

SuperKEKB 入射器の現状報告 2019c(Phase3.2)～2020a(Phase3.3)

2020.4.8

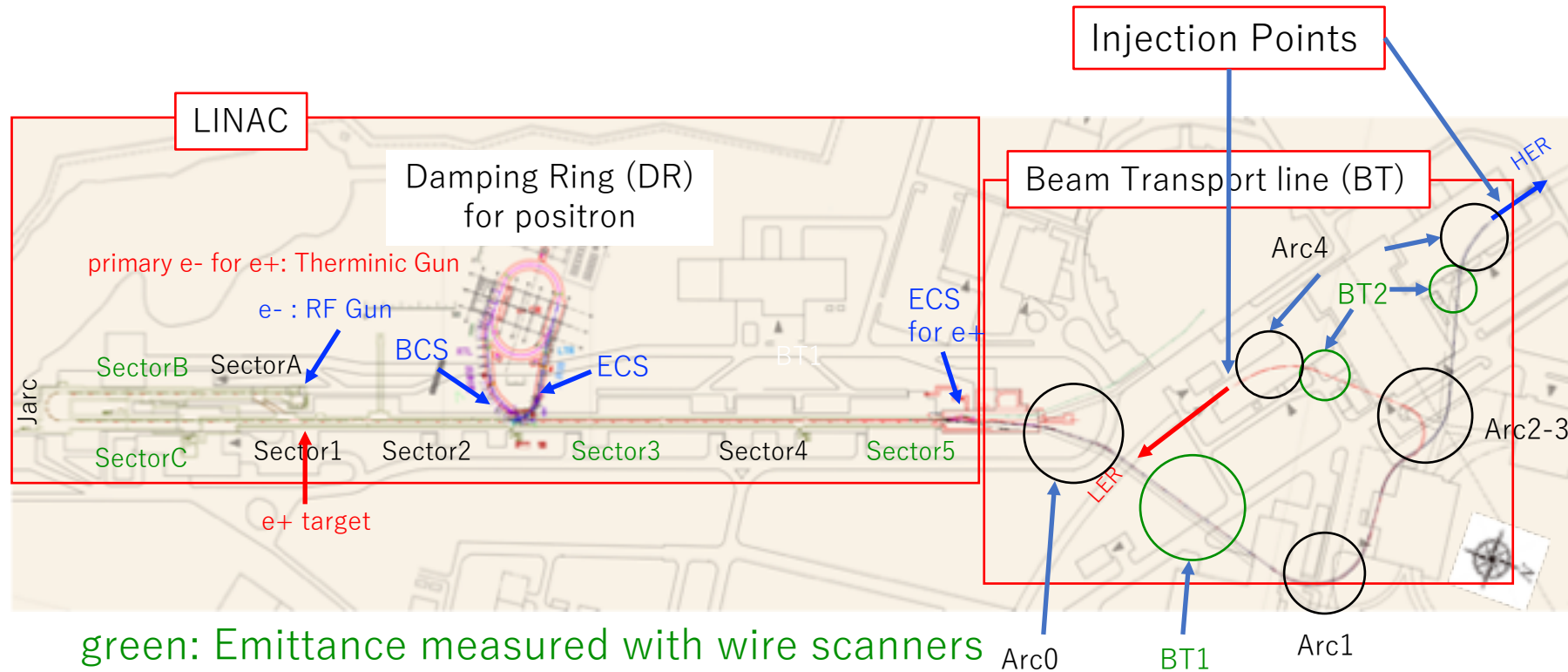
第117回 Bファクトリー計画推進委員会

加速器研究施設 飯田 直子

Layout of LINAC, BT, Injection to MR

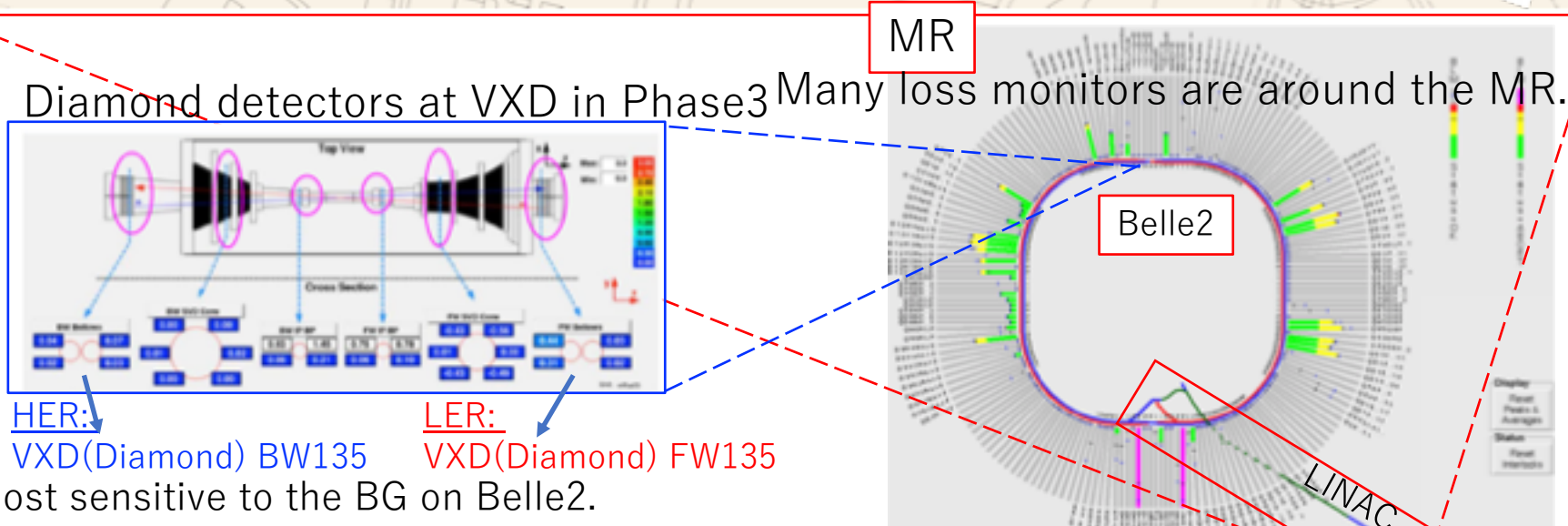
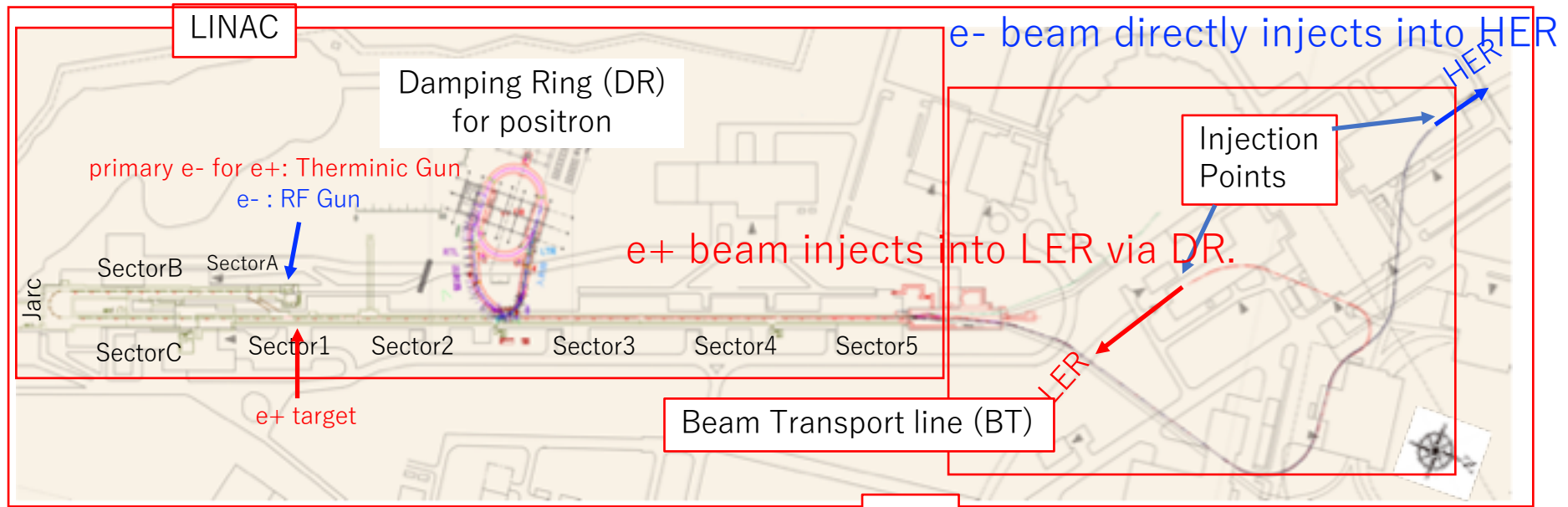
e+ beam injects into LER via DR:
The injection BG is not affected very much by the condition upstream the DR.

e- beam directly injects into HER:
The injection BG is directly affected by the condition of RF-gun LINAC and BT.



green: Emittance measured with wire scanners
BCS: Bunch Compression System
ECS: Energy Compression System

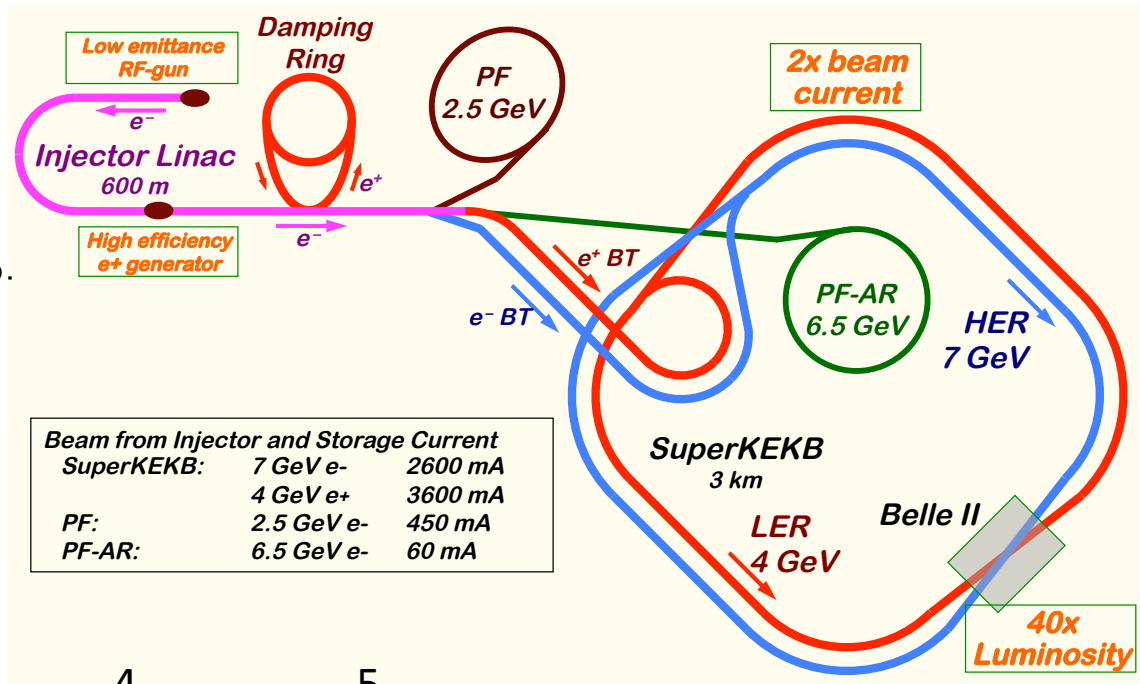
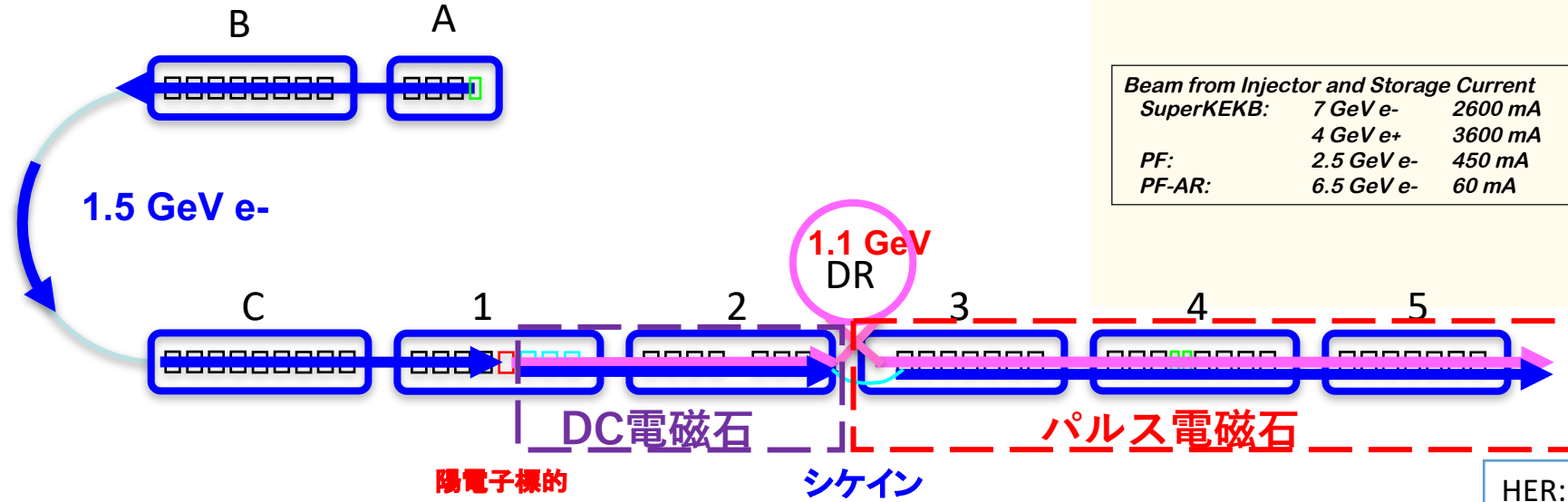
Layout of LINAC, BT, Injection to MR



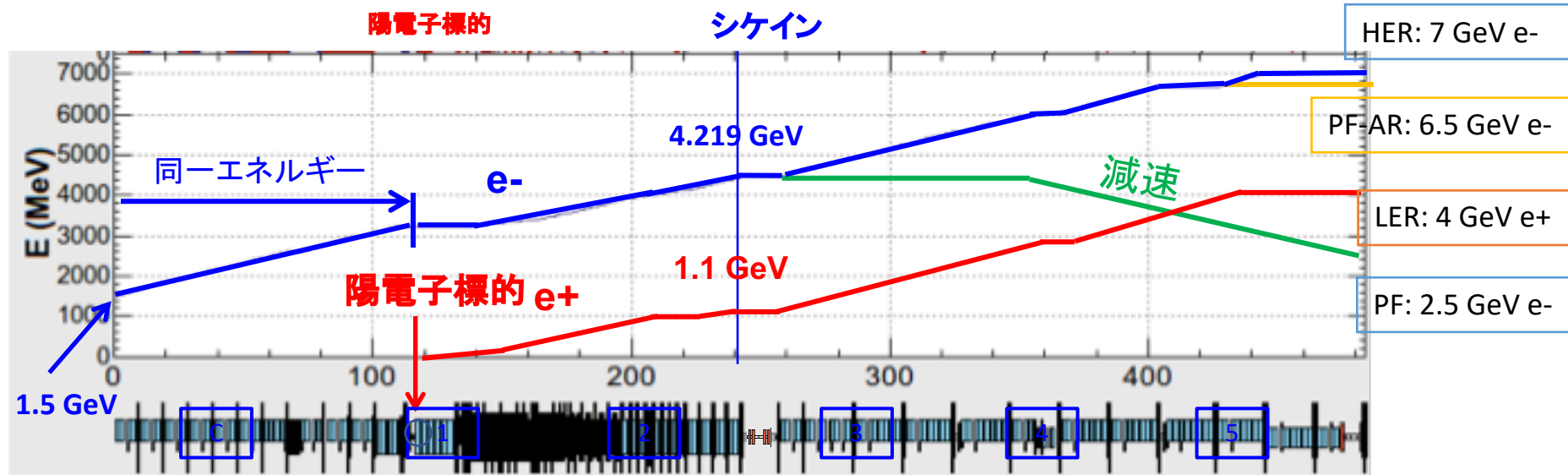
The signals from the Diamonds and the loss monitors are carefully monitored to keep the BG low. Some aborts are avoided by stopping injection when the signals are high.

4 + 1 リング同時入射

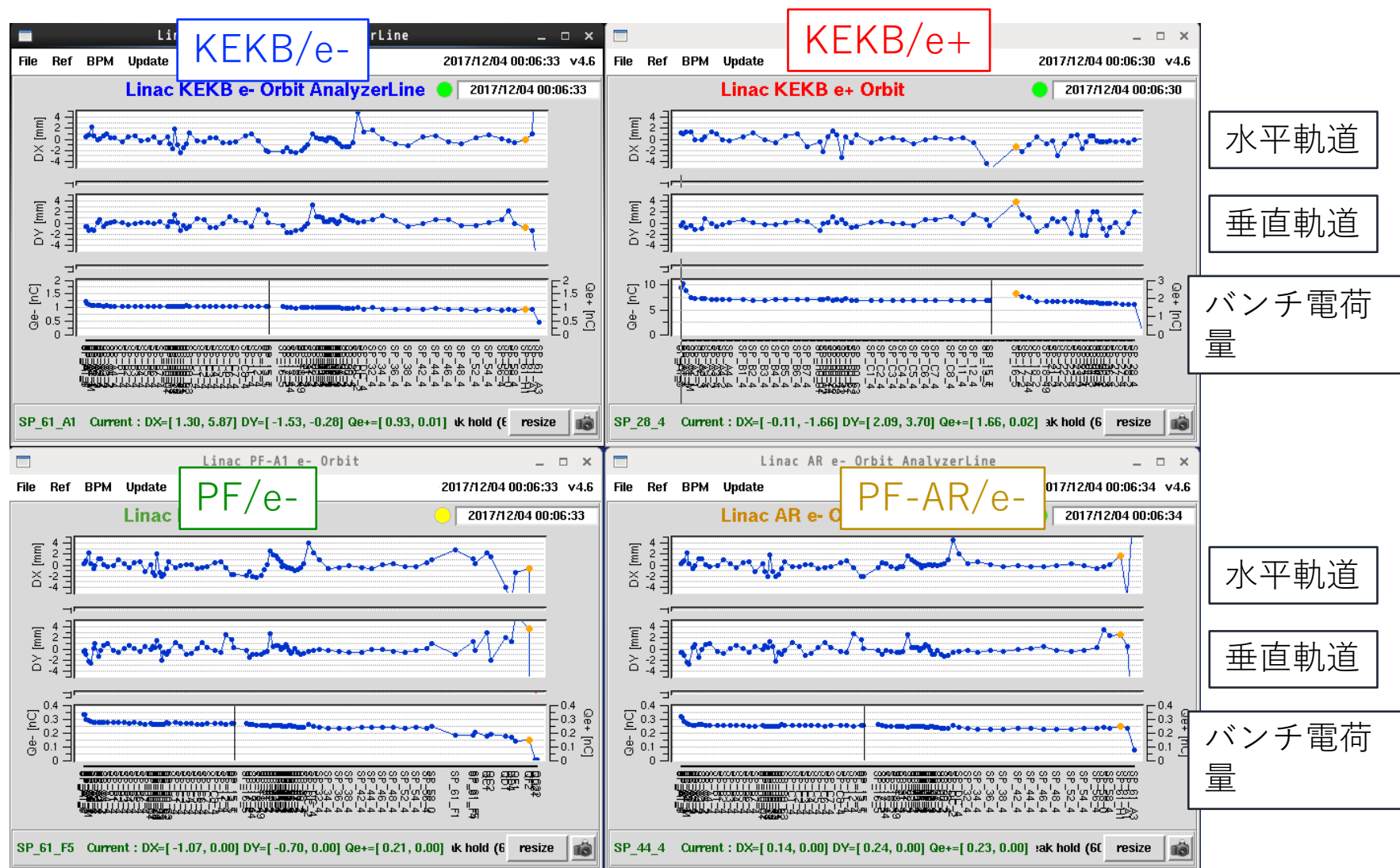
- パルスごとに異なるバンチ電荷量, エネルギーのビームを加速, 入射する.
- 50 Hz (20ミリ秒ごと) のパラメタ切り替えをおこなう.



Beam from Injector and Storage Current			
SuperKEKB:	7 GeV e-	2600 mA	
	4 GeV e+	3600 mA	
PF:	2.5 GeV e-	450 mA	
PF-AR:	6.5 GeV e-	60 mA	



熱電子銃による同時ビーム運転(パルスごと切り替え) 4リング同時入射



前回(2019.10.3)からの大きな変更点

- 問題点

- LINAC Pulsed magnetのmis-triggerにより、Abortが多発している。

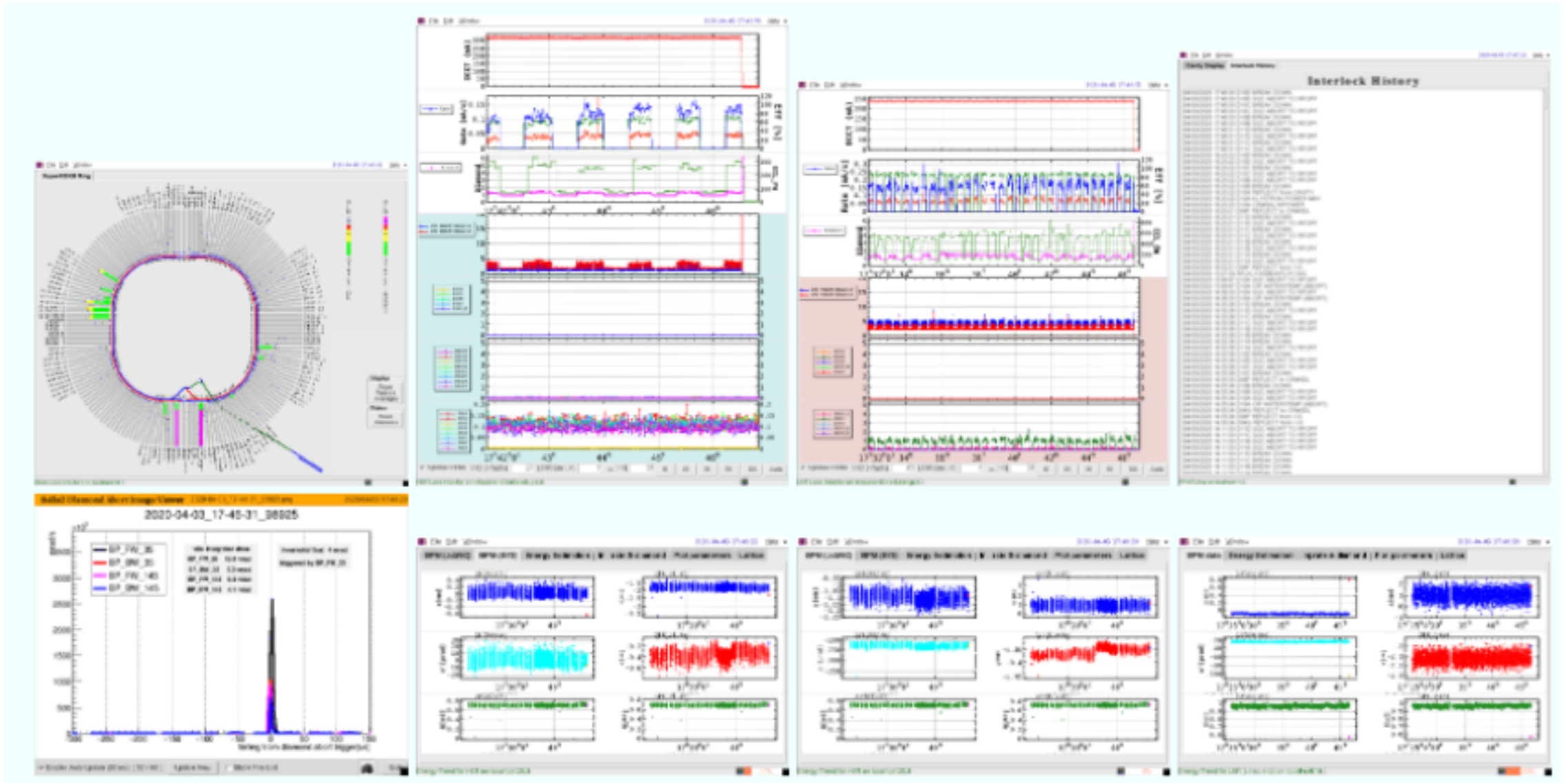
- e- beam

- Cathode 交換

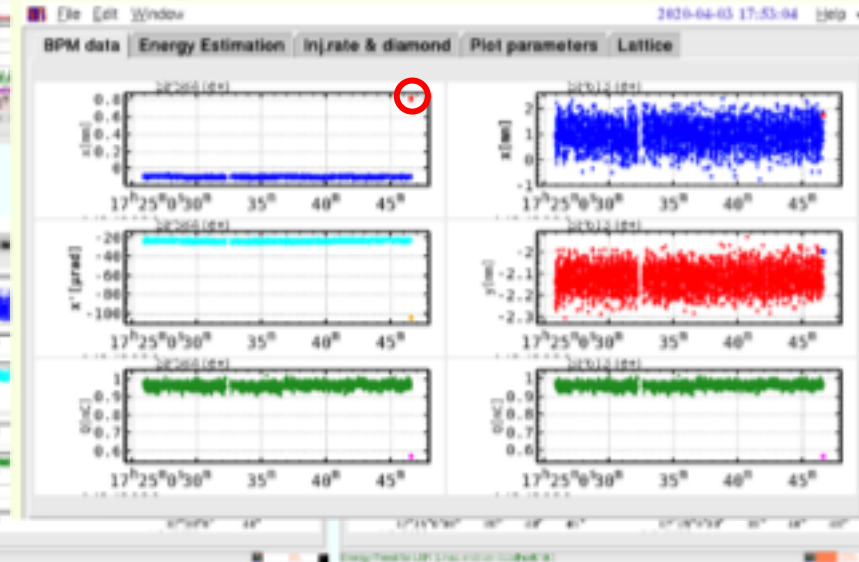
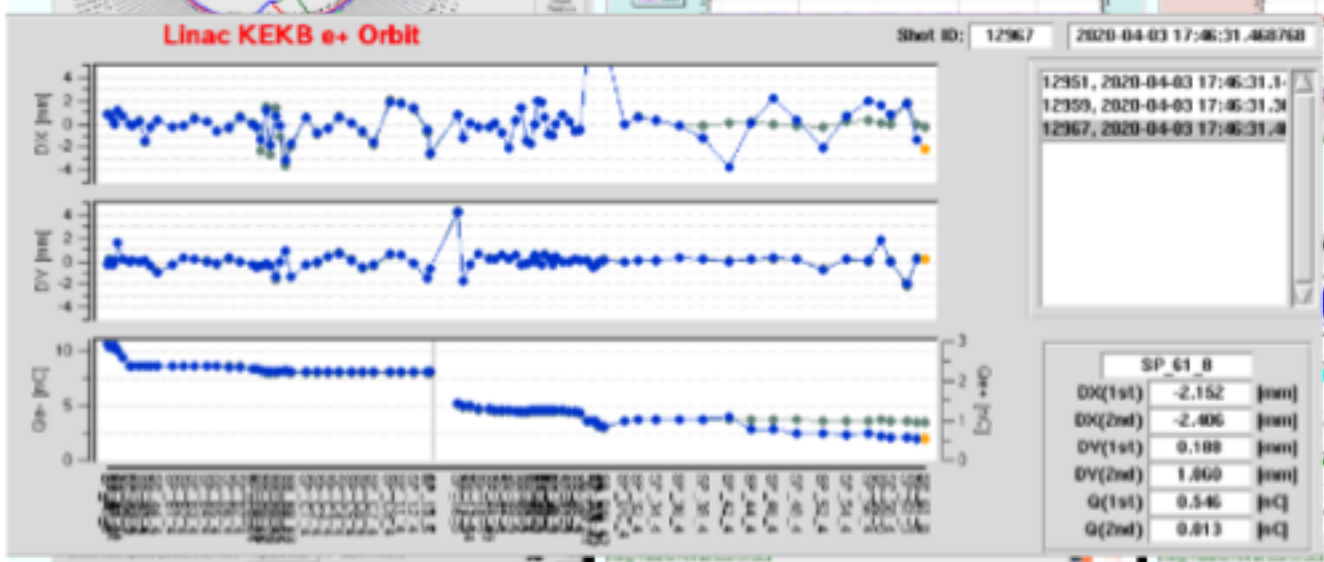
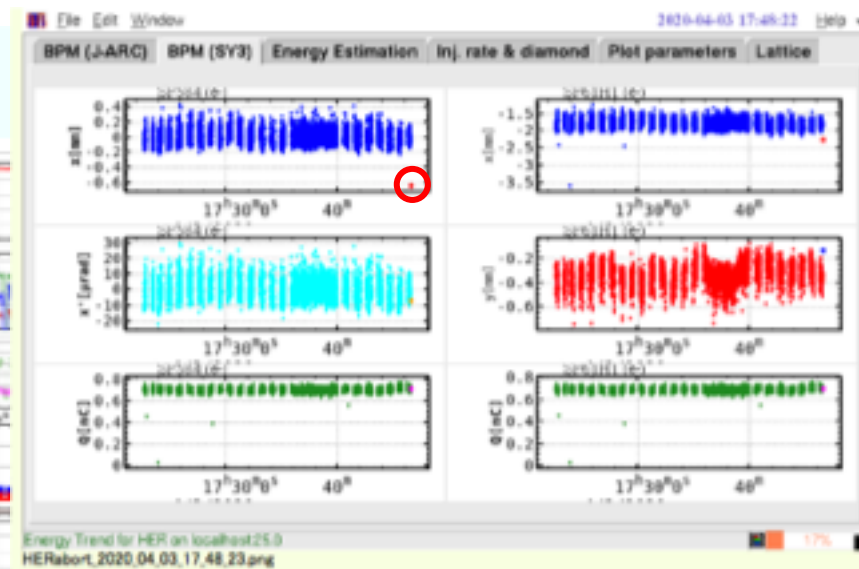
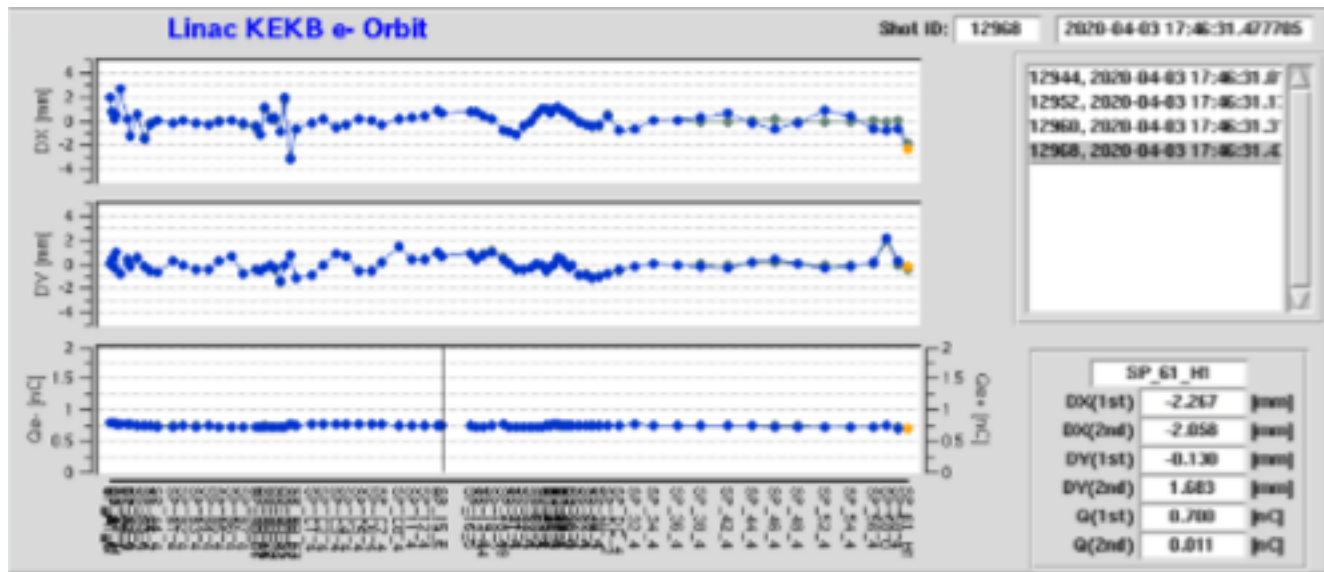
- e+ beam

- BTでのEmittance増大がある程度抑制された

LINAC Pulsed magnetのmis-triggerによる Abort、BGによる入射停止の多発

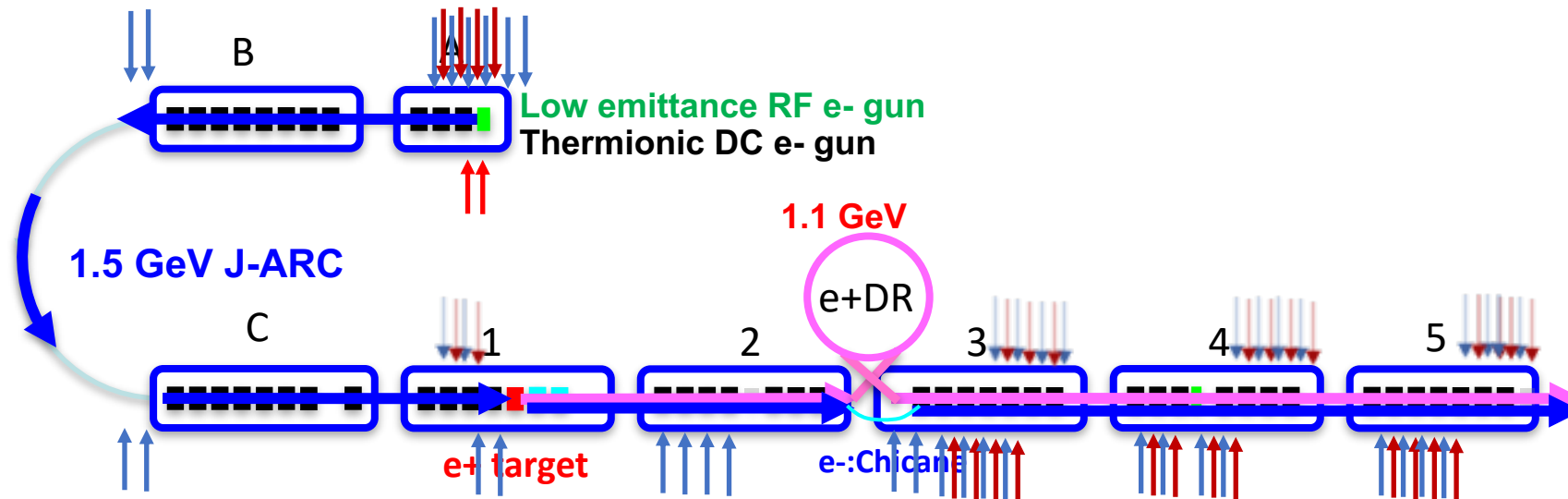


LINAC Pulsed magnetのmis-triggerによる Abort、BGによる入射停止の多発



Many pulsed magnets (Oct. 2017~) (Y. Enomoto et al.)

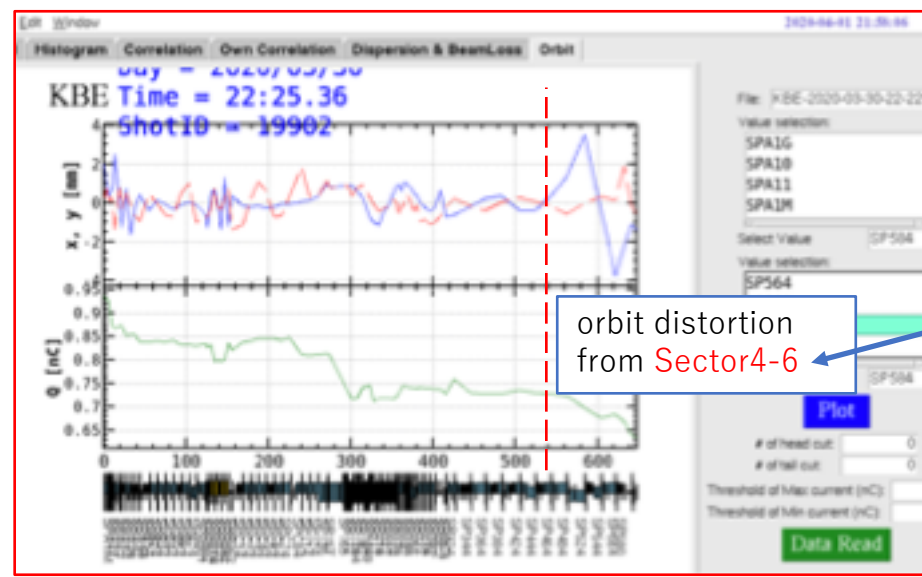
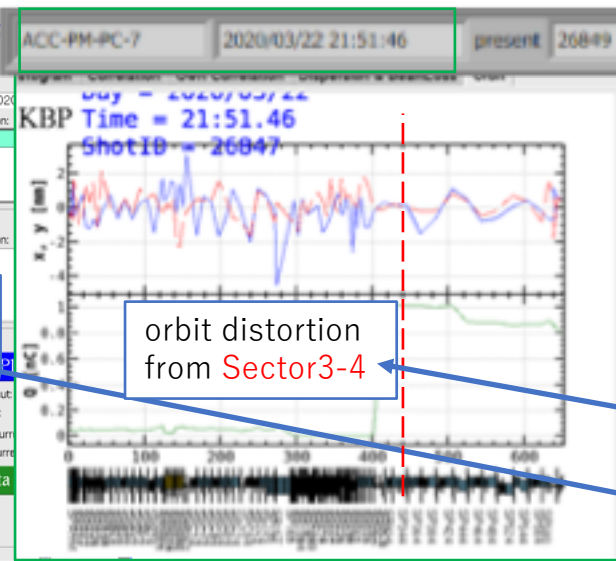
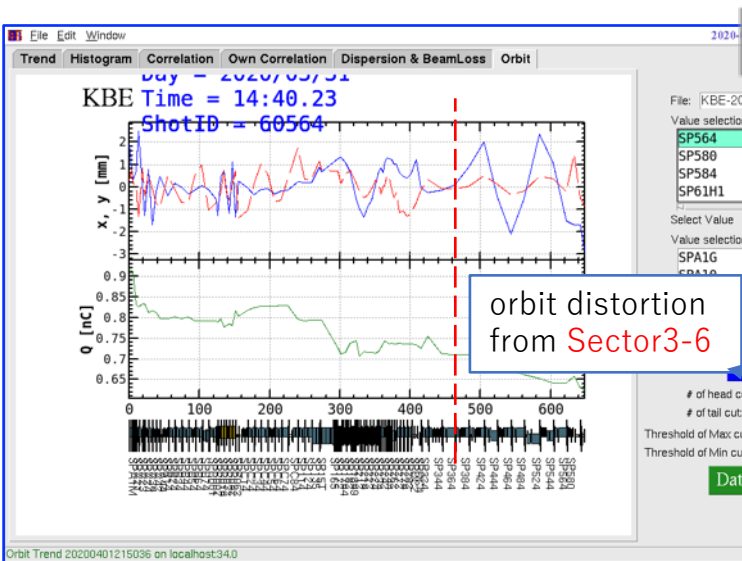
- Pulsed Quad x46, Pulsed Steering x80, Pulsed bend x 2
- PXIe based controller x 16
 - Windows 8.1 Pro./LabVIEW/MRF EVR230



↓ Pulsed steering	↓ Pulsed bend
↓ Pulsed Quad	

8.Apr.2020, N. Iida

Most aborts triggered by misfire of some controllers.
(ACC-PM-PC-7, **ACC-PM-PC-8**, ACC-PM-PC-10)



	cRIO	Pulse Magnet				セクター	場所
ACC-PM-PC-1	ACC-PM-CRIO-2	PF_13_5	PD_13_5	PX_13_5	PY_13_5	1 Sec	1-E 裏
	ACC-PM-CRIO-23			PX_13_2	PY_12_2		
ACC-PM-PC-2	ACC-PM-CRIO-3			PX_16_5	PY_16_5	1 Sec	1-D 表
	ACC-PM-CRIO-4	PX_17_4	PY_17_4	PX_17_2	PY_17_2		
ACC-PM-PC-3	ACC-PM-CRIO-5			PX_18_2	PY_18_2	1 Sec	1-D 裏
	ACC-PM-CRIO-6			PX_18_4	PY_18_4		
ACC-PM-PC-4	ACC-PM-CRIO-7	PX_21_4	PY_21_4	PX_21_2	PY_21_2	2 Sec	2-E 表
	ACC-PM-CRIO-8			PX_22_4	PY_22_4		
ACC-PM-PC-5	ACC-PM-CRIO-9	PF_DC_4	PD_DC_4	PX_DC_4	PY_DC_4	2 Sec	3-C 裏
	ACC-PM-CRIO-10	PF_32_4	PD_32_4	PX_32_4	PY_32_4		
ACC-PM-PC-7	ACC-PM-CRIO-11	PF_34_4	PD_34_4	PX_34_4	PY_34_4	3 Sec	3-A 裏
ACC-PM-PC-8	ACC-PM-CRIO-12	PF_36_4	PD_36_4	PX_36_4	PY_36_4	3 Sec	3-B 裏
	ACC-PM-CRIO-13	PF_38_4	PD_38_4	PX_38_4	PY_38_4		
ACC-PM-PC-9	ACC-PM-CRIO-14	PF_42_4	PD_42_4	PX_42_4	PY_42_4	4 Sec	4-A 裏
	ACC-PM-CRIO-15	PF_44_4	PD_44_4	PX_44_4	PY_44_4		
ACC-PM-PC-10	ACC-PM-CRIO-16	PF_46_4	PD_46_4	PX_46_4	PY_46_4	4 Sec	4-B 裏
	ACC-PM-CRIO-17	PF_48_4	PD_48_4	PX_48_4	PY_48_4		
ACC-PM-PC-11	ACC-PM-CRIO-18	PF_52_4	PD_52_4	PX_52_4	PY_52_4	5 Sec	5-A 裏
	ACC-PM-CRIO-19	PF_54_4	PD_54_4	PX_54_4	PY_54_4		
ACC-PM-PC-12	ACC-PM-CRIO-20	PF_56_4	PD_56_4	PX_56_4	PY_56_4	5 Sec	5-B 裏
	ACC-PM-CRIO-21	PF_58_4	PD_58_4	PX_58_4	PY_58_4		
ACC-PM-PC-13	ACC-PM-CRIO-1	PB_AT_31	PB_AT_35	PX_AT_22	PY_AT_22	A Sec	A-D 表
	ACC-PM-CRIO-22	PF_A1_M	PD_A1_M	PX_A1_M	PY_A1_M		
ACC-PM-PC-15							1-E 裏
ACC-PM-PC-16	ACC-PM-CRIO-26	Test	Test	Test	Test	A Sec	A-C 裏
	ACC-PM-CRIO-28	PF_A2_1	PD_A2_1	PX_A2_1	PY_A2_1		
ACC-PM-PC-10		63 PY_R0_63	R Sec				C-A 裏
ACC-PM-PC-10		02 PY_R0_02	R Sec				B-B 裏

A mis-trigger was occurred at the time, called "Shot ID".

ACC-PM-PC-8	2020/03/31 14:40:23	present	60567	last	60563	diff	4
ACC-PM-PC-8	2020/03/31 14:40:23	present	60569	last	60567	diff	2

ACC-PM-PC-10	2020/03/30 22:25:36	present	19902	last	19899	diff	3
ACC-PM-PC-10	2020/03/30 22:25:37	present	19904	last	19902	diff	2

Injection pattern

Event system

example: 12.5Hz for both beam

KEKB e-
KEKB e+

No Injection Mode

Index	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
Beam	Red	Blue																							
FP_21_T																									
KEKB Septum	Red	Blue																							
GR_A1 LASER		Green		Green																					

Index	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
Beam																									
FP_21_T																									
KEKB Septum																									
GR_A1 LASER																									

1unit: 20ms

KEKB e- (KBE) 12.500 Set
KEKB e+ (KBP) 12.500 Set

KEKB e- Study (JBE) 0.000 Set
KEKB e+ Study (JBP) 0.000 Set

KEKB e- Septum 12.500 Set
KEKB e+ Septum 0.000 Set

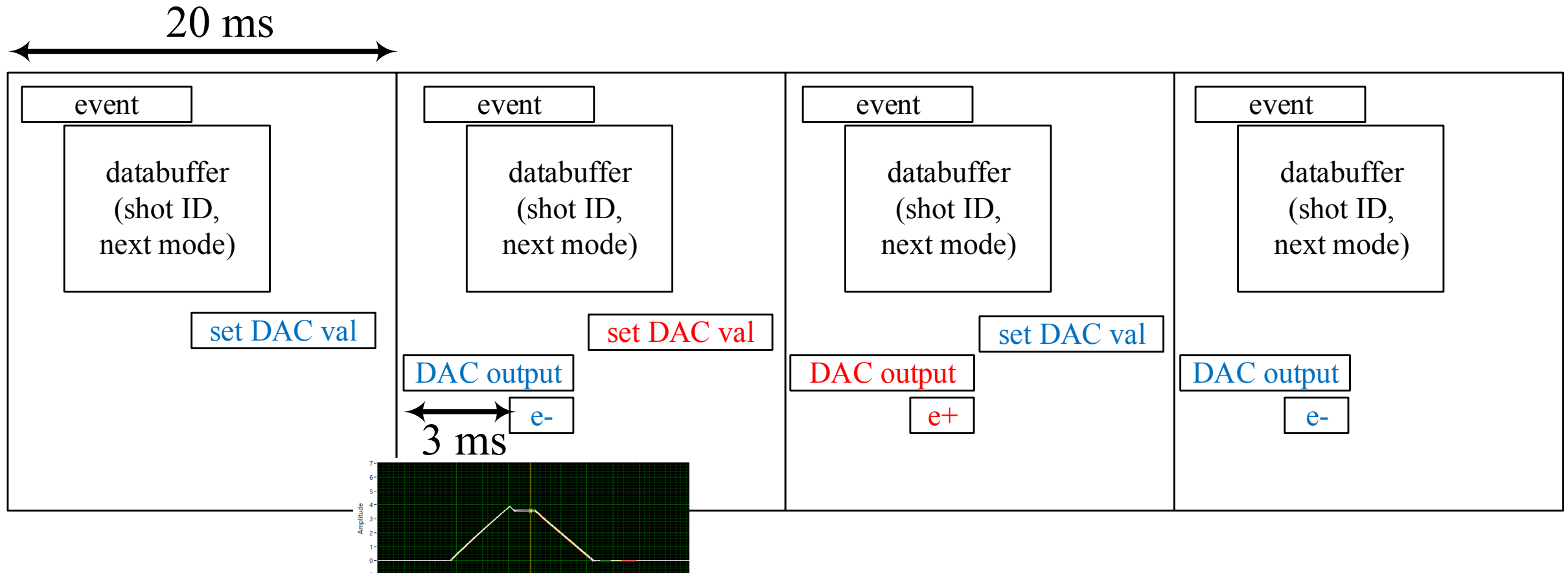
GR_A1 Rep Limit 25.000 [Hz]

Bucket Selection ON

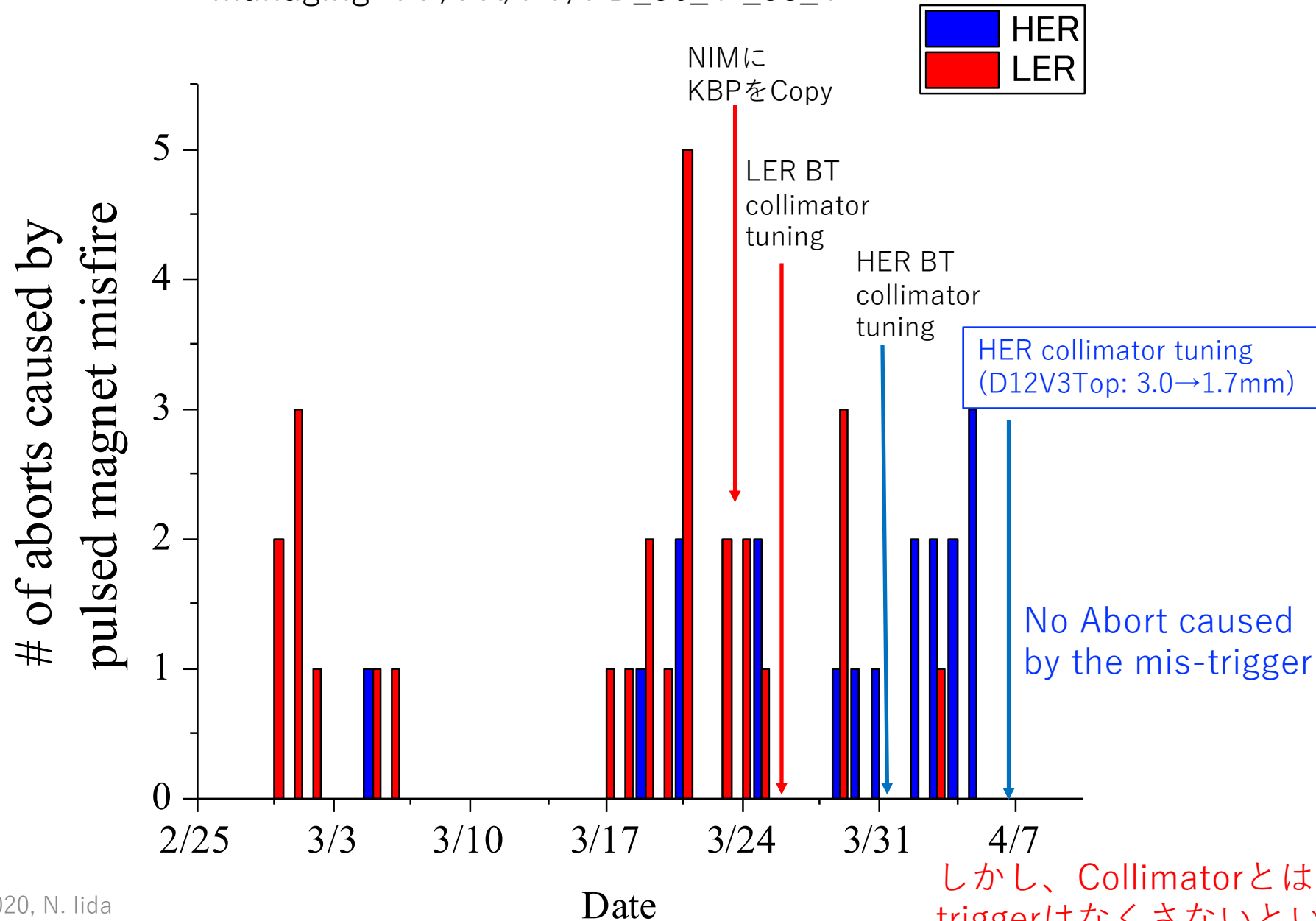


Operation sequence of pulsed magnet

- In some events, (what's happening is not clear)
 - DAC value setting is delayed or failed. DAC is not trigger waiting mode.
 - Trigger is delayed or missing.
- It could cause bad beam orbit and eventually MR beam abort.



Most cases were caused by misfire of ACC-PM-PC-8 controller managing "PF/PX/PY/PD_36_4-_38_4".

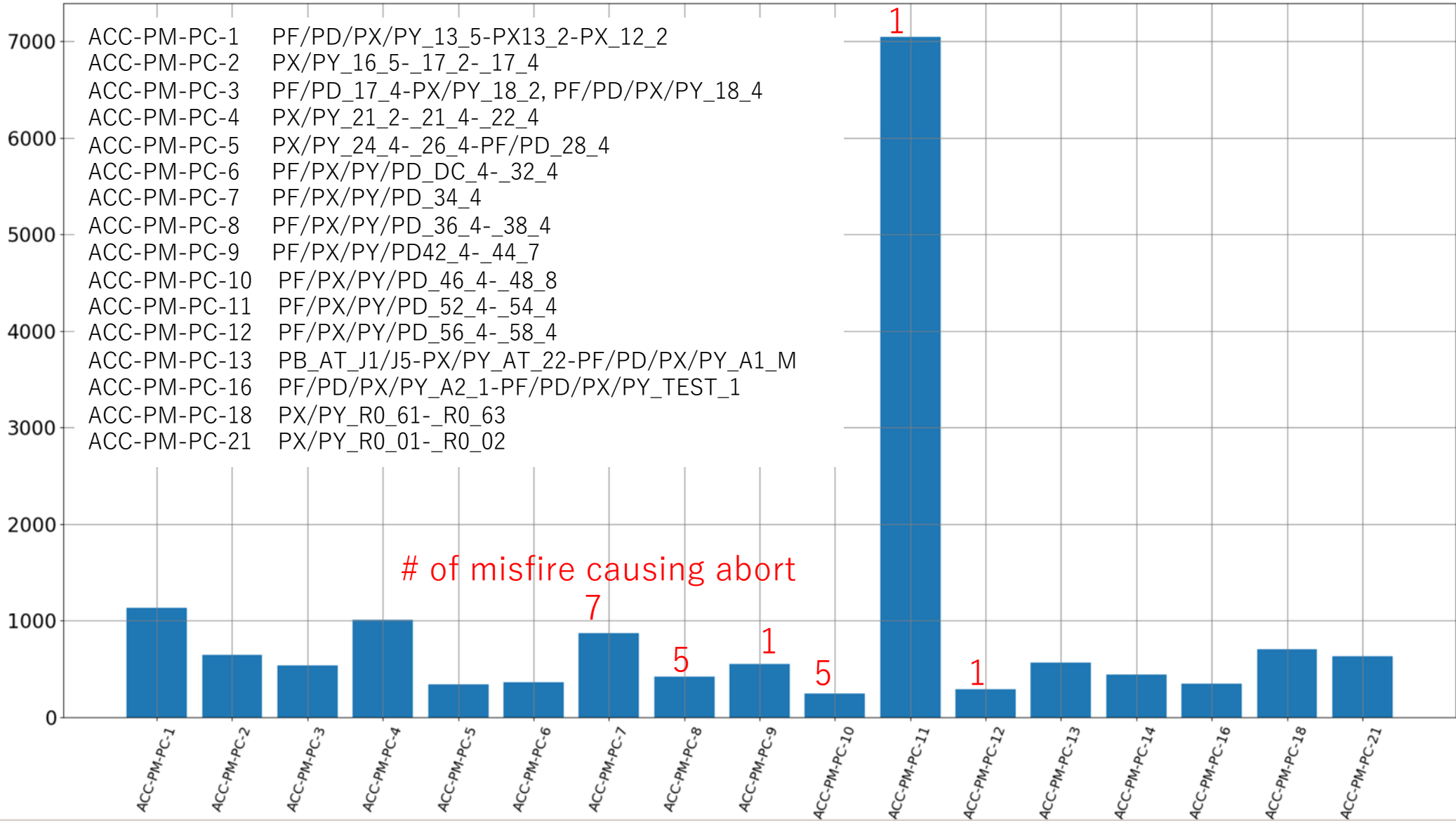


しかし、Collimatorとは別にmis-triggerはなくさないといけない。

Pulsed magnet misfire events: 2/29 – 3/31 (17/day/controller in average)

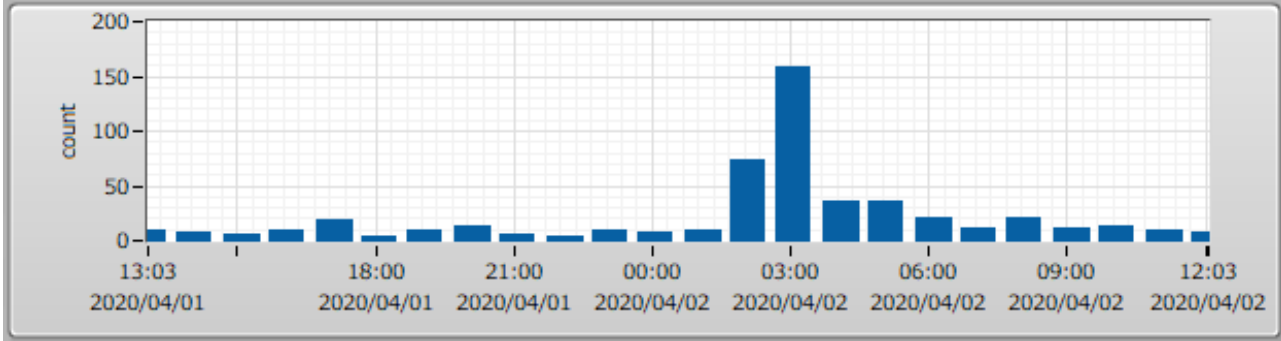
of misfire in each controller

ACC-PM-PC-1	PF/PD/PX/PY_13_5-PX13_2-PX_12_2
ACC-PM-PC-2	PX/PY_16_5-17_2-17_4
ACC-PM-PC-3	PF/PD_17_4-PX/PY_18_2, PF/PD/PX/PY_18_4
ACC-PM-PC-4	PX/PY_21_2-21_4-22_4
ACC-PM-PC-5	PX/PY_24_4-26_4-PF/PD_28_4
ACC-PM-PC-6	PF/PX/PY/PD_DC_4-32_4
ACC-PM-PC-7	PF/PX/PY/PD_34_4
ACC-PM-PC-8	PF/PX/PY/PD_36_4-38_4
ACC-PM-PC-9	PF/PX/PY/PD42_4-44_7
ACC-PM-PC-10	PF/PX/PY/PD_46_4-48_8
ACC-PM-PC-11	PF/PX/PY/PD_52_4-54_4
ACC-PM-PC-12	PF/PX/PY/PD_56_4-58_4
ACC-PM-PC-13	PB_AT_J1/J5-PX/PY_AT_22-PF/PD/PX/PY_A1_M
ACC-PM-PC-16	PF/PD/PX/PY_A2_1-PF/PD/PX/PY_TEST_1
ACC-PM-PC-18	PX/PY_R0_61-_R0_63
ACC-PM-PC-21	PX/PY_R0_01-_R0_02

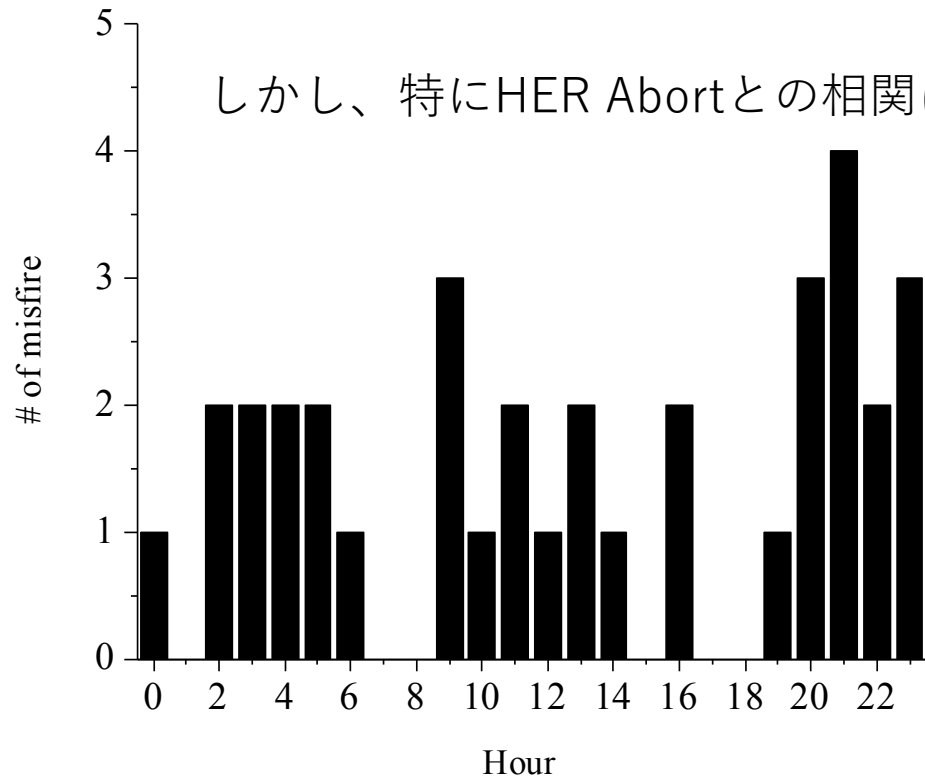


of misfire causing abort

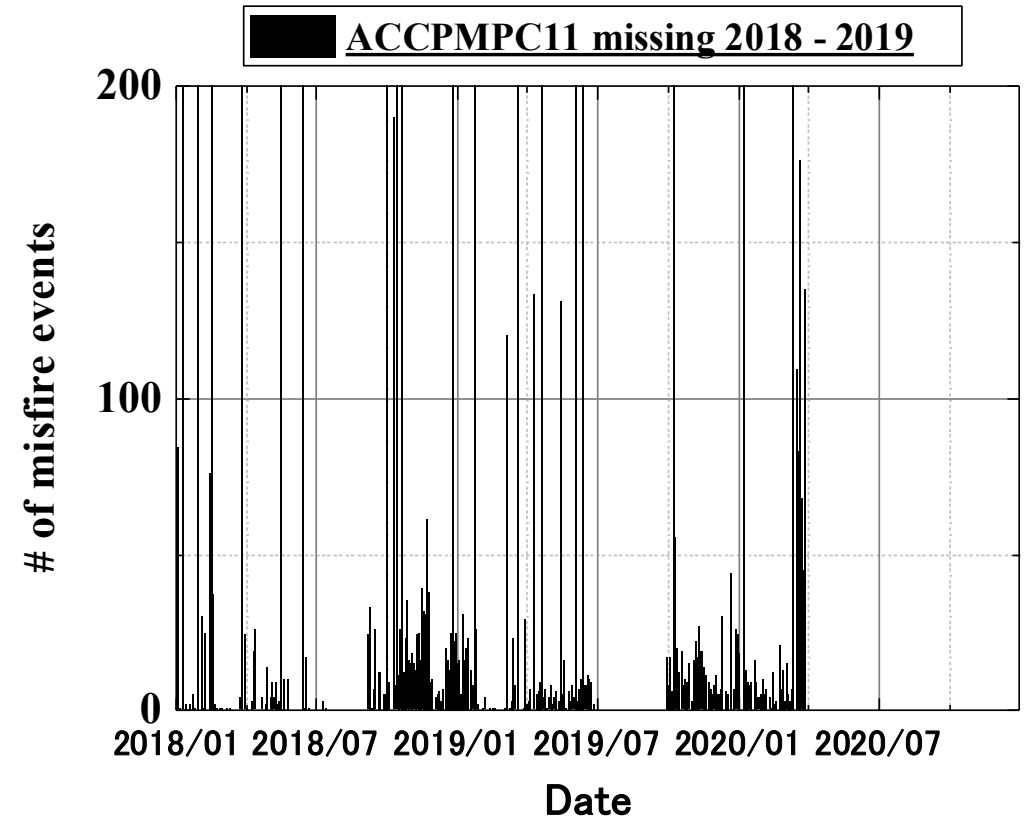
3:00頃にmis-triggerが多発している



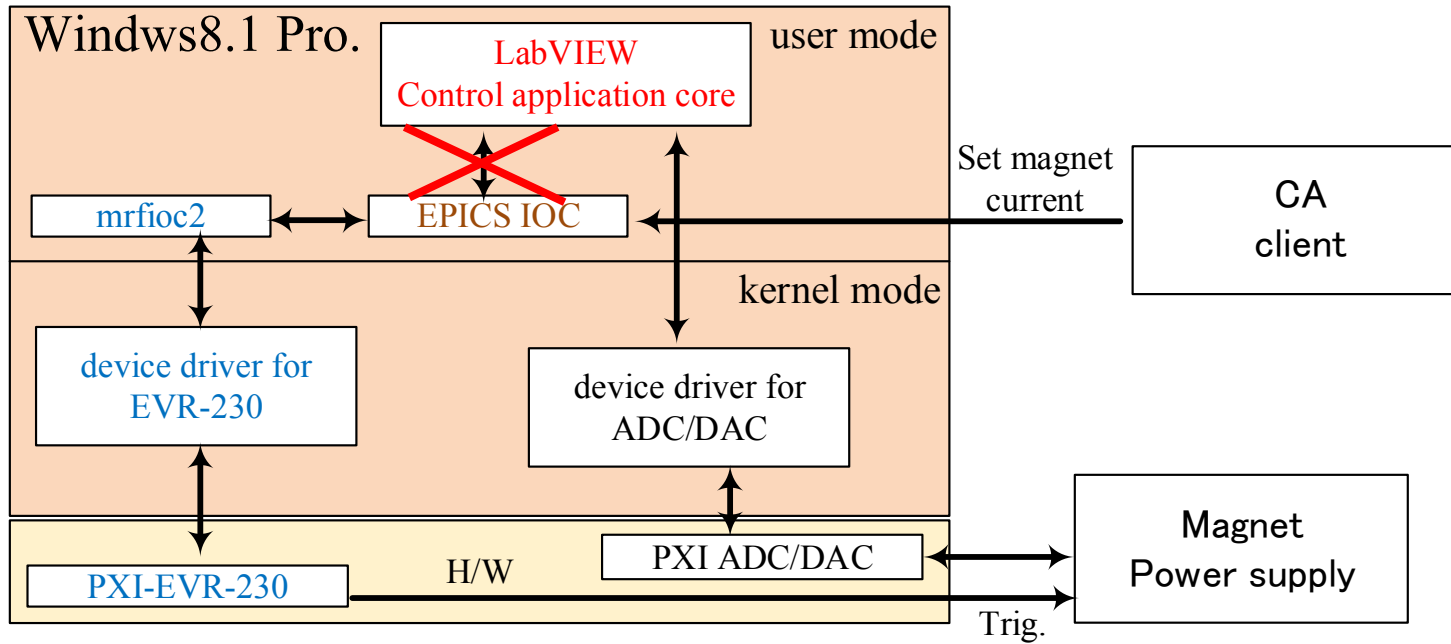
しかし、特にHER Abortとの相関はない。



2018年には、mis-triggerはほとんどなかった。



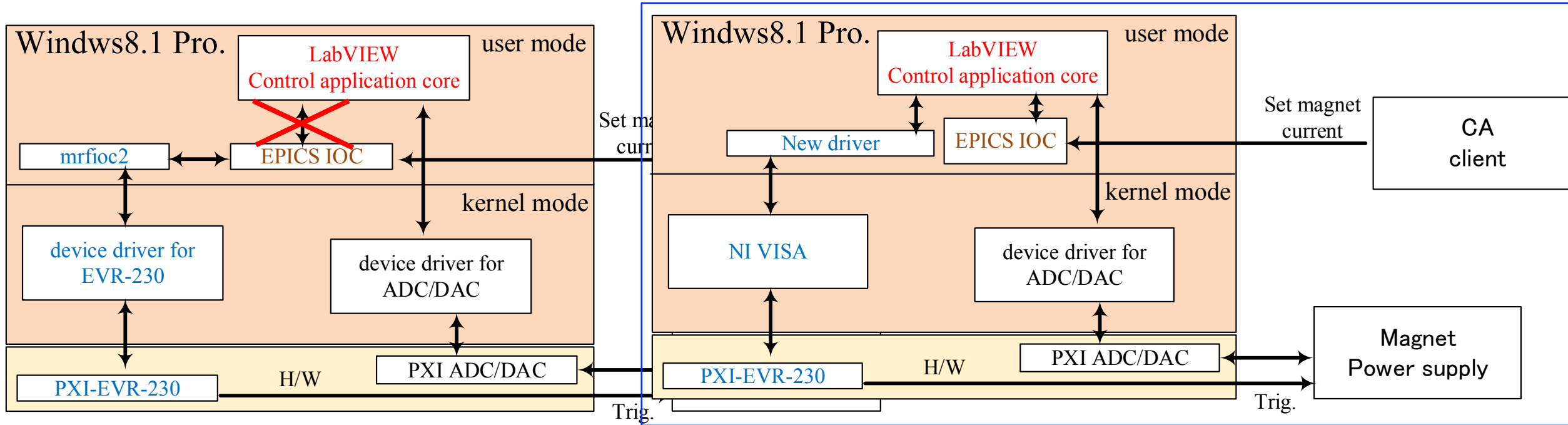
Current software structure



In some events, LabVIEW/EPICS IOC communication is delayed or failed.

Current software structure

New software structure under development



In some events, LabVIEW/EPICS IOC communication is delayed or failed.

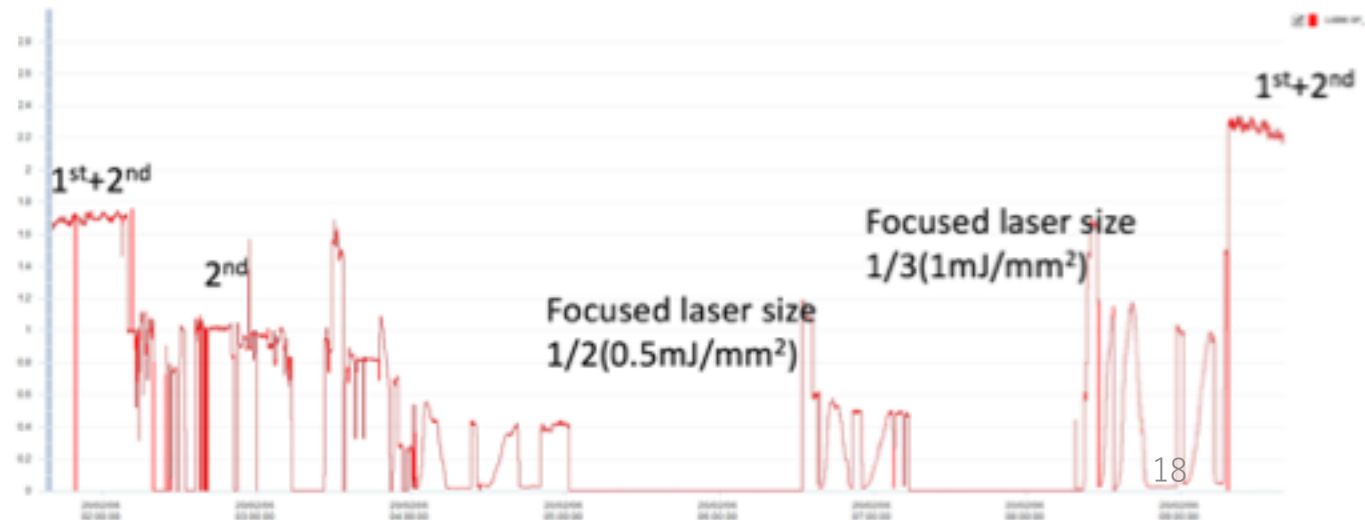
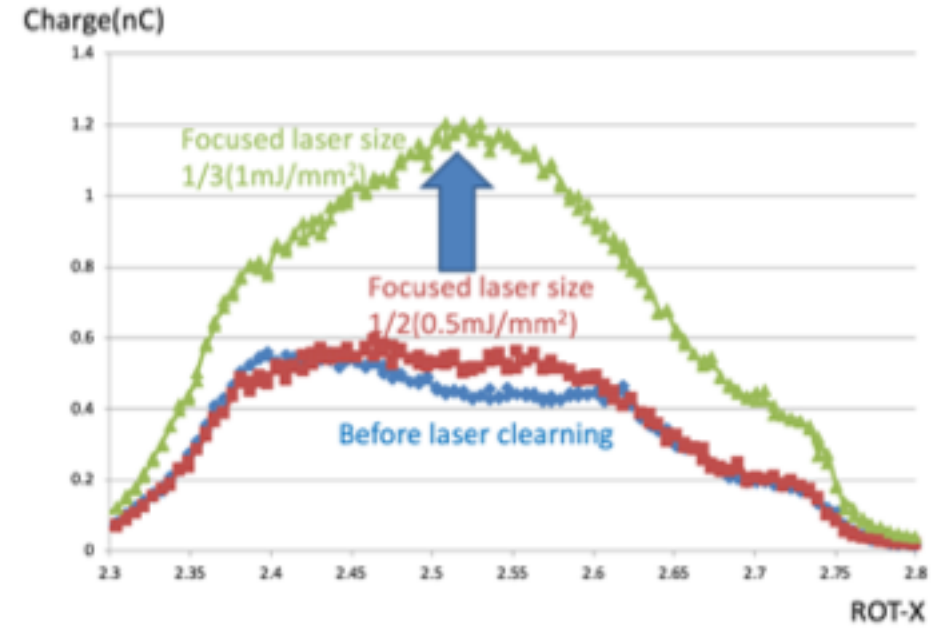
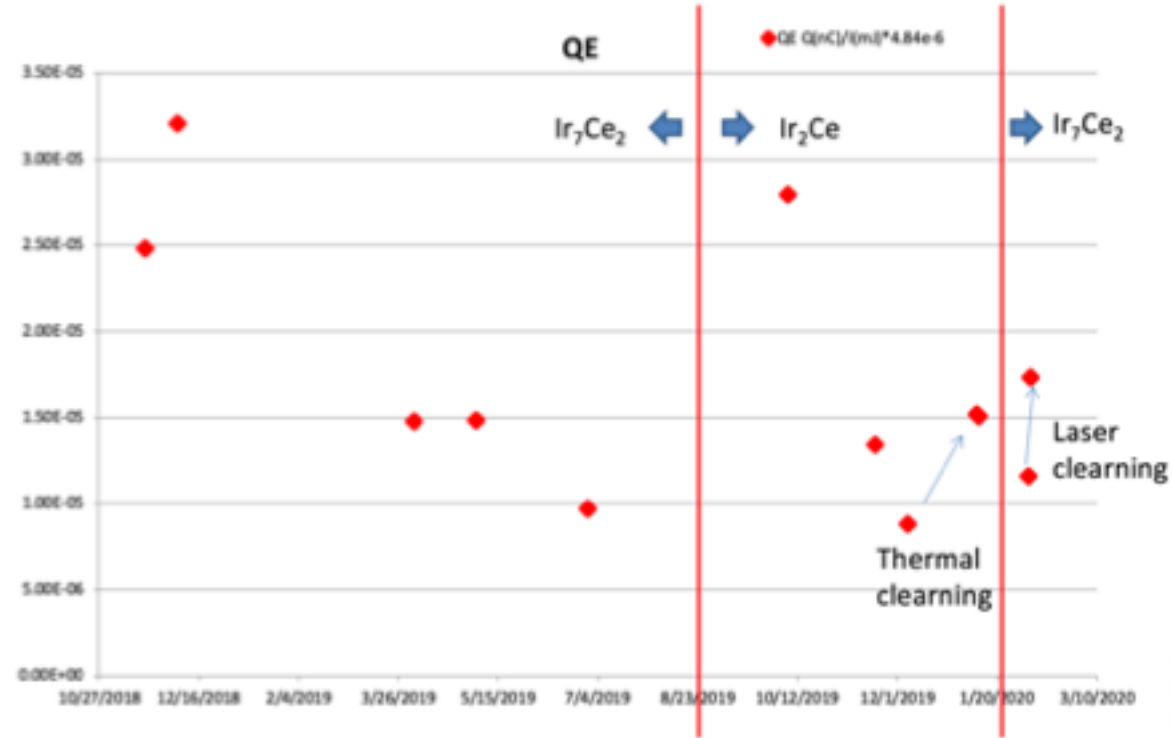
NI VISA based EVR driver (under development) is currently promising candidate. (w/o EPICS IOC for EVR control)

4/9(木)メンテ日、置き換え作業予定。
万が一ダメだった場合でも2時間で戻せる。

Electron beam (RF gun)

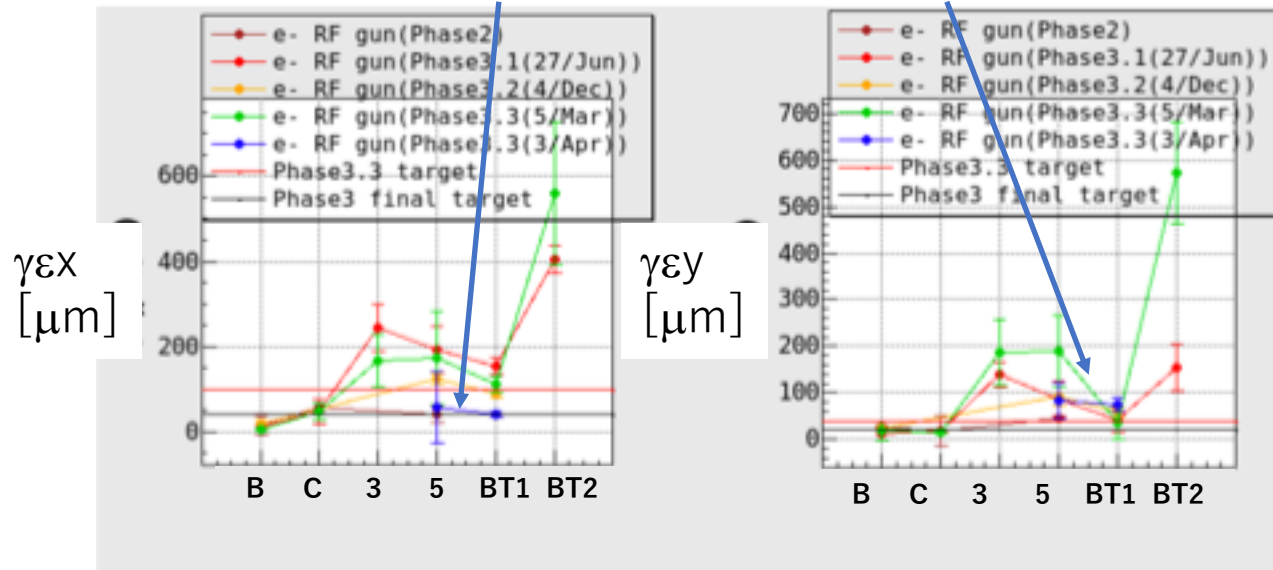
RF gun Cathodeの交換前後の量子効率

Laser cleaningの効果



Measured Emittance

e- beam (Phase3.3(2020/4.3))



Phase3.3	e+	e-
$\gamma\epsilon_x$ [μm]	150	100
$\gamma\epsilon_y$ [μm]	30	40
σ_δ [%]	0.16(1 σ)	0.1(1 σ)

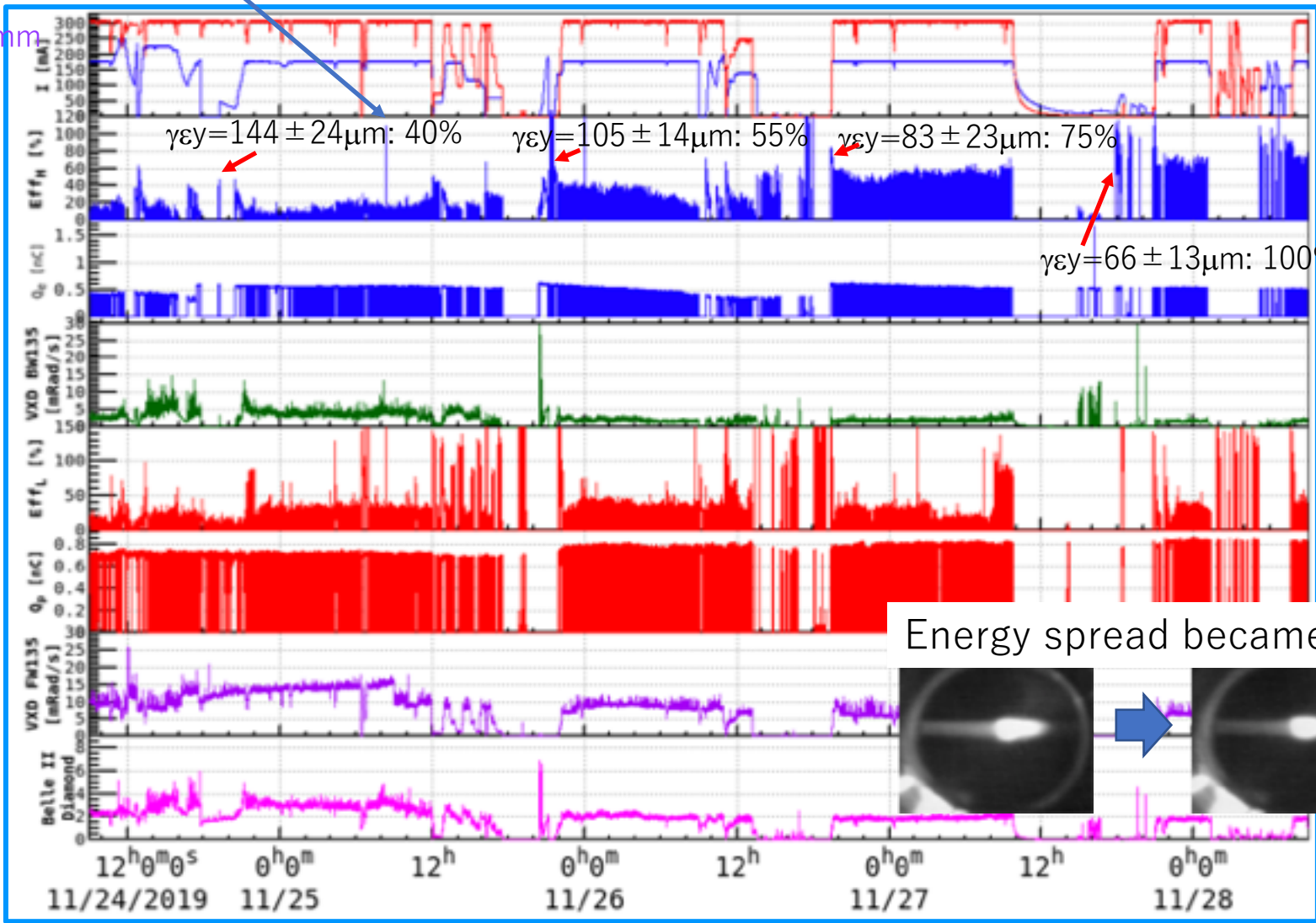
1. Injection efficiency and background

The injection efficiency increased as emittance decreased by tuning day by day.

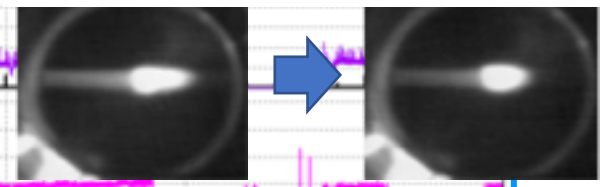
Phase3.2
2019c(Autumn)

These efficiencies are calculated at the low current beam in the HER.
→ The effect of Touschek lifetime can be neglected.

$\beta_{y^*}=1.0\text{mm}$



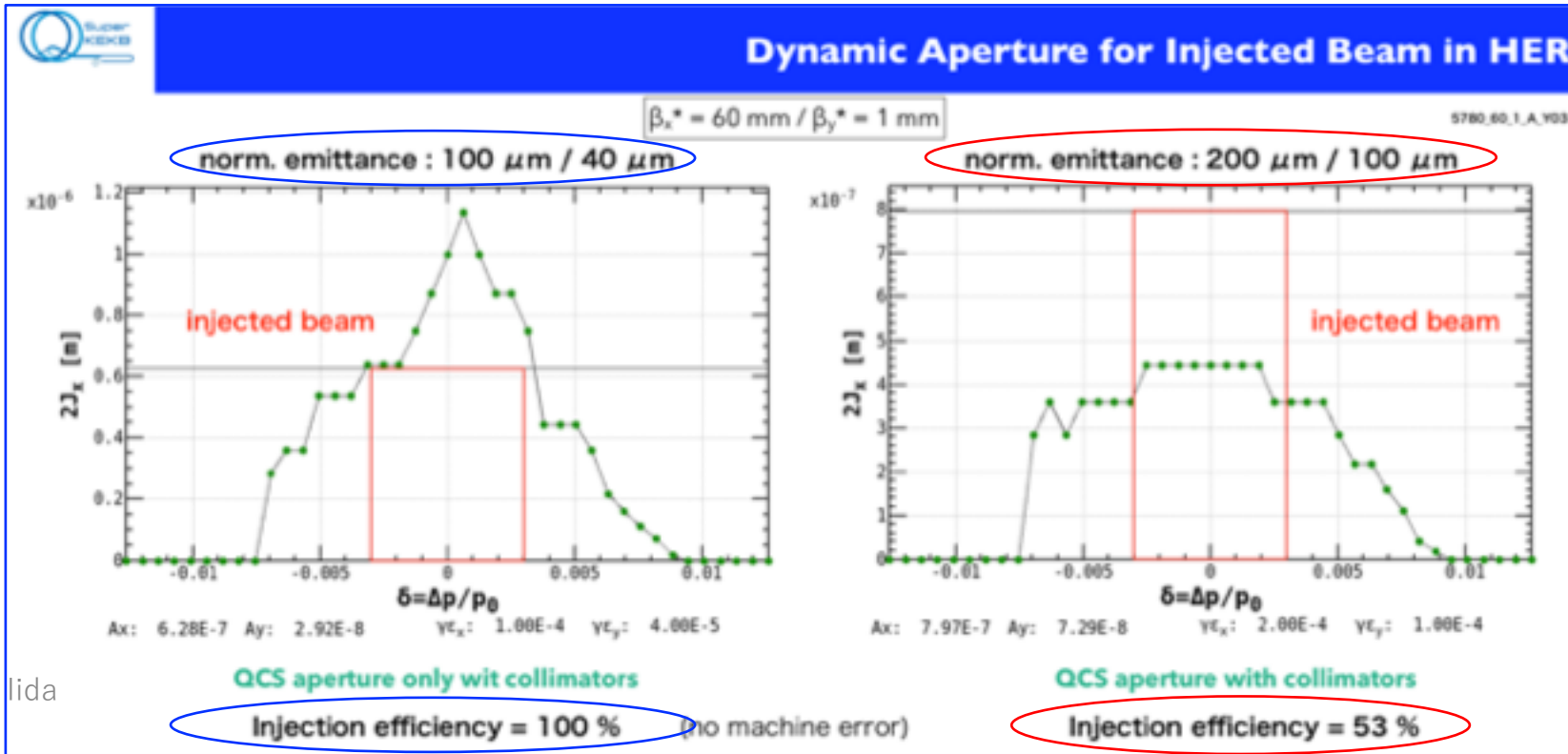
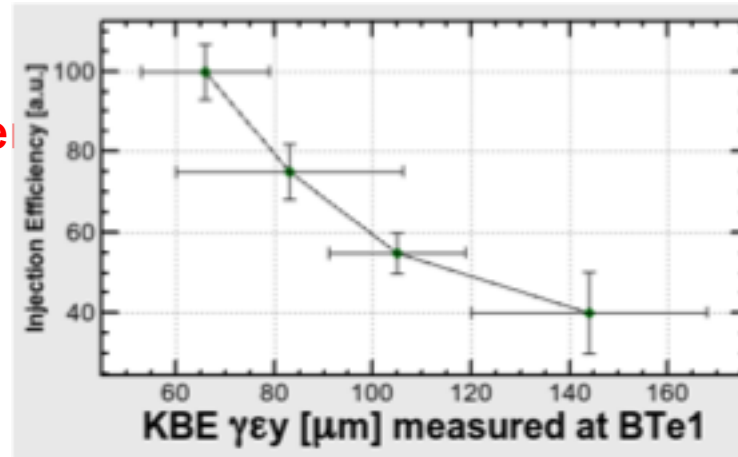
Energy spread became better



1. Injection efficiency and background

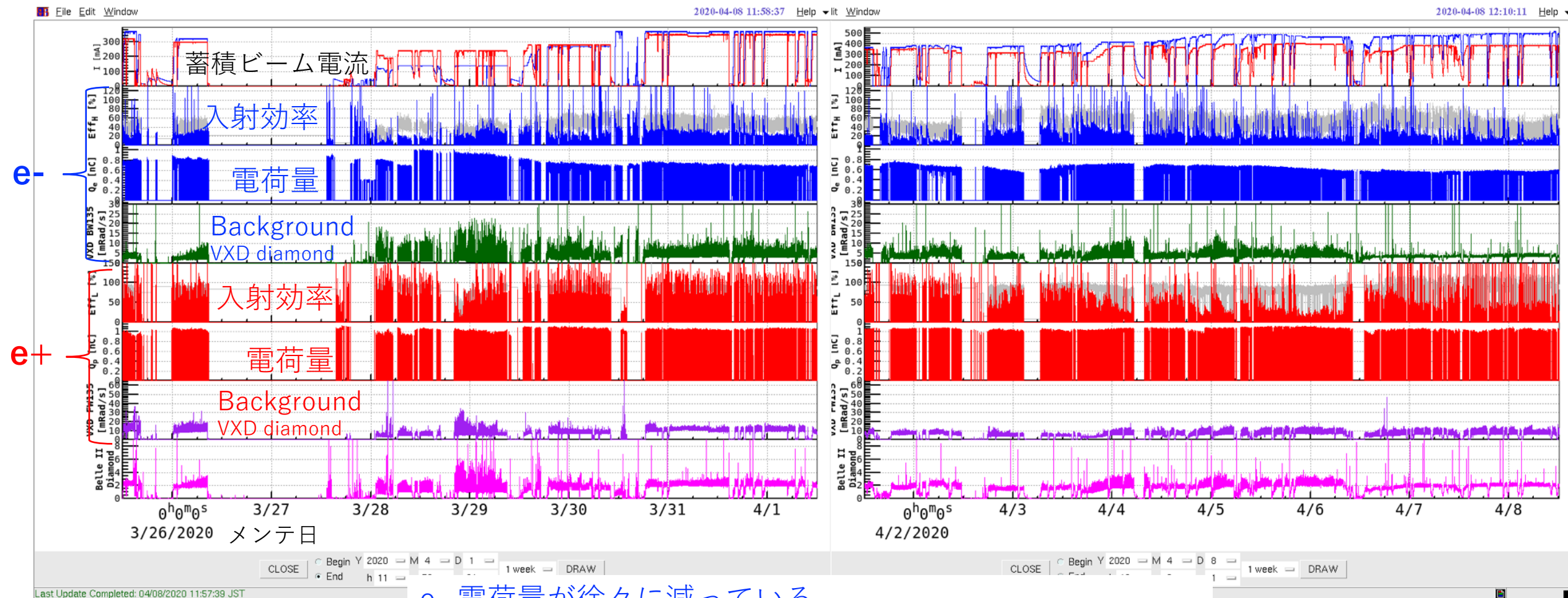
Vertical emittance vs. HER Injection efficiency

How keep ?
How to stabilize laser



Y. Ohnishi

入射まとめ (二週間)

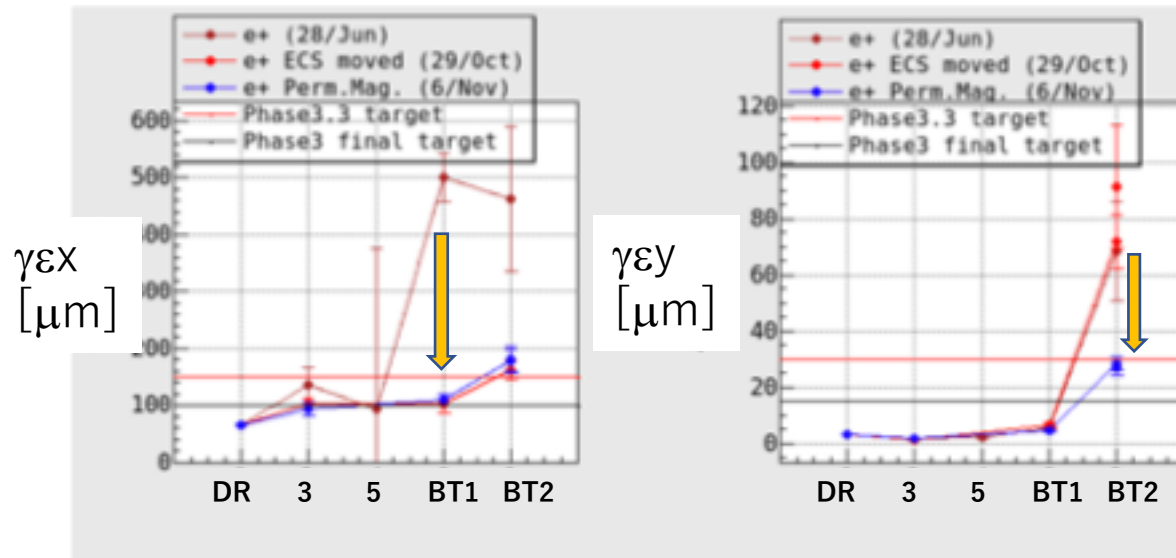


e- 電荷量が徐々に減っている。
蓄積ビーム電流が高くなるにつれて、入射効率が下がる。
今のBackgroundは比較的良好。

Positron beam

Measured Emittance

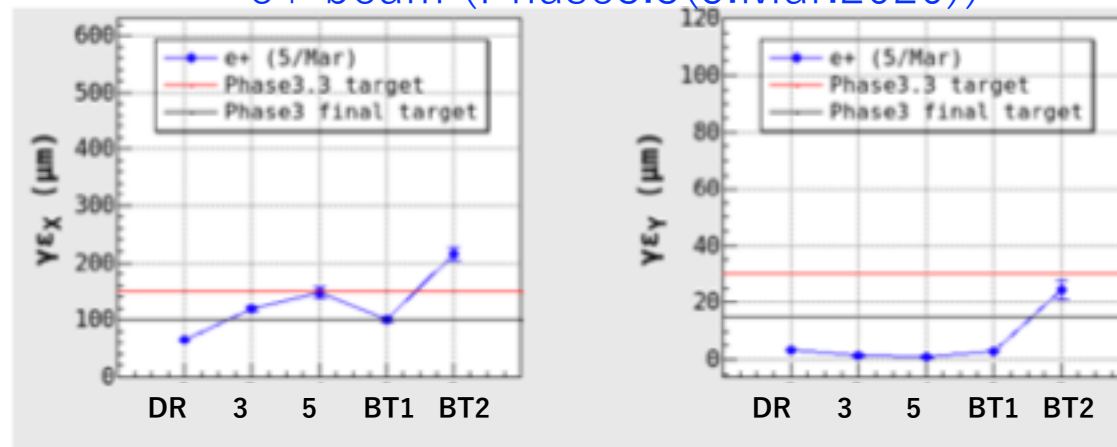
e+ beam (Phase3.2(6.Dec.2019))



SuperKEKBからの要求値

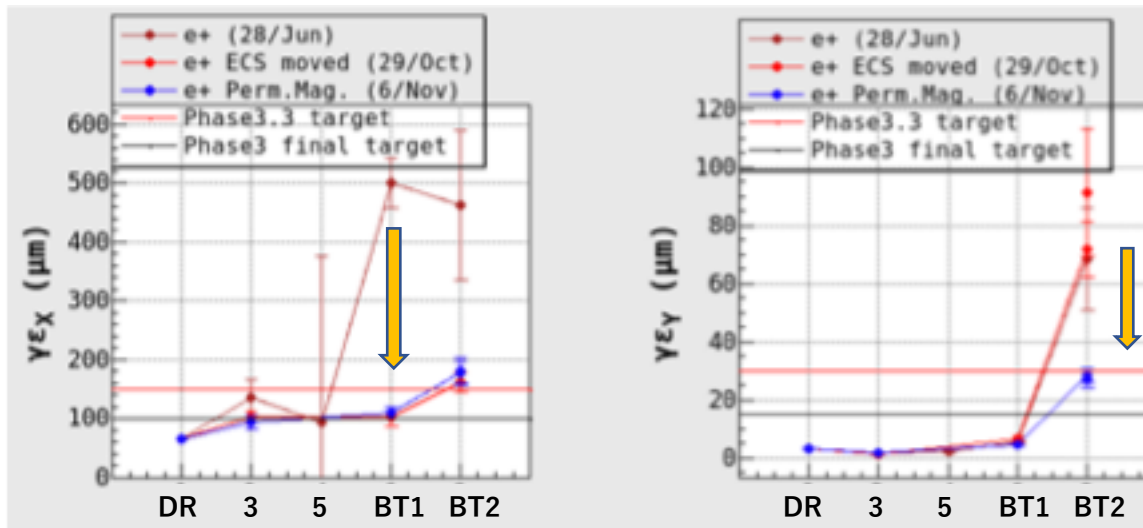
Phase3.3	e+	e-
$\gamma_{\epsilon x}$ [μm]	150	100
$\gamma_{\epsilon y}$ [μm]	30	40
σ_{δ} [%]	0.16(1 σ)	0.1(1 σ)

e+ beam (Phase3.3(5.Mar.2020))



LER入射

ECS/SY3 Bendの磁場一様性の良い場所を、ビームが通過するようにBendを移動させた。
(約10mm)



BT 第2-3アークのBendのSkew Quad成分をキャンセルする永久磁石を取り付けた。



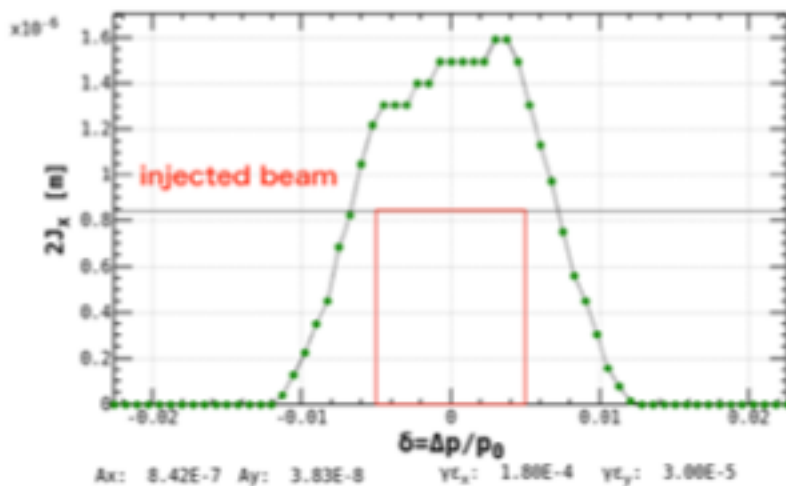
Dynamic Aperture for Injected Beam in LER

$$\beta_x^* = 80 \text{ mm} / \beta_y^* = 1 \text{ mm}$$

1704.80.1.A.104

norm. emittance : 180 μm / 30 μm

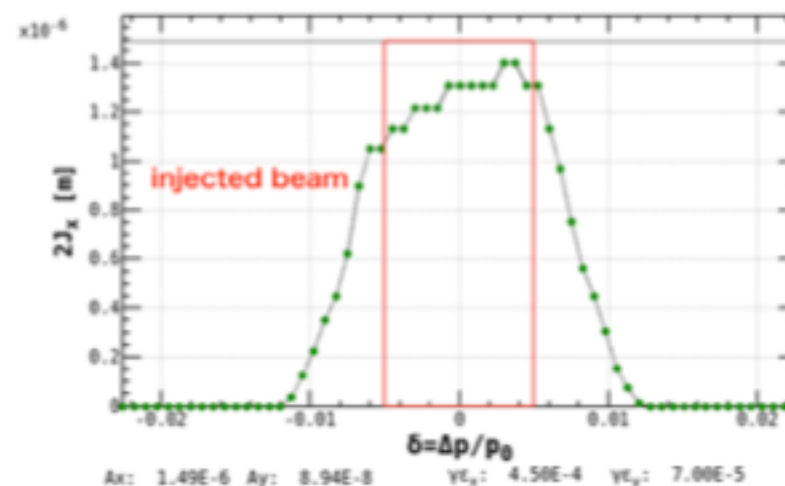
norm. emittance : 450 μm / 70 μm



QCS aperture with collimators

Injection efficiency = 100 % (no machine error)

(6/Nov/2019)



QCS aperture with collimators

Injection efficiency = 86 %

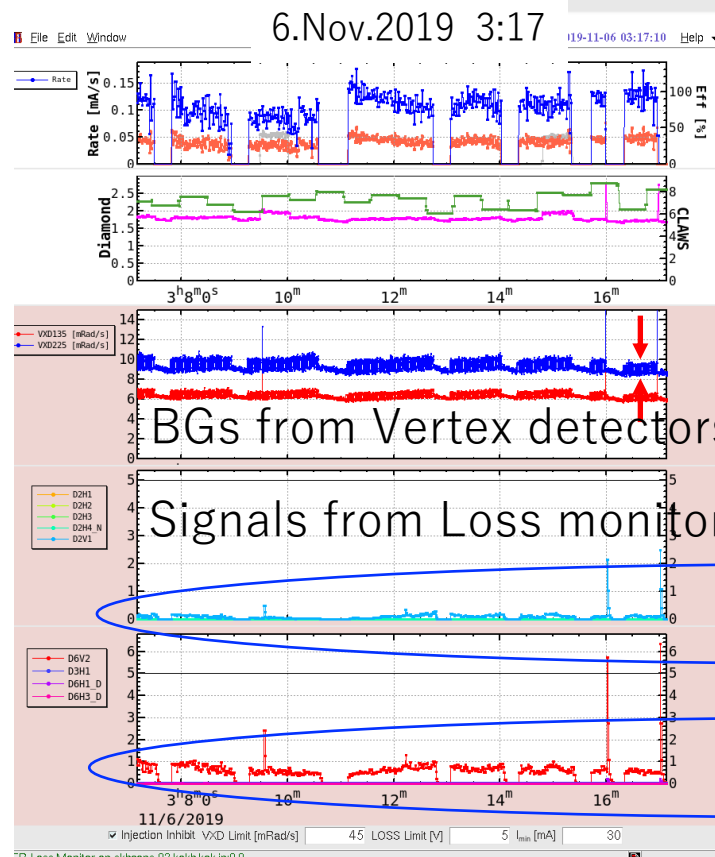
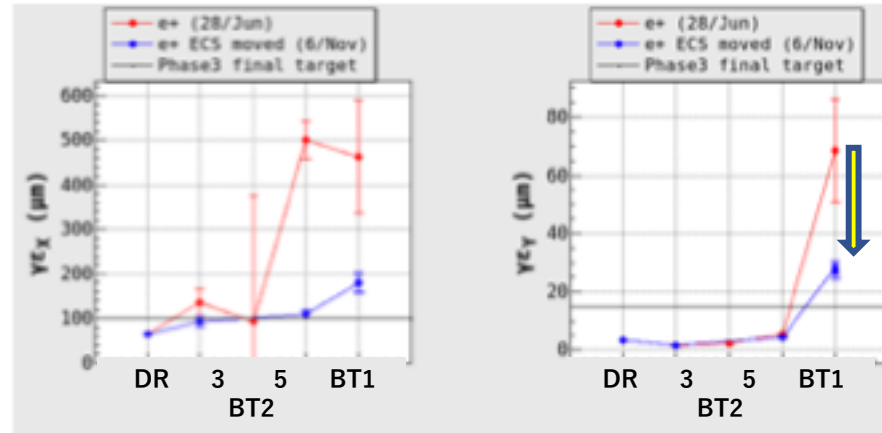
(28/Jun/2019)

Before modification of ECS / BTp

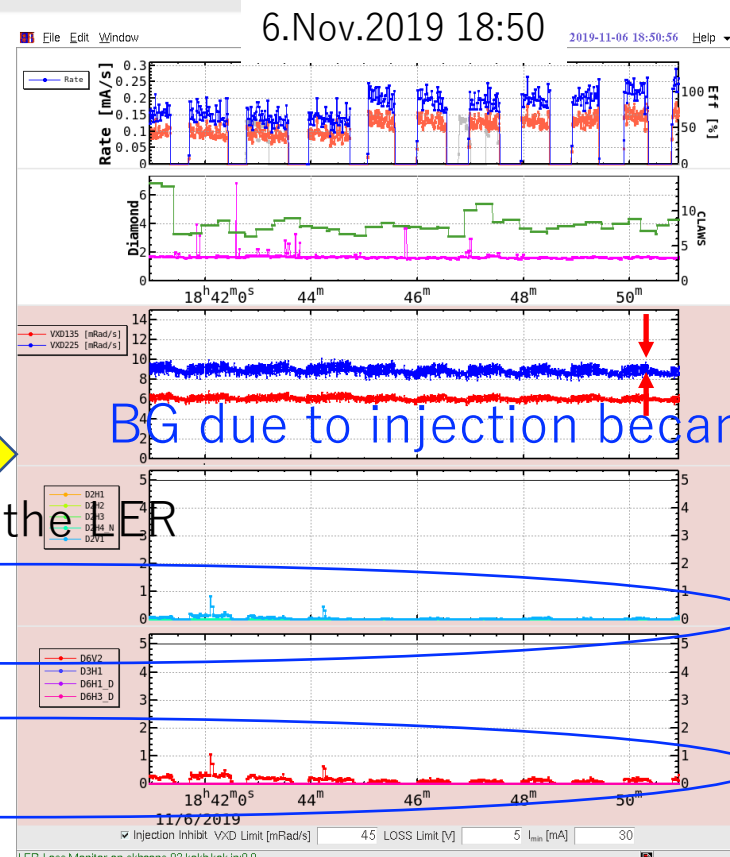
Y. Ohnishi

1. Injection efficiency and background

- **LER** When the vertical emittance was improved,



BGs from Vertex detectors
 Signals from Loss monitors in the LER



BG due to injection became smaller.

その他も含めたまとめ

- 改良点
 - e+入射ビームのエミッタンス改善 (SY3/ECS Bend移動、永久磁石のSkew quadを、BTアーク部にInstallation)
 - e- 量子効率の電荷量依存性 (レーザークリーニングが有効)
 - 2バンチ入射最適化 (ECS、BCSの加速管HV Timing調整)
 - RF位相変動の緩和
 - Es下げた
 - DeQing trigger unit
 - Operationで、生の入射効率表示
- 問題点
 - パルスマグネットのmis-trigerによるAbort
 - さらなるEmittance増大の解消

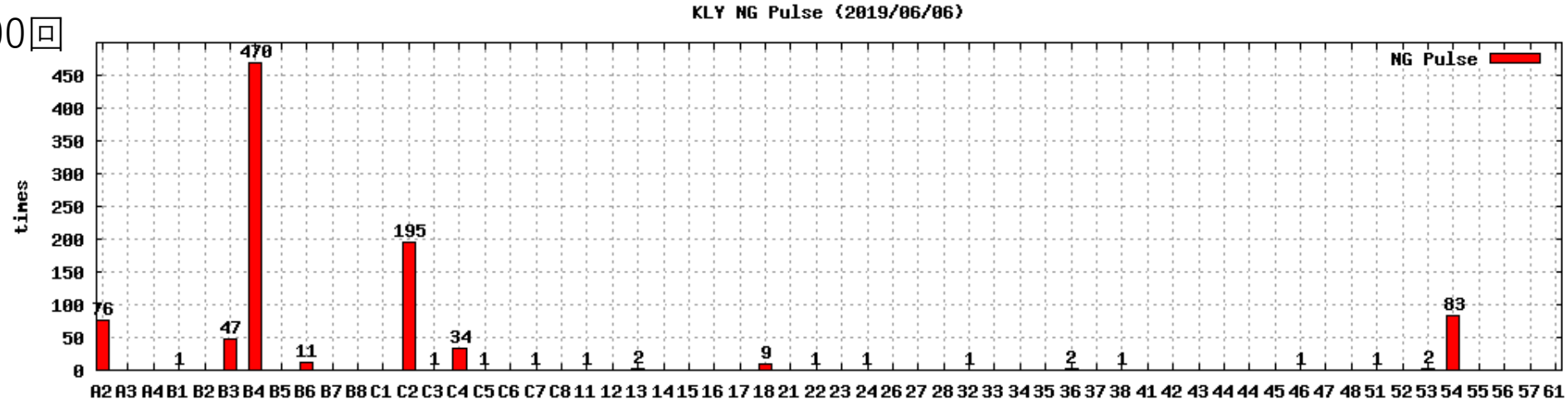
Pulse shortening

頻度の高い箇所の高圧を下げた。

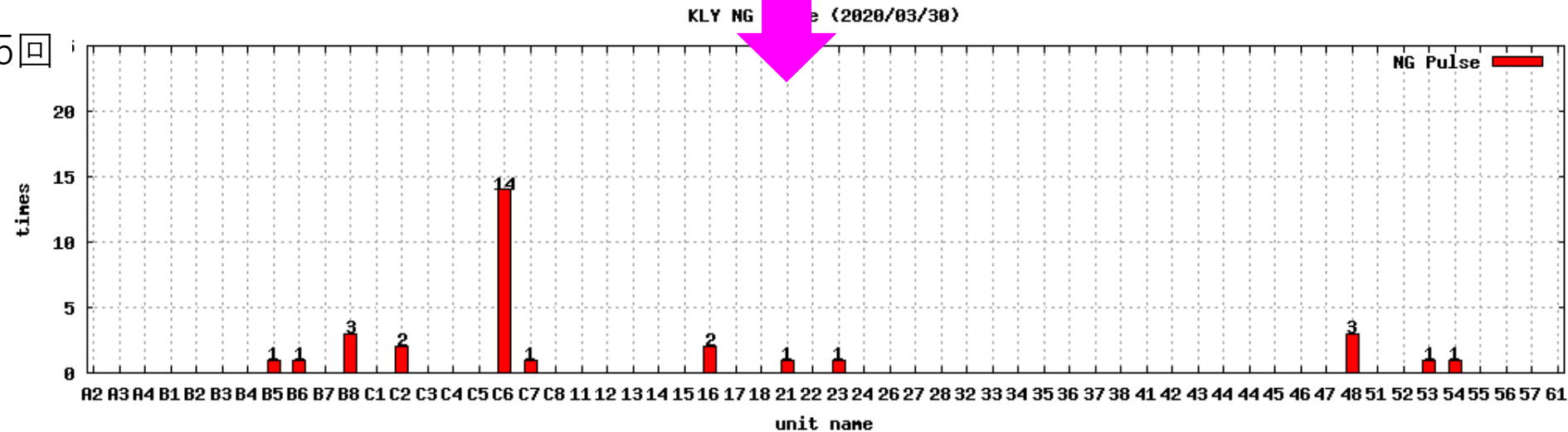
1 Day Summary

- KL_A2 Es: 42→40kV
- KL_B3 Es: 42→40kV
- KL_B4 Es: 42→38kV
- KL_C2 Es: 42→40kV
- KL_C4 Es: 42→40kV
- KL_54 Es: 42kV → 38 kV

500回



25回



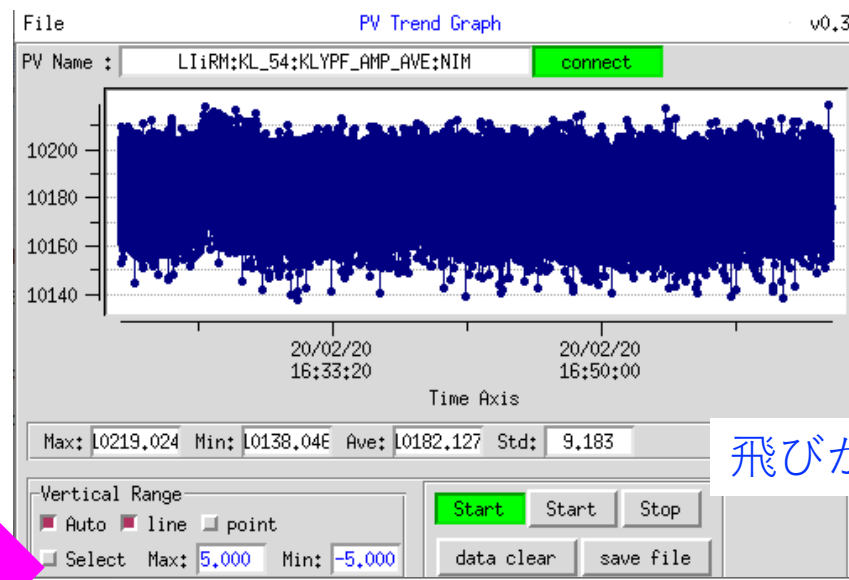
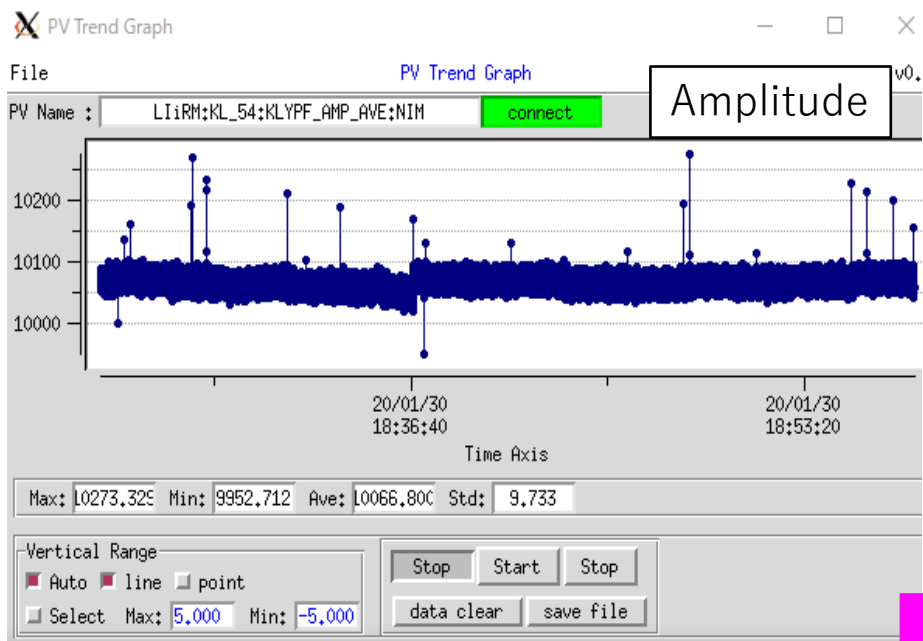
Improvement of DeQing Trigger Unit

T. Miura

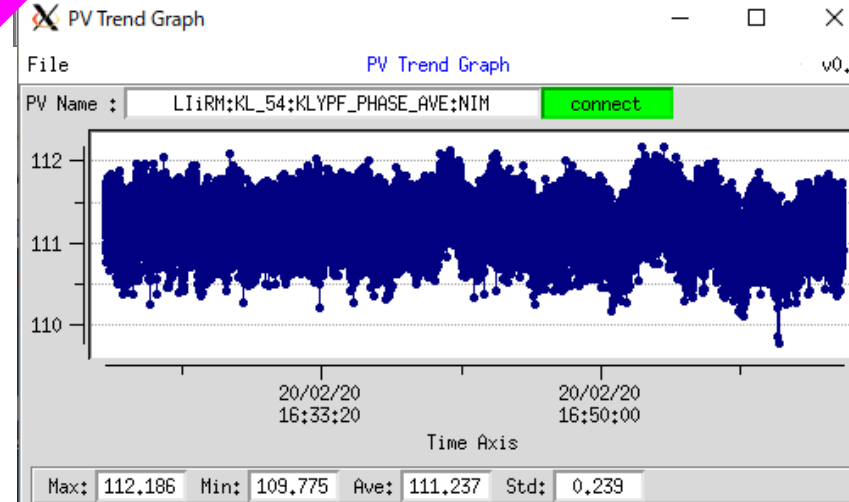
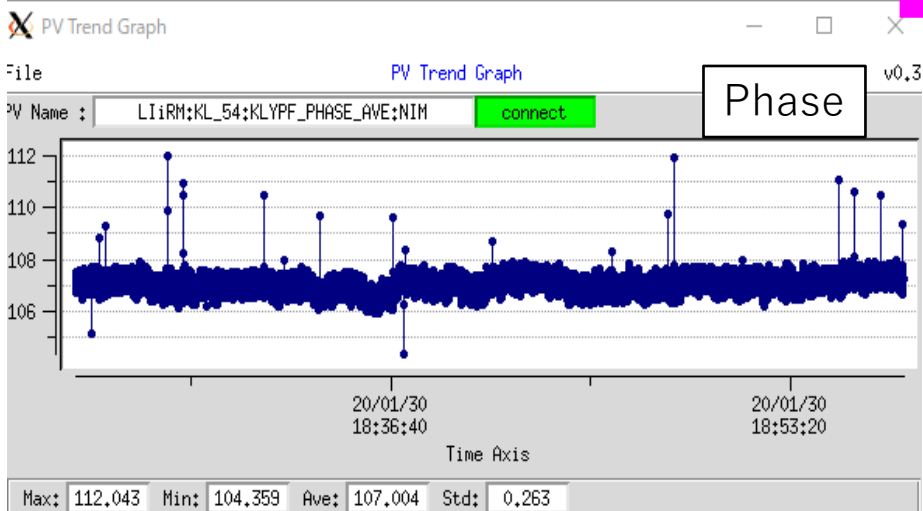
共振充電電源の箇所で振幅・位相にトビが見られた

Esの設定値をアナログレベル信号で受信しているが、受信タイミングをノイズの影響がないところに同期させることで改善

21ヶ所対応@3/12
A2,A3,B5,B6,B7,35,41,42,43,45,46,
47,48,51,52,53,54,55,56,57,61



飛びがなくなった!



LINAC、BT改造

- 2020年夏の作業

- 熱電子銃とRF電子銃のMerger lineのPulsed bendの50Hz化
- 加速管 4本(4_4)/12本(3年計画)/230本
- FC入れ替え（放電しにくくなる）
- Positron capture section改造（BPM, Steeringのインストール）

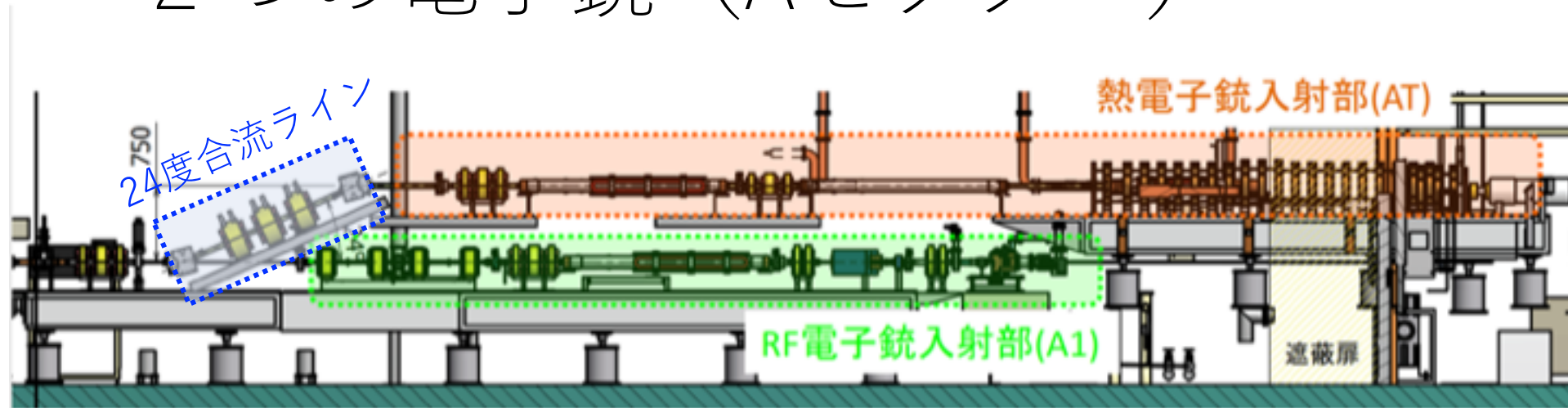
- Collimator増設（Energy cut用：SY3/ECS Chicane、e-BT）
- BT BPM（一部）を、リベラへの置き換えによるLINACとの同期、高速化
- BT Screen monitor（一部）高性能化

- 長期的な改造

- パルスマグネット増設
- 2バンチ目だけキックする高速Pulsed steering

Backup slides

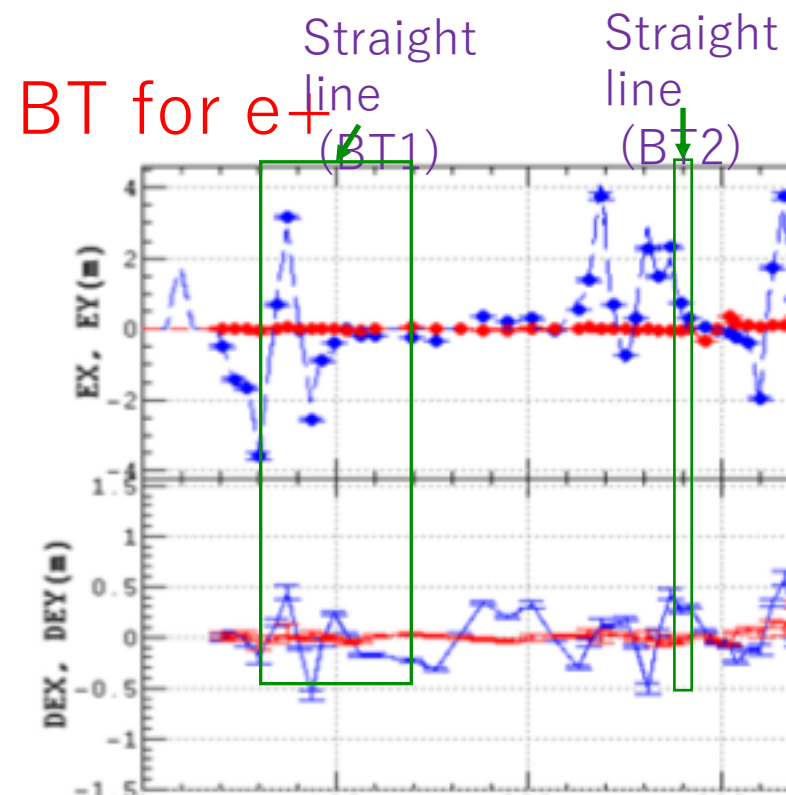
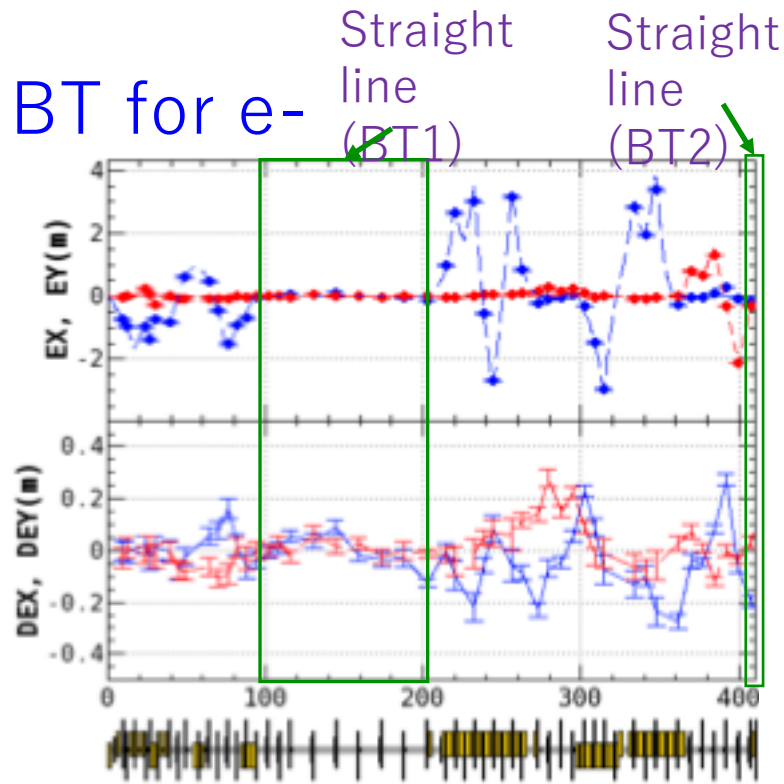
2つの電子銃 (Aセクター)



- 熱電子銃
 - LER, PF, PF-AR (, HER)
 - 熱電子銃
 - SHB1(114MHz)
 - SHB2(571MHz)
 - Pre-buncher
 - Buncher
 - 加速管(2mx2本)
- 24度合流ライン
 - BendのChamber発熱により、DC Bend (5~10秒切り替え) に戻した。30秒切替で運転 (安全システムによる30秒待ち)。
 - Phase3からPulse-to-pulse運転予定
- RF電子銃
 - HER
 - 0-deg QTW RF gun
 - 90-deg CDS RF gun
 - Bunch Compress System(BCS)
 - 加速管(2mx1本)

A) Residual Dispersion in the BT line

- The dispersions have been corrected for each BT ARC one by one.
- After that dispersion of the BT overall was measured changing the beam energy.
- **Non-negligible residual dispersion is still observed.**
- We should minimize $\Delta \eta$ and $\Delta \eta'$ at the end of BT.

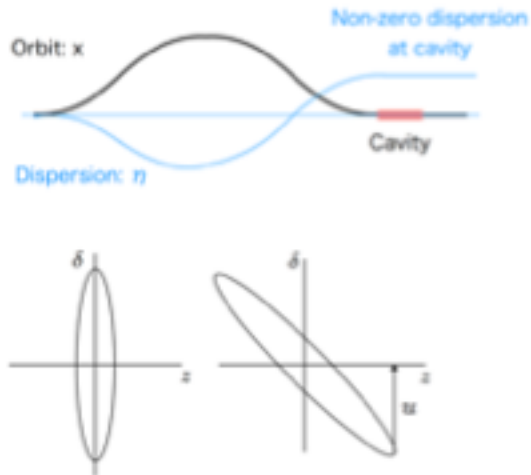


2. Improvements of emittance growth

b. Residual dispersion at the acceleration structure for a compression system

- When the beam with dispersion is accelerated by RF cavity, $\eta\delta$ converts to betatron oscillation and causes emittance growth.

M. Kikuchi



If the cavity has non-zero dispersion, a beam, gaining its energy depending on z , has net growth in the projected-emittance.

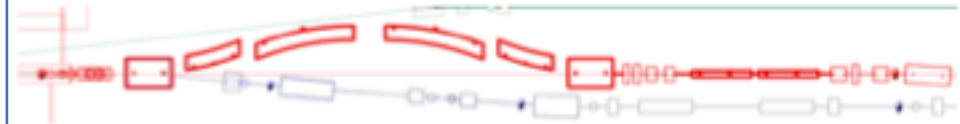
This is an analogue of the synchro-beta excitation at the cavity with non-zero dispersion in the ring.

$$\bar{\epsilon}^2 = \epsilon_0^2 + \epsilon_0 (\beta\eta'^2 + 2\alpha\eta\eta' + \gamma\eta^2) \langle u^2 \rangle$$

$$u = -vz \quad v = \frac{eV \omega_{rf}}{E_0 c}$$

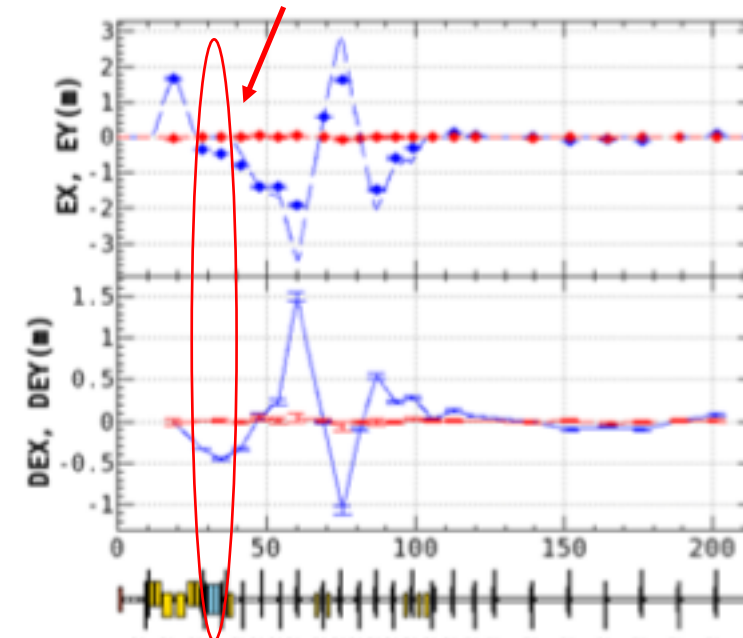
Simulation result: $\frac{\epsilon}{\epsilon_0} \sim 2$

ECS: Chicane+Acc



Measured dispersion from ECS at the end of LINAC.

The dispersion is leak at the ECS cavity.

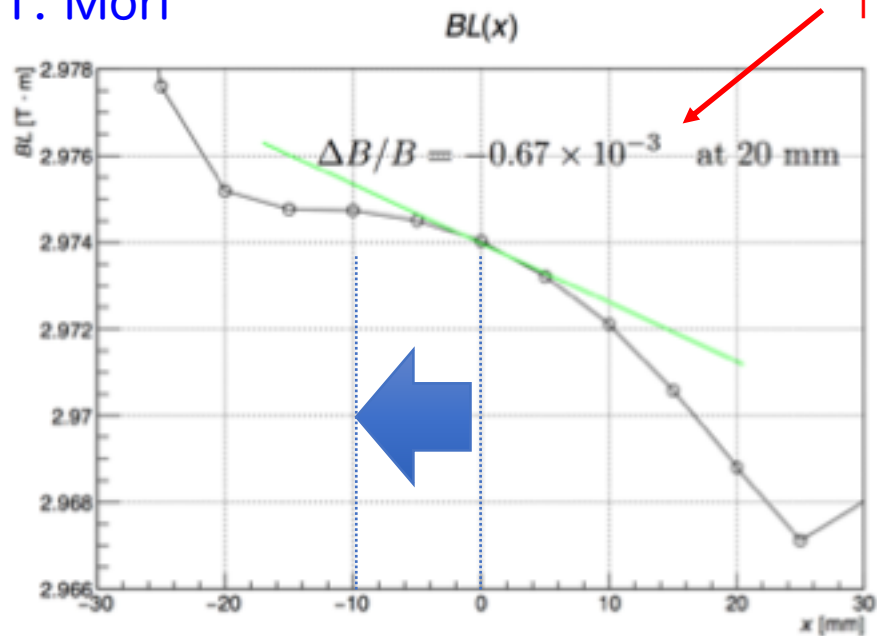


2. Improvements of emittance growth

b. Residual dispersion at the acceleration structure for a compression system

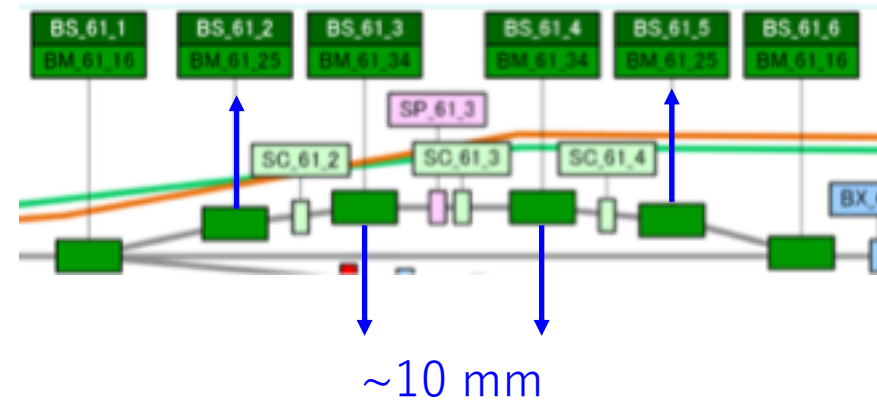
- The bending magnets used in ECS/SY3 have quadrupole component.
- Passing through the design orbit in the bends, the beam feels B' field, which results in dispersion leakage.
- By moving the bends about 10mm, the small area of B' can be passed.

T. Mori

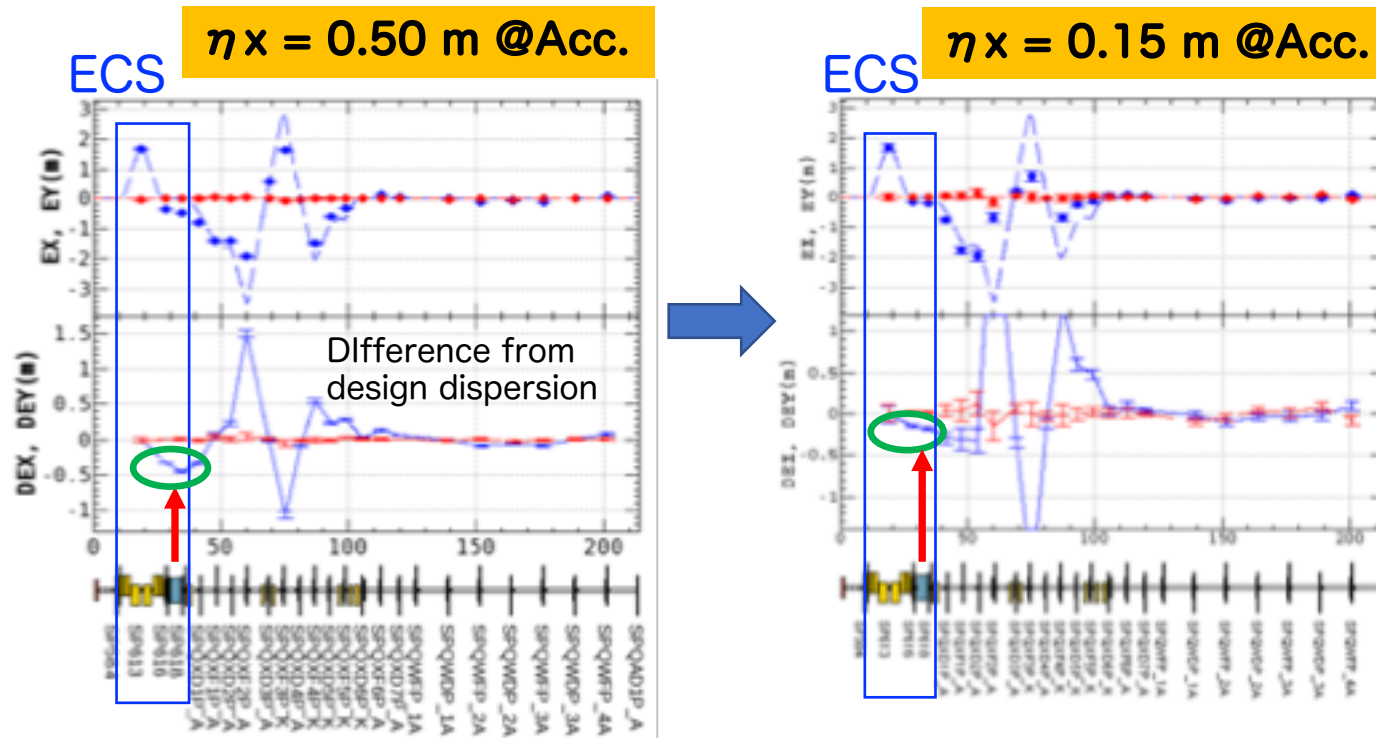


BL along the horizontal direction

This can explain the measured dispersion leak.

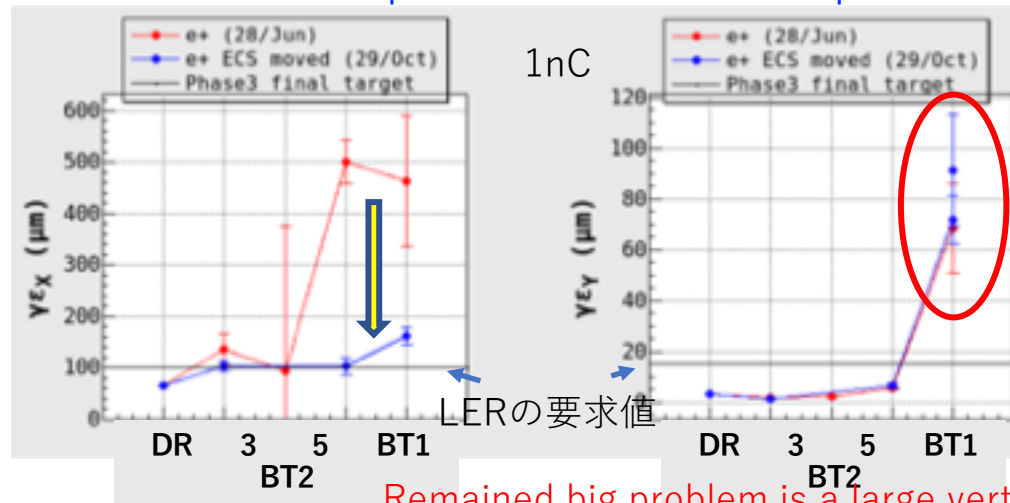


2. Improvements of emittance growth



Y. Seimiya

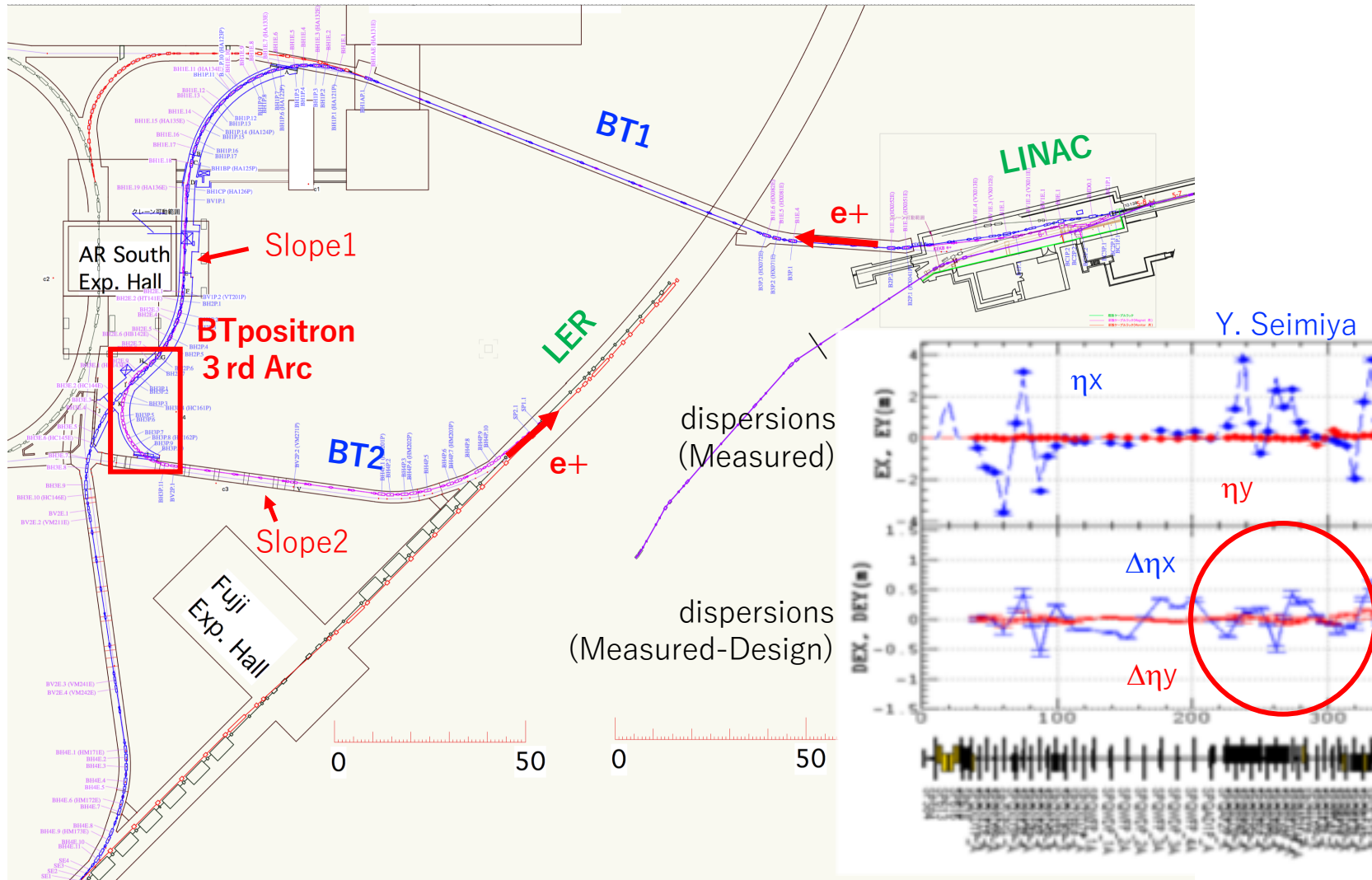
The horizontal dispersion has been improved by moving ECS bends.



Remained big problem is a large vertical emittance.
This is considered to come from abnormal vertical dispersions.(M.

2. Improvements of emittance growth

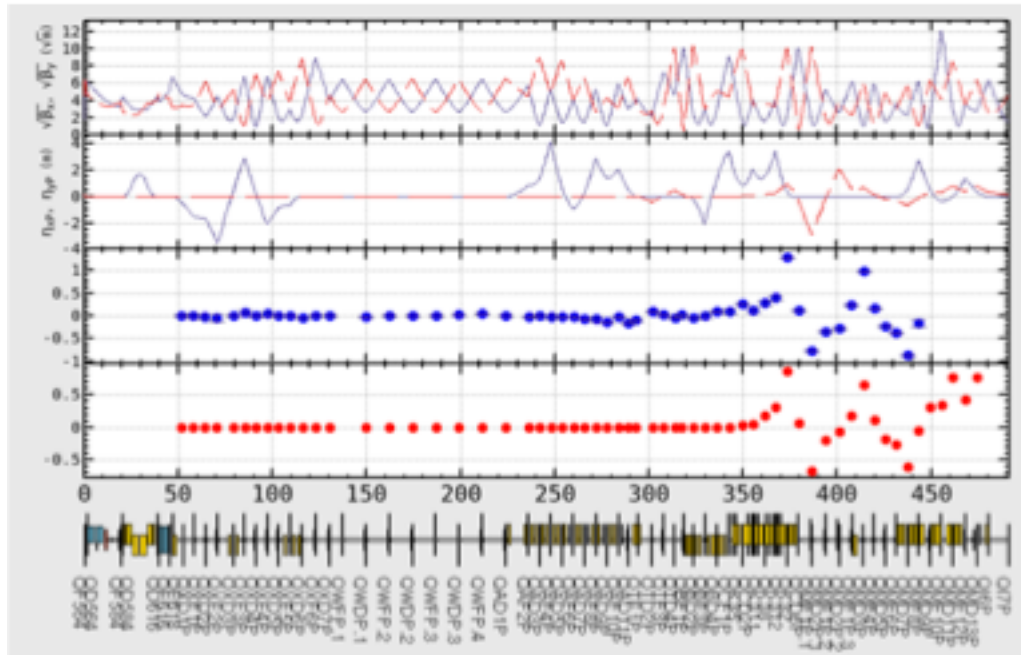
B) Abnormal skew magnetic field from bends



Simulation

M. Kikuchi

Kikuchi-san considered that the vertical dispersion could be corrected with the skew quads with permanent magnets.

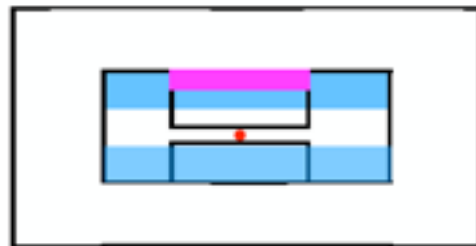


e+ beam

Measured vertical dispersion before SkewQ

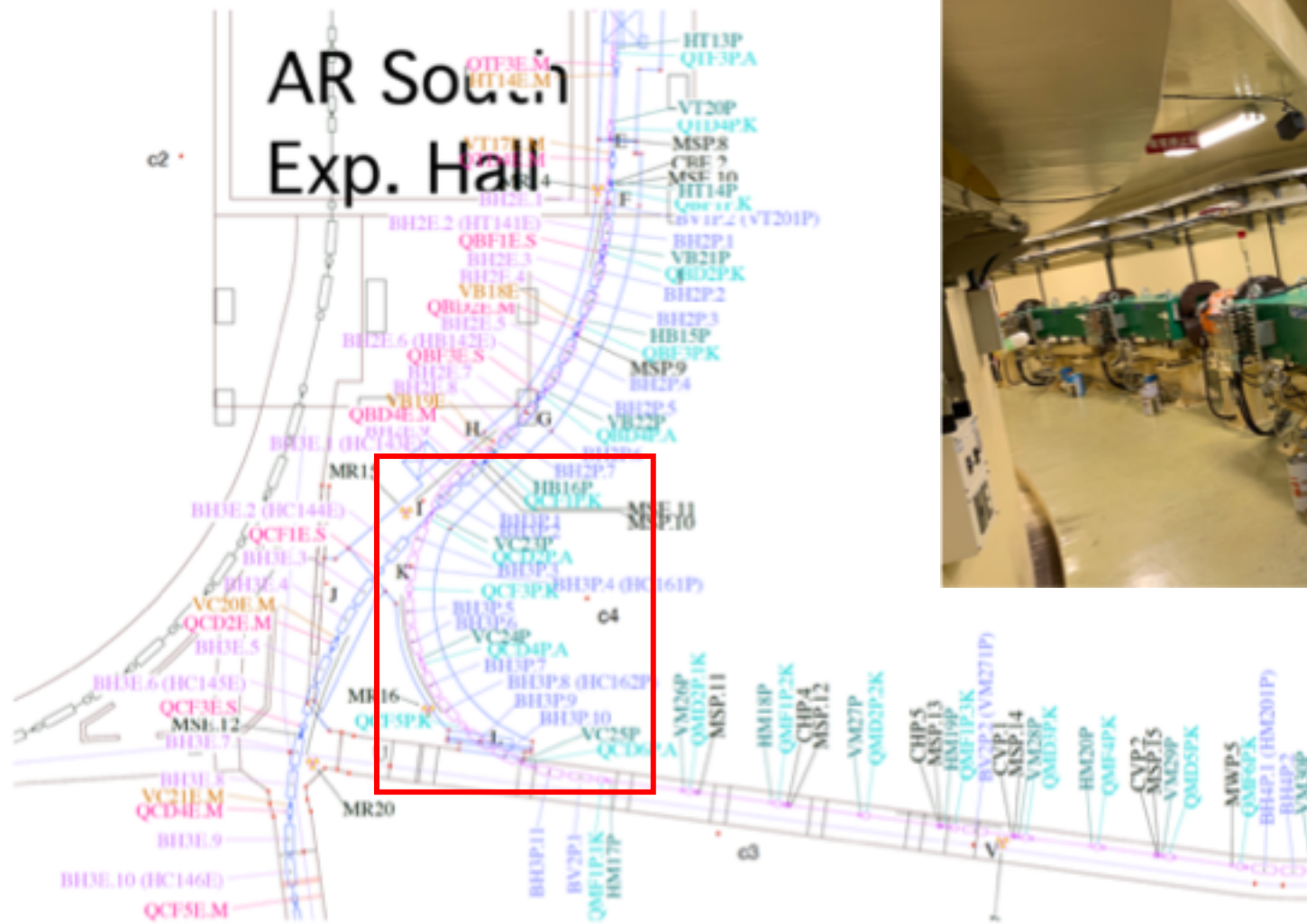
Calculated vertical dispersion by the SkewQ which are installed.

Good agreement !

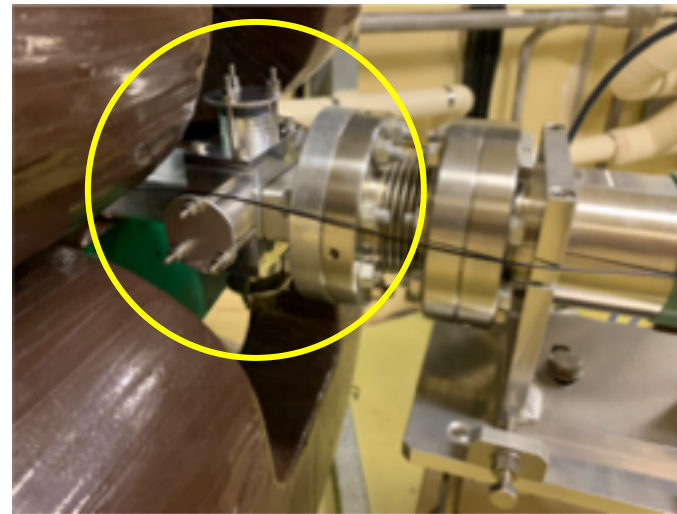
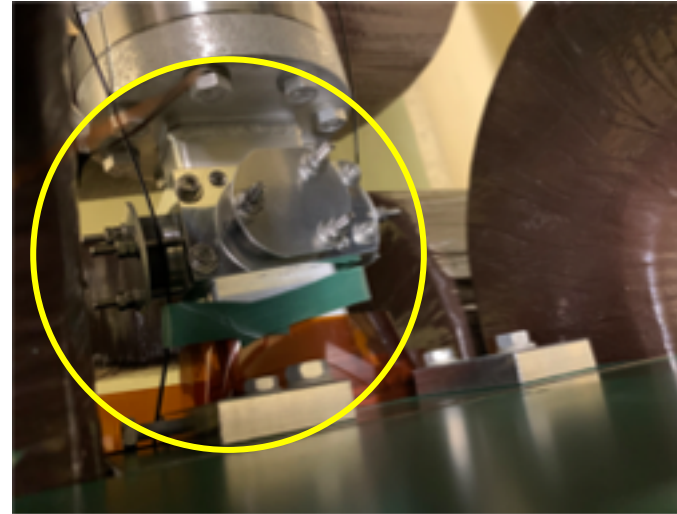
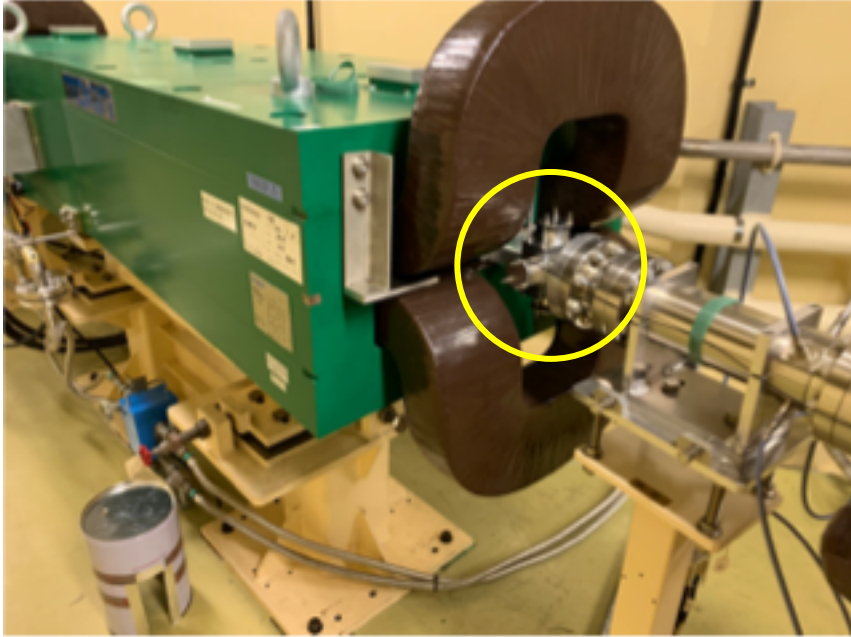


e+ビームのエネルギーが4 GeVに上がったことにより、BendのGapを狭くした。このことがBendに異常なSkew成分を作った。しかし、このことは測定されたSkewQuad成分の約3分の一しか説明できない。とにかく、補正してみる。

2. Improvements of emittance growth



2. Improvements of emittance growth

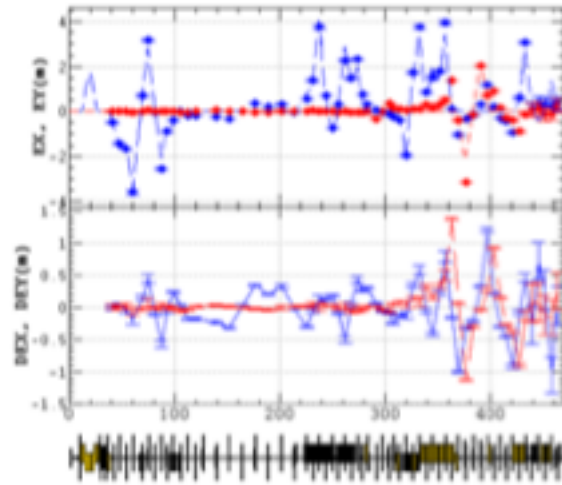


11 of 16 Skew Quads were installed.

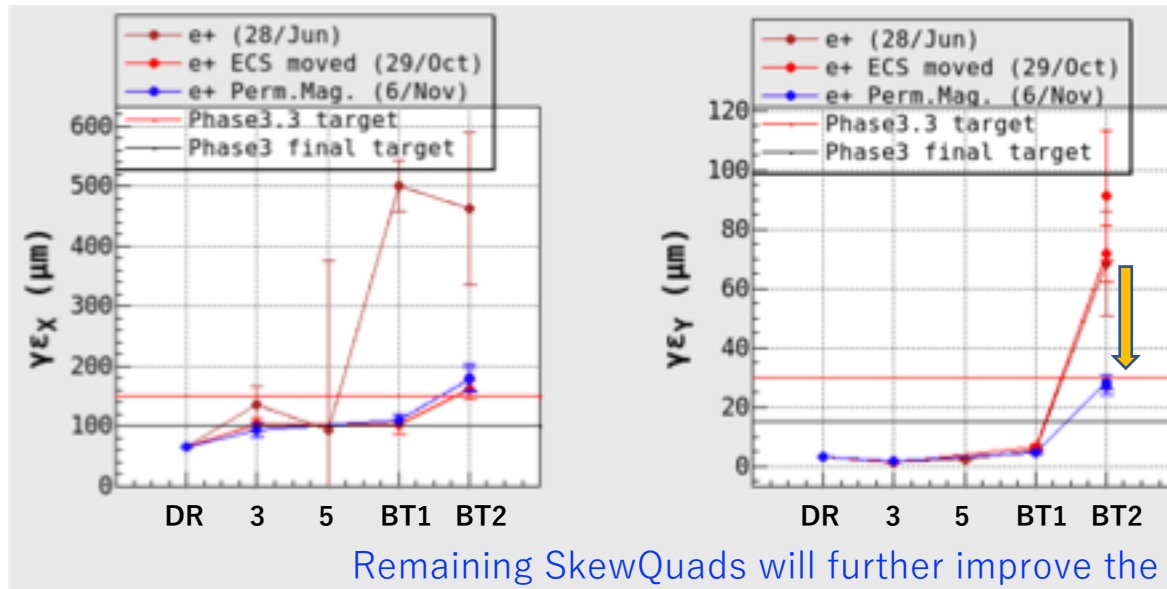
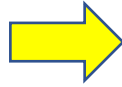
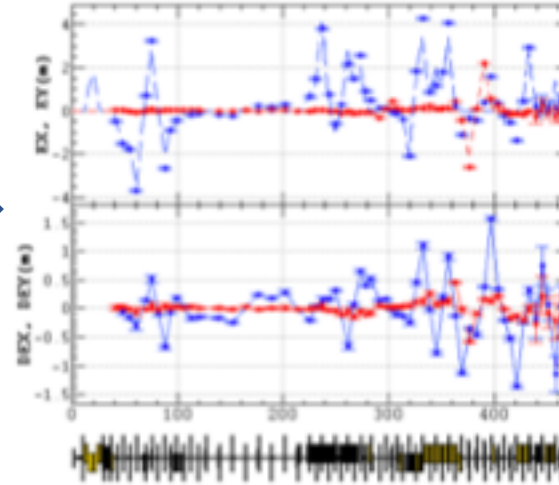
Measured Dispersion

Y. Seimiya

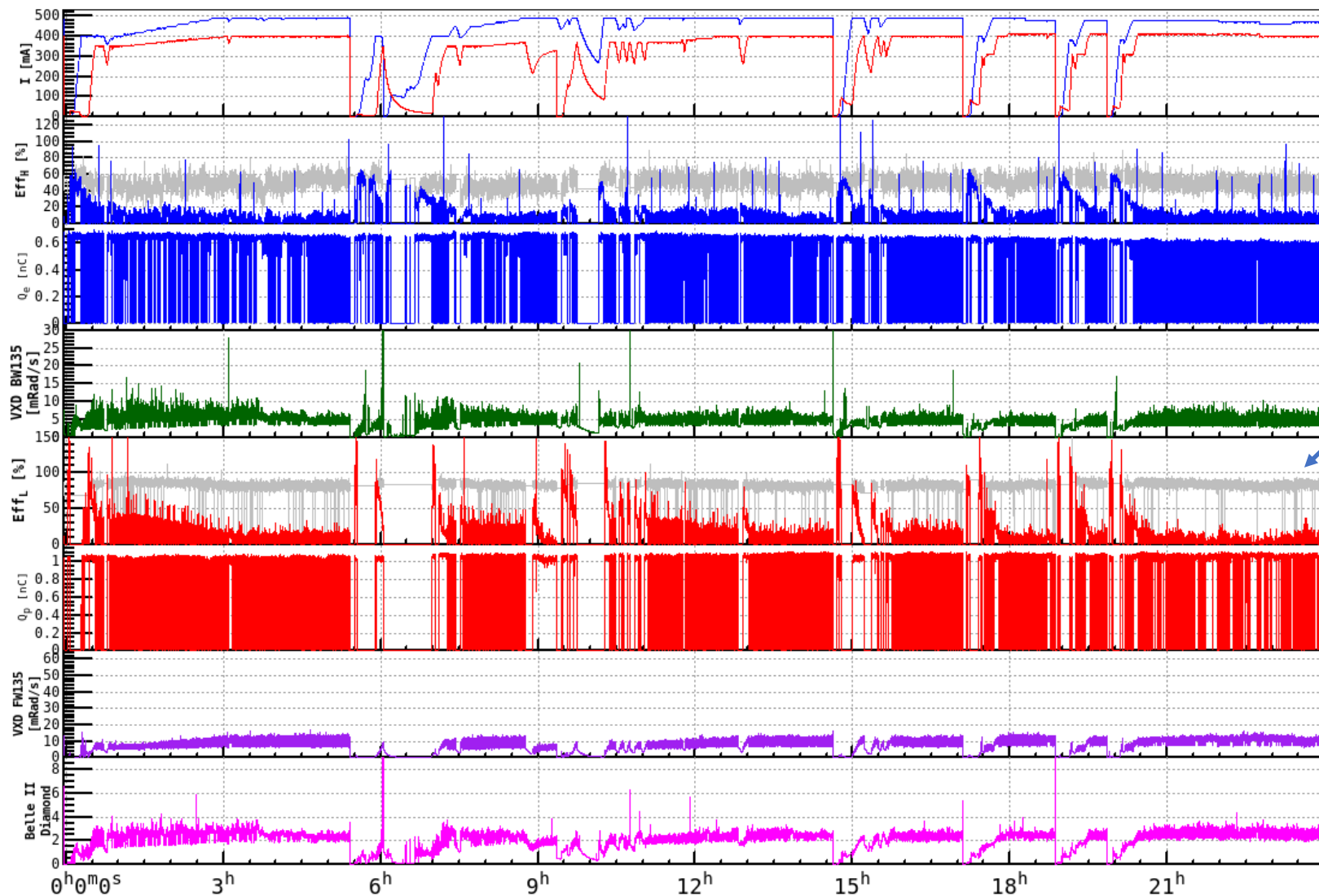
① Before installation of skew quads



② After installation of skew quads



生の入射効率 (MRのビーム寿命によらない)



Bunch current monitorから計算した入射後数ms後の入射効率