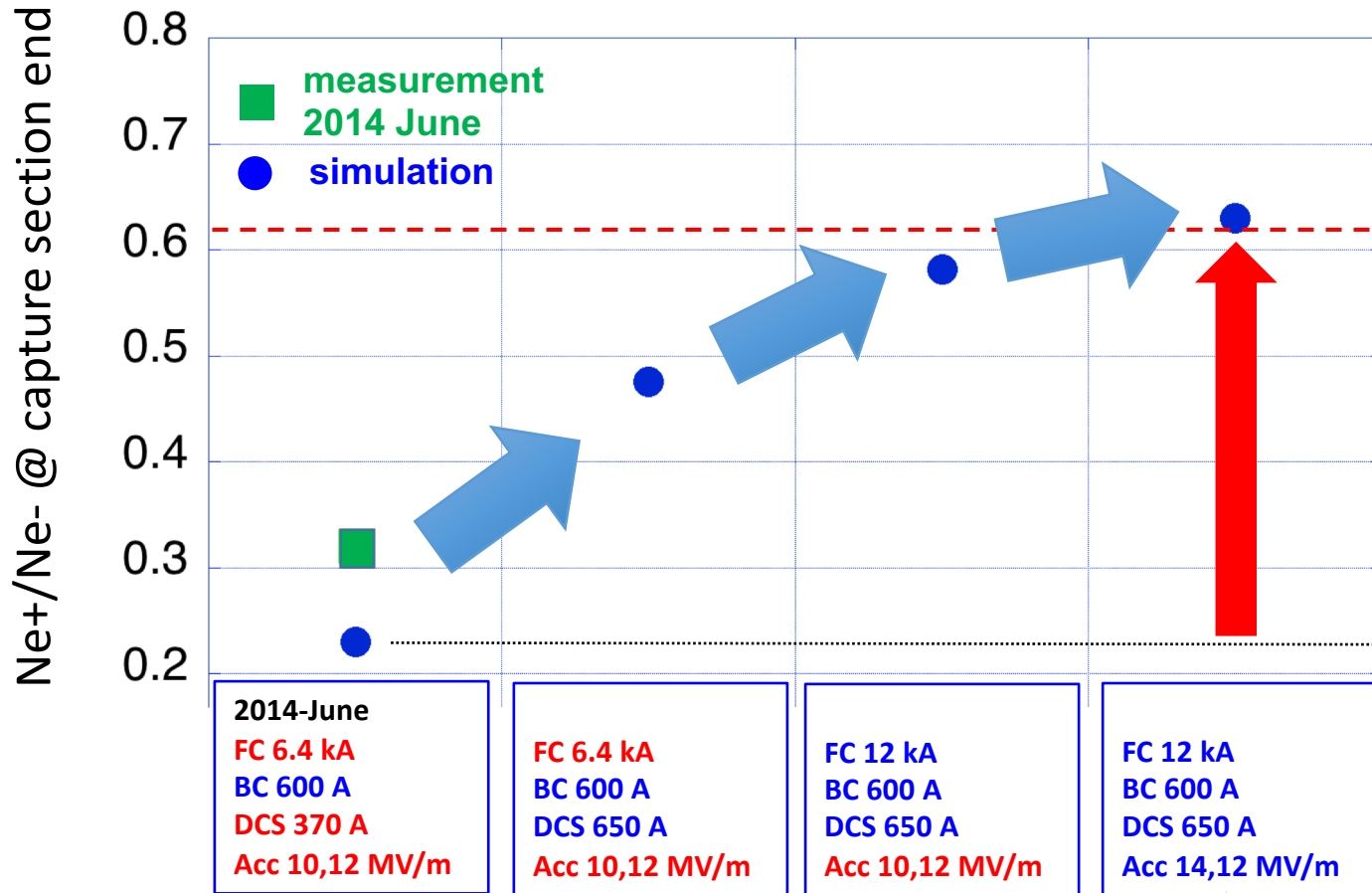
T. Higo



# Expected e+ Yield improvement

T. Kamitani, F. Miyahara

At the entrance of LER, 4nC e+ is necessary for 10nC primary e- .



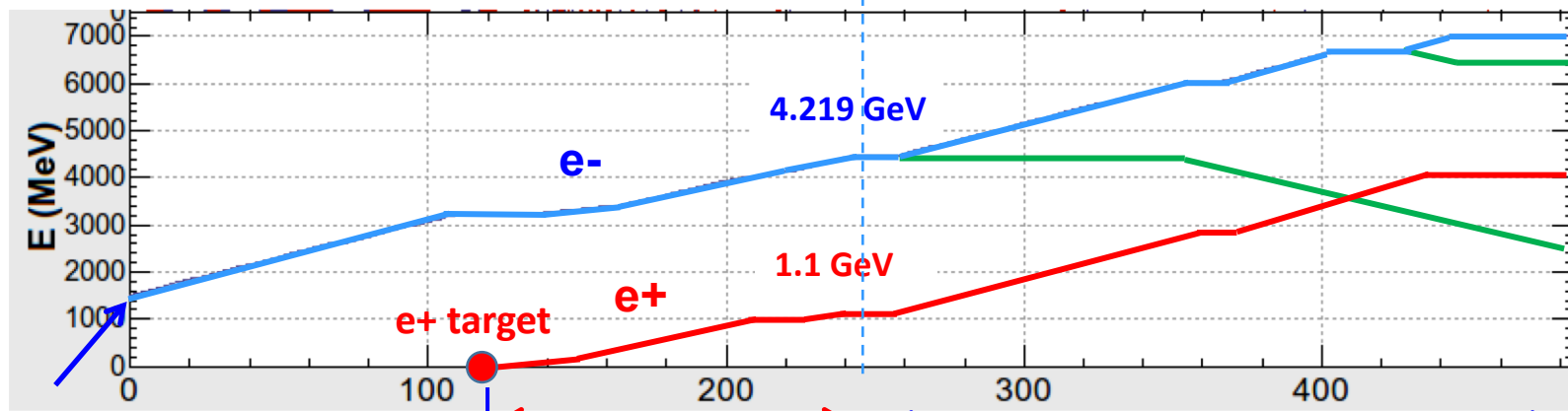
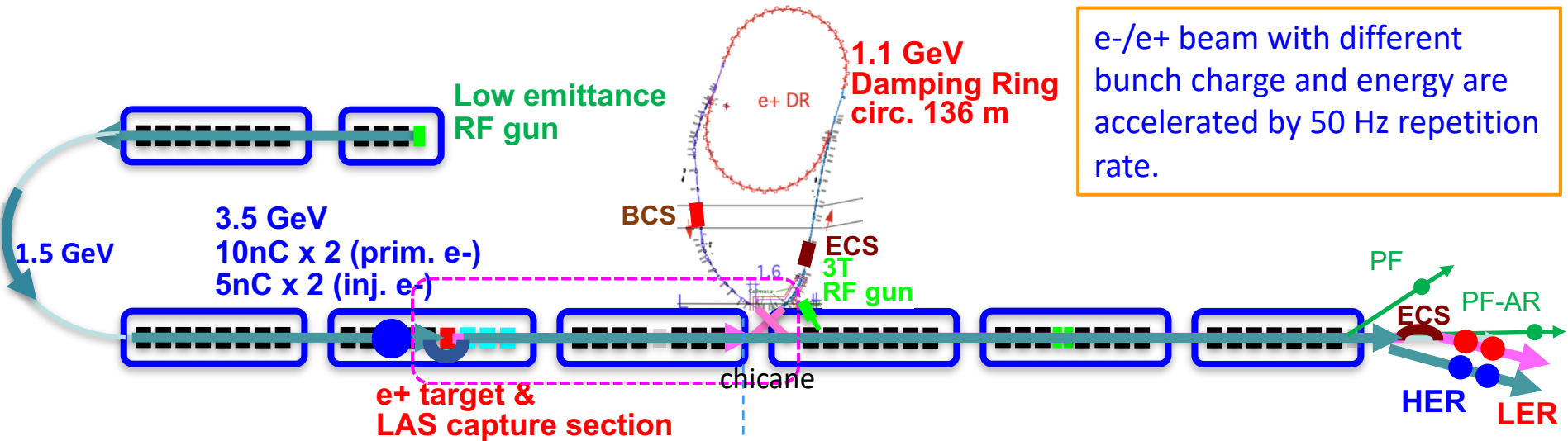
Designed yield at capture section end

By raising DC Solenoid field FC field and acceleration field,

2.7 times Improvement expected.

Start from Oct. 2015

# LINAC Beam Acceleration Scheme

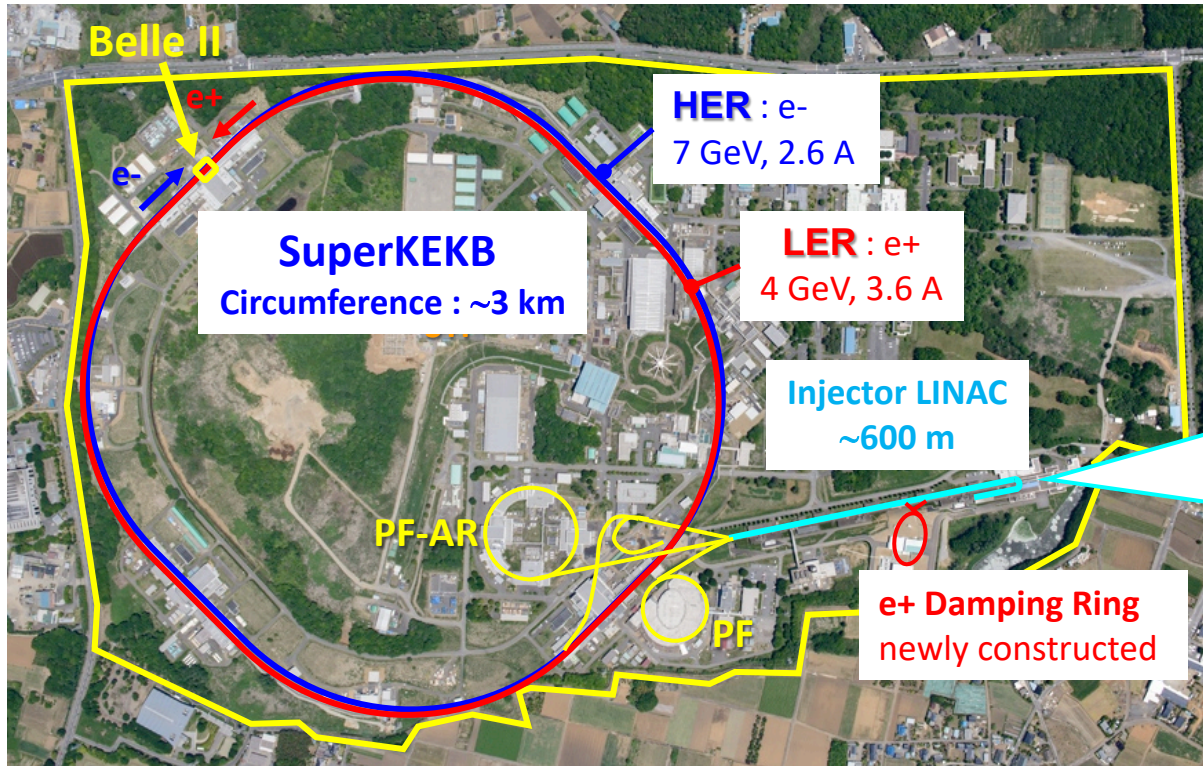


5 nCx2  
HER: 7GeV e-  
PF-AR: 6.5GeV e-  
5nCx1  
LER: 4GeV e+  
4 nCx2  
PF: 2.5 GeV e-  
0.1nCx1

Optics is changed for each pulse by using pulsed quads (Doublet) & steering magnets

# Injector LINAC

The upgrade construction toward SuperKEKB has been started from 2010. **High-current** and **low-emittance** injection beams are required for SuperKEKB. Upgrade of injector LINAC for SuperKEKB is in progress.



## LINAC Provides:

LER:	4 GeV e+	4nC × 2
HER:	7 GeV e-	5nC × 2
PF:	2.5 GeV e-	0.3nC × 1
PF-AR:	6.5 GeV e-	5nC × 1

LINAC is the injector for four storage rings (LER, HER, PF, and PF-AR).

The pulse by pulse beam mode switching in 50 Hz which is repetition rate of the LINAC is necessary for top-up injections into these four rings.

# Beam Lifetime

Y. Funakoshi

	KEKB (design)		KEKB (operation)		SuperKEKB Design	
	LER	HER	LER	HER	LER	HER
Radiative Bhabha	21.3h	9.0h	6.6h	4.5h	28min.	20min.
Beam-gas	45h <sup>a)</sup>	45h <sup>a)</sup>			24.5min. <sup>b)</sup>	46min. <sup>b)</sup>
Touschek	10h	-			10min.	10min.
<b>Total</b>	<b>5.9h</b>	<b>7.4h</b>	<b>~2.2h</b>	<b>~3.3h</b>	<b>6min.<sup>c)</sup></b>	<b>6min.<sup>c)</sup></b>
Beam current	2.6A	1.1A	1.6A	1.1A	3.6A	2.6A
Loss Rate	0.12mA/s	0.04mA/s	0.23mA/s	0.11mA/s	10mA/s	7.2mA/s

a) Bremsstrahlung

b) Coulomb scattering, sensitive to collimator setting

c) w/o beam-beam effect

Revolution freq~100kHz

For compensation of the particle loss

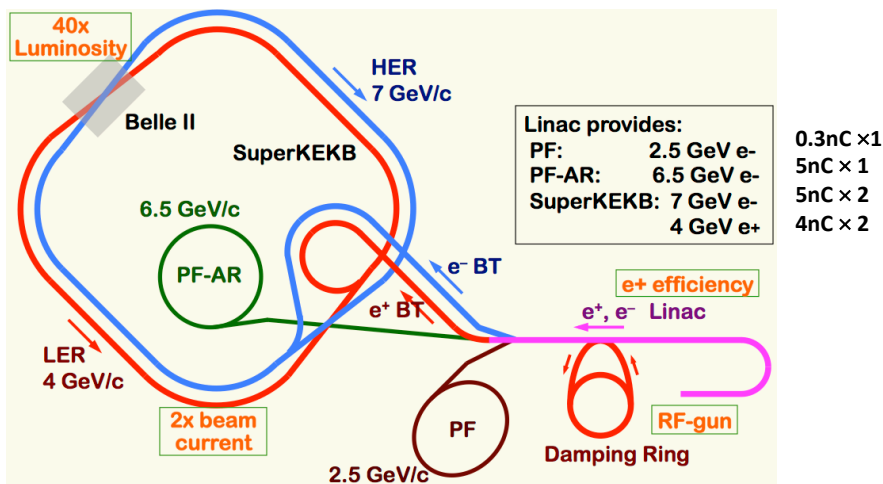
**4nC@25Hz** **2.9nC@25Hz**  
injection rate are required.

**Low emittance and high current injection beams are necessary.**

 **LINAC is a key component of SuperKEKB.**

# LINAC Beam Parameters

	for KEKB		for SuperKEKB	
	e+	e-	e+	e-
Energy	3.5 GeV	8.0 GeV	4.0 GeV	7.0 GeV
Bunch charge	Primary e-10nC →1 nC	1 nC	Primary e-10nC → <b>4 nC</b>	<b>5 nC</b>
Num. of Bunch / Pulse	2	2	2	2
Norm.Emittance ( $\gamma\beta\epsilon$ )	2100 (mm·mrad)	100 (mm·mrad)	100/ <b>20</b> (Hor./Ver.) (mm·mrad)	50/ <b>20</b> (Hor./Ver.) (mm·mrad)
Energy spread	0.125%	0.125%	0.1%	0.1%
Repetition rate	50 Hz		50 Hz	



Beam modes are switched in pulse to pulse for 5-rings including Damping Ring (DR).



High charge and low emittance are required for SuperKEKB

	for KEKB		for SuperKEKB	
	e+	e-	e+	e-
Energy (GeV)	3.5	8.0	4.0	7.0
Bunch charge (nC)	1	1	4	5
Norm.Emittance ( $\gamma\beta\varepsilon$ ) (mm·mrad)	2100	100	100 (H) / 20 (V)	50 (H) / 20 (V)
Energy spread (%)	0.125	0.125	0.1	0.1