



# Electron / Positron Injector Linac

**K. Furukawa**  
**for Linac division**

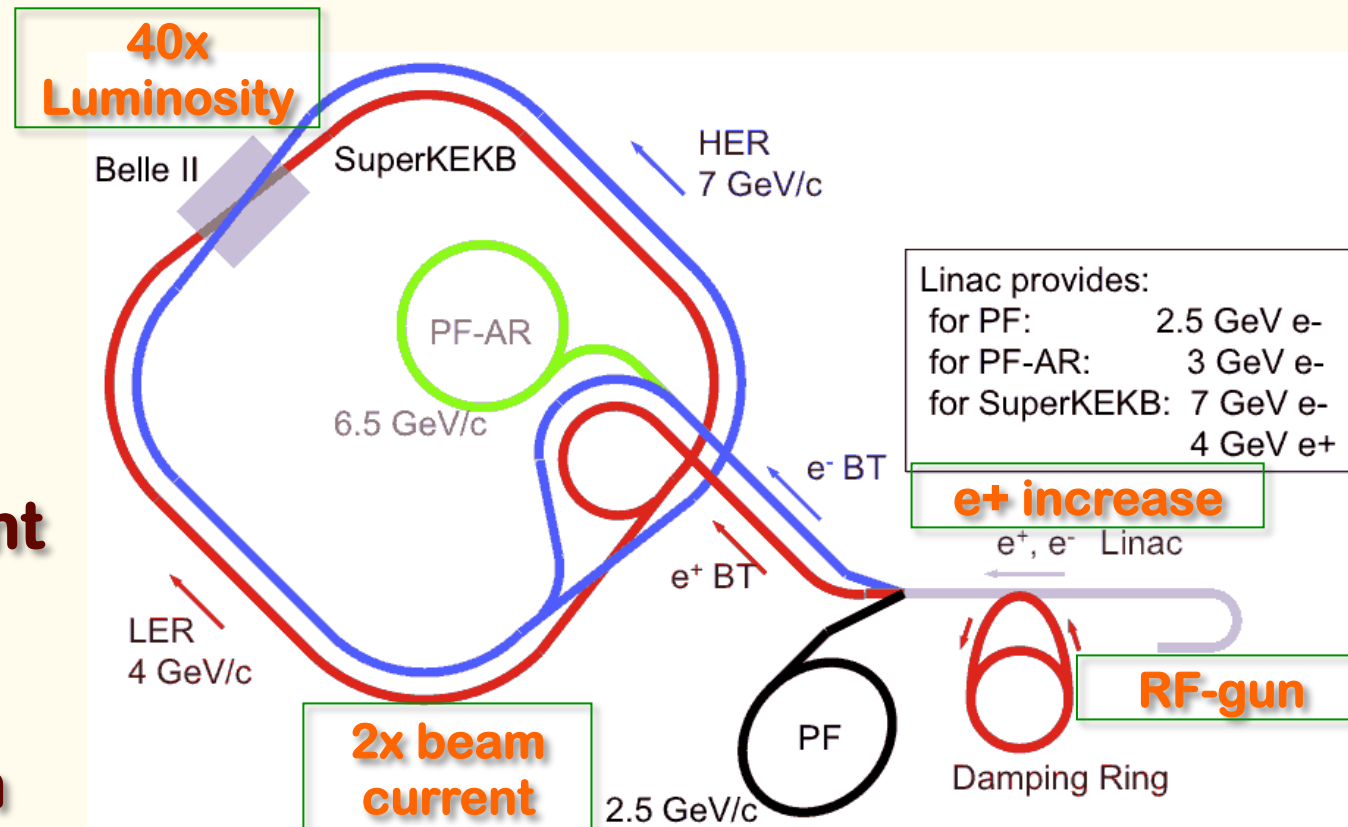
# Linac in SuperKEKB Project

## ◆ 40-times higher Luminosity

- ❖ Twice larger storage beam → Higher Linac beam current
- ❖ 20-times higher collision rate with nano-beam scheme
  - ✧ → Low-emittance Linac injection beam
  - ✧ → Shorter storage lifetime → Higher Linac beam current

## ◆ Linac challenges

- ❖ Low emittance  $e^-$ 
  - ✧ High-charge RF-gun
- ❖ Low emittance  $e^+$ 
  - ✧ Damping ring
- ❖ Higher  $e^+$  beam current
  - ✧ New capture section
- ❖ Beam transport
- ❖ Four ring manipulation



# SuperKEKB Injector Linac

## ◆ Higher Injection Beam Current

- ❖ To Meet the larger stored beam current and shorter beam lifetime in the ring
- ❖ 4~8-times larger bunch current for electron and positron
- ❖ Reconstruction of positron generator, etc

## ◆ Lower-emittance Injection Beam

- ❖ To meet nano-beam scheme in the ring
- ❖ Positron with a damping ring
- ❖ Electron with a photo-cathode RF gun
- ❖ Emittance preservation by alignment and beam instrumentation

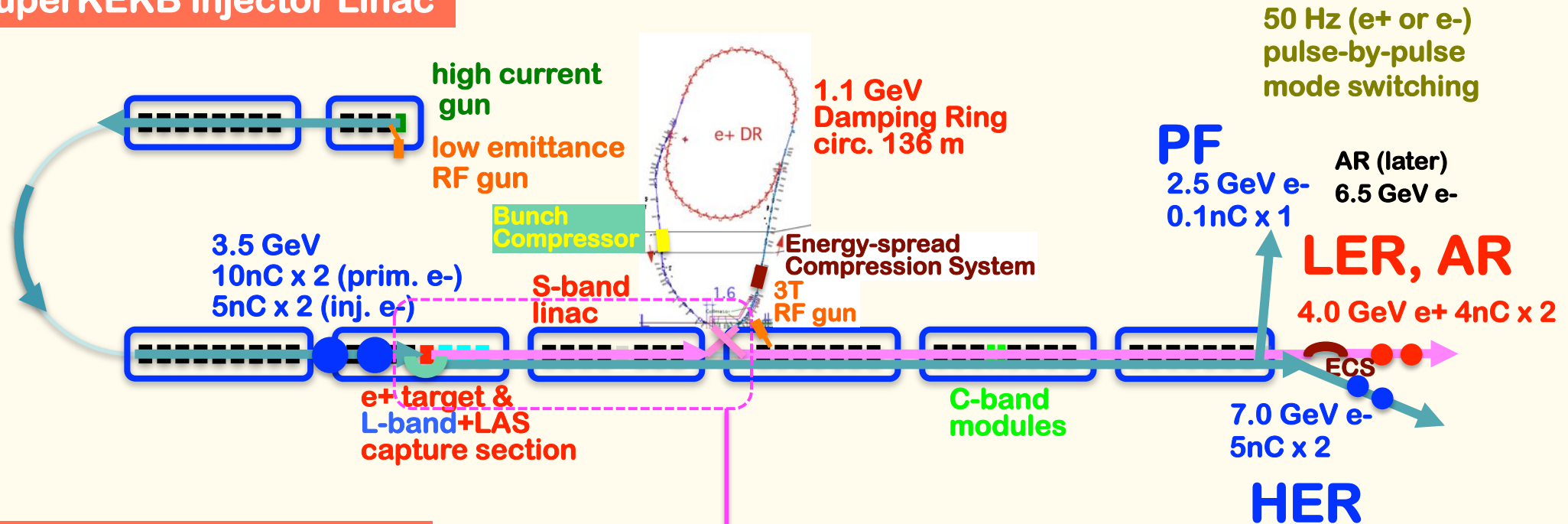
## ◆ Quasi-simultaneous injections into 4 storage rings

- ❖ SuperKEKB  $e^-/e^+$  rings, and light sources of PF and PF-AR
- ❖ Improvements to beam instrumentation, low-level RF, controls, timing, etc

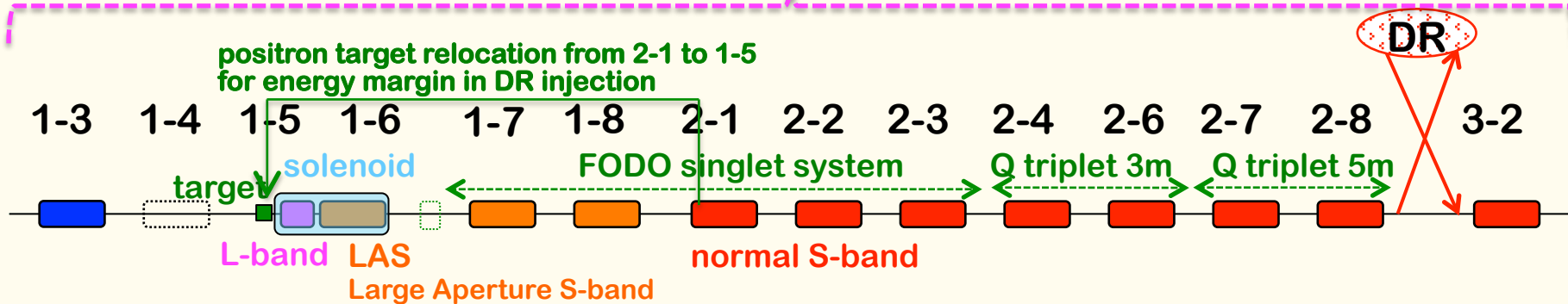


# Linac and Positron Capture Section

## SuperKEKB injector Linac

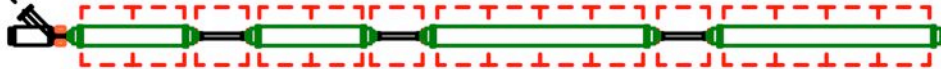


## Positron Capture Section



# Design of Positron Capture Section

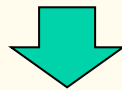
## KEKB e<sup>+</sup> capture section



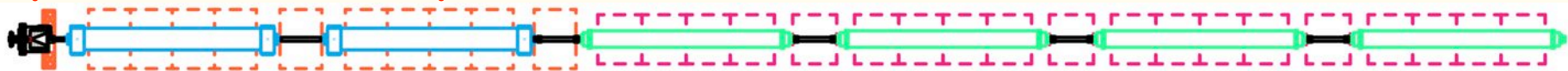
- QWT system (2.0 T x45mm + 0.4 T x8m)  
air-core pulse coil DC solenoids
- KLY1 (S-band) -> 2 x 1m 12 MV/m, aper 2a = 27 -> 25 mm
- KLY2 (S-band) -> 2 x 2m 10 MV/m, aper 2a = 25 -> 21 mm
- beam energy at capture section exit : 80 MeV

$$N(e+)/N(e-) = 10 \% \text{ at } 3.5 \text{ GeV linac-end}$$

$$N(e+)/N(e-)/E(e-) = 2.5 \%/GeV$$



## SuperKEKB e<sup>+</sup> capture section



- AMD system (6.0 T x200mm + 0.4 T x15m)  
flux concentrator DC solenoids
- L-band -> 2 x 2m 10 MV/m, aper 2a = 39 -> 35 mm  
LA S-band -> 4 x 2m 10 MV/m, aper 2a = 32 -> 30 mm
- beam energy at capture section exit : 110 MeV

$$N(e+)/N(e-) = 65 \% \text{ at } 1.1 \text{ GeV DR}$$

$$N(e+)/N(e-)/E(e-) = 19 \%/GeV$$

Deceleration mode

full L-band configuration

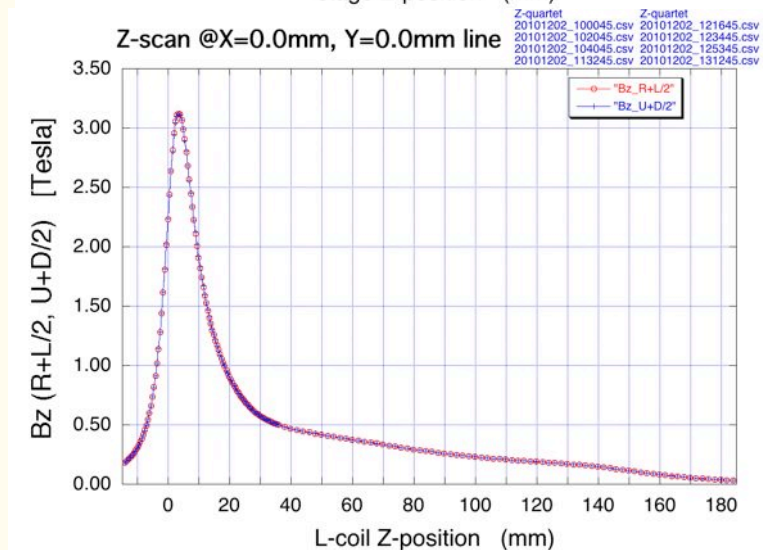
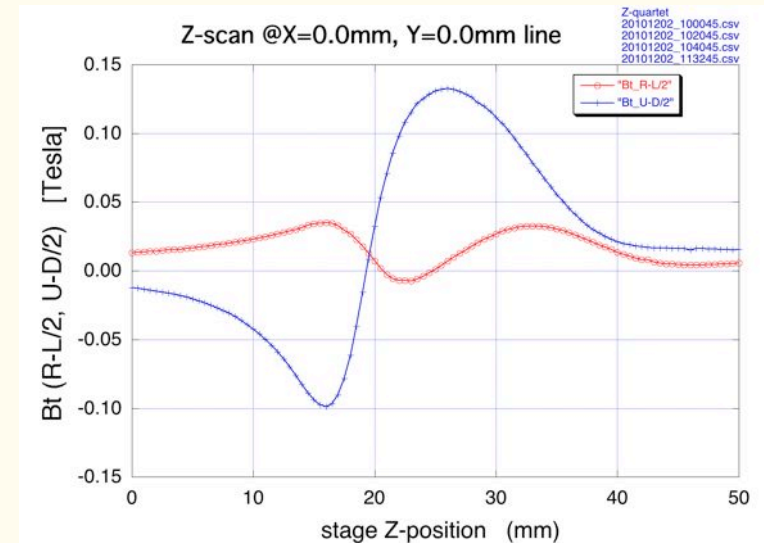
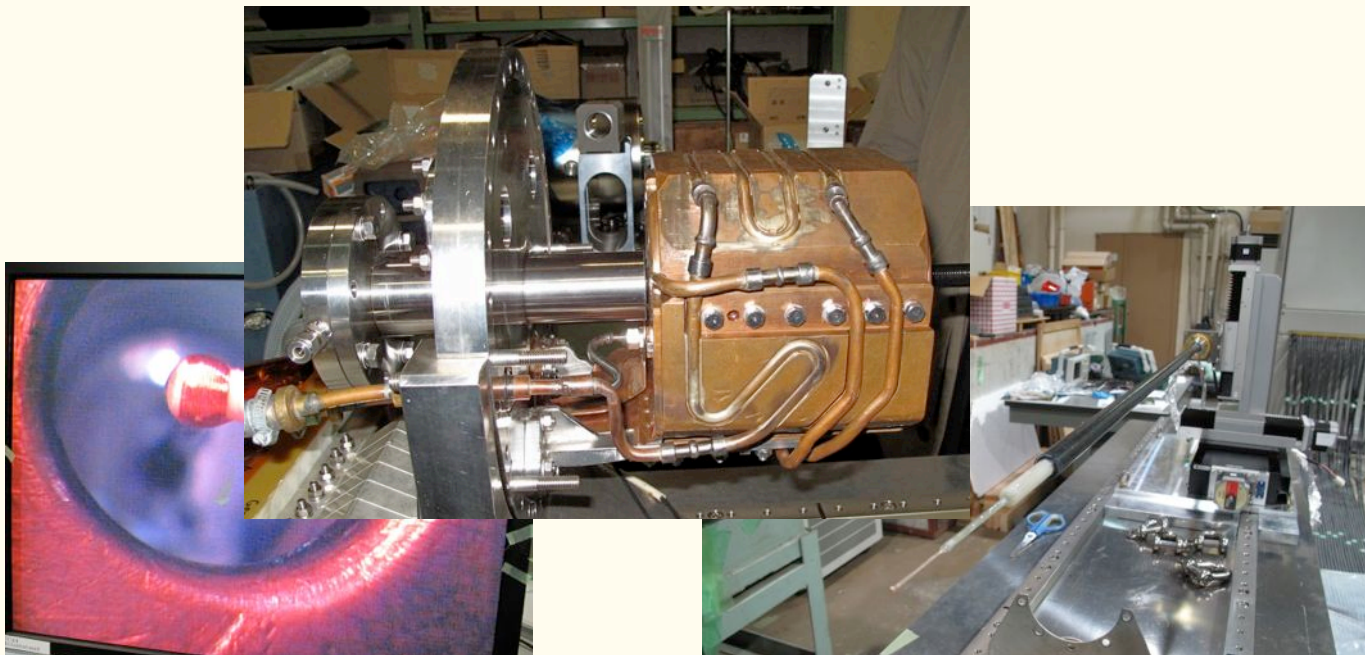


L-band + LAS configuration  
for comparable performance  
with reduced cost



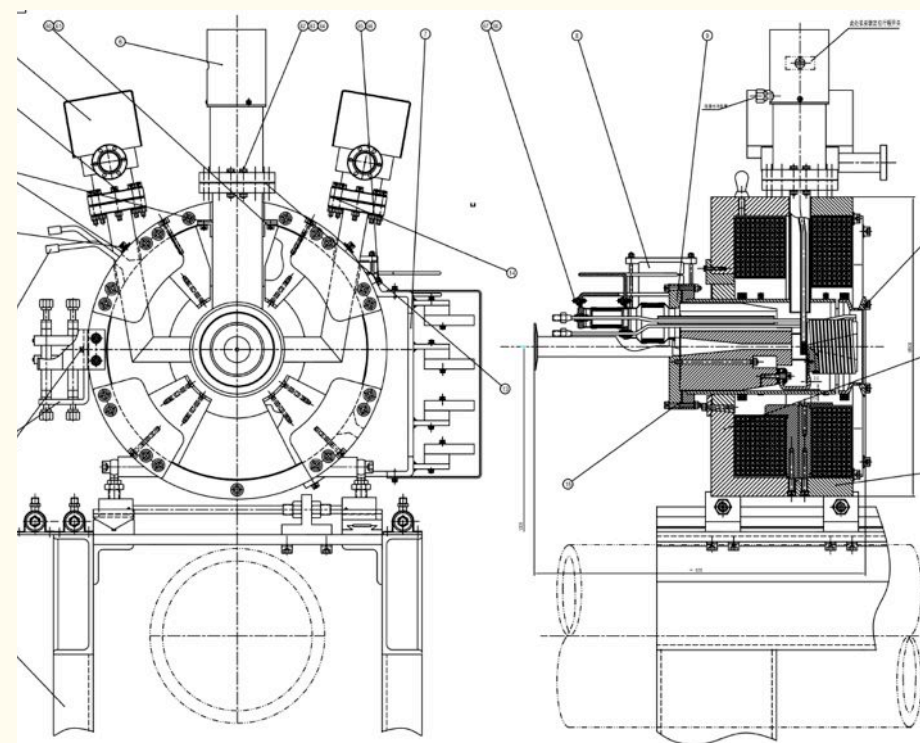
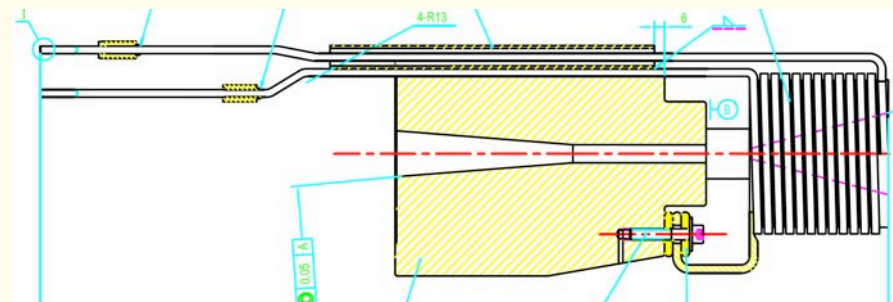
# Flux Concentrator BINP-type

- In collaboration with BINP, prototype field measurement & high-power operation test performed at KEK from Nov. 2010 to March 2011.
- Breakdown issue with vacuum burst above 7 Tesla was identified. However, the investigation with BINP experts was interrupted by the Earthquake.

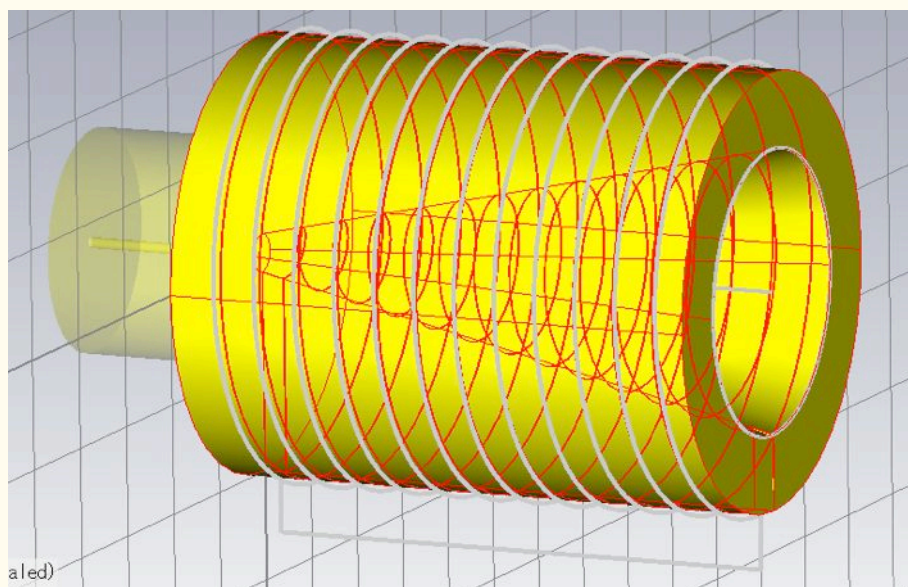


# Flux Concentrator SLAC-type

- with helps from SLAC and IHEP we are going to fabricate **SLAC-type FC** for linac commissioning from 2013 autumn and stable operation at  $T=0$ .
- Final optimization of field design and mechanical design as well as fabrication system design



SLAC-type FC at IHEP





# Capture by L-band and LAS structures

## ◆ L-band

- ❖ **Large aperture ( $d=39\sim35\text{mm}$ )** of accel. structure is desirable for transverse acceptance of Positron Capture Section
- ❖ Coprime (5:11) frequency relation is effective to **sweep out satellite bunches critical to DR radiation shield issue**. Full S-band (LAS) capture section gives comparable  $e^+$  yield, but with plenty of satellite particles

## ◆ LAS (Large Aperture S-band)

- ❖ **Medium large aperture ( $d=32\sim30\text{mm}$ )** is desirable for transverse acceptance of PCS and quad focusing system
- ❖ Existing S-band rf source, SLED, DC solenoids are available & compact Q at FODO (**reduction in initial cost**)



# L-band Klystron

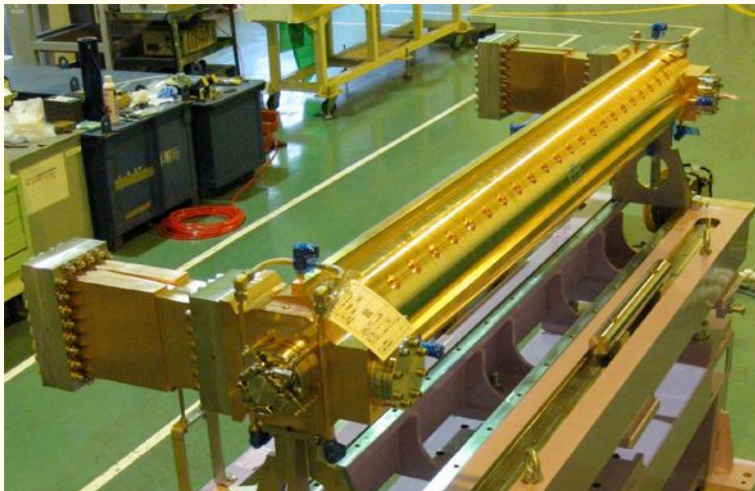
- 40 MW L-band(1298 MHz) klystron **PV-1040** designed by KEK and Mitsubishi Electric
- compatible with existing S-band modulator and KLY tank in KEKB linac
- first PV-1040 delivered in March 2010
- performance test since June 2011
- **KLY operation spec. at SKB linac**  
**30 MW x 1.5 us x 50 pps achieved !**
- another two PV-1040 will be delivered, we will have three L-band klystrons for
  - (1) positron capture section
  - (2) bunch compressor at DR
  - (3) spare

(KLY data by  
S. Matsumoto)

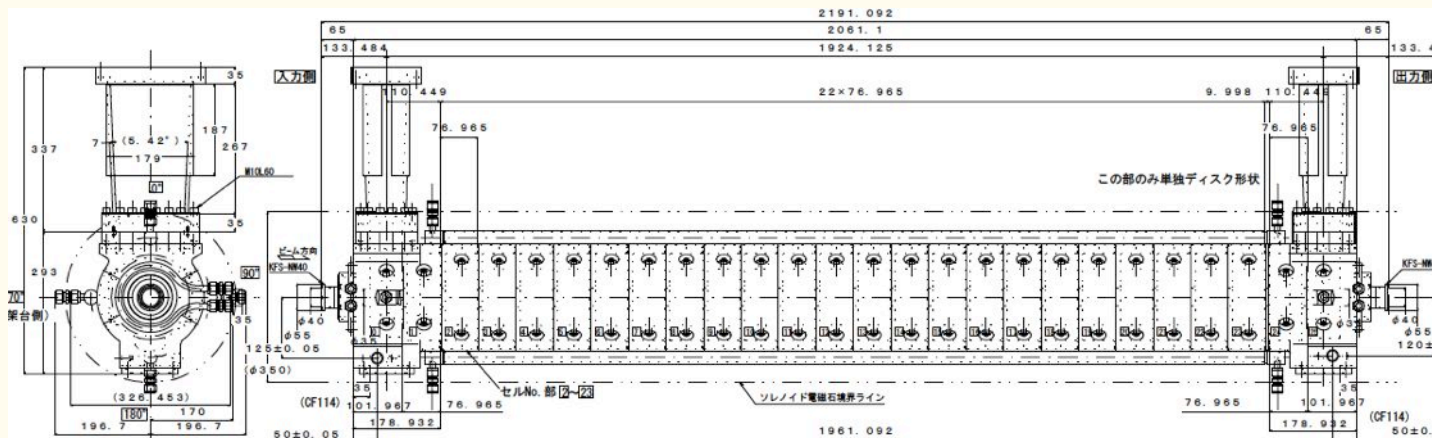


# L-band Accelerating Structure

- first L-band structure completed in March 2010
- operation test at test stand from April 2012



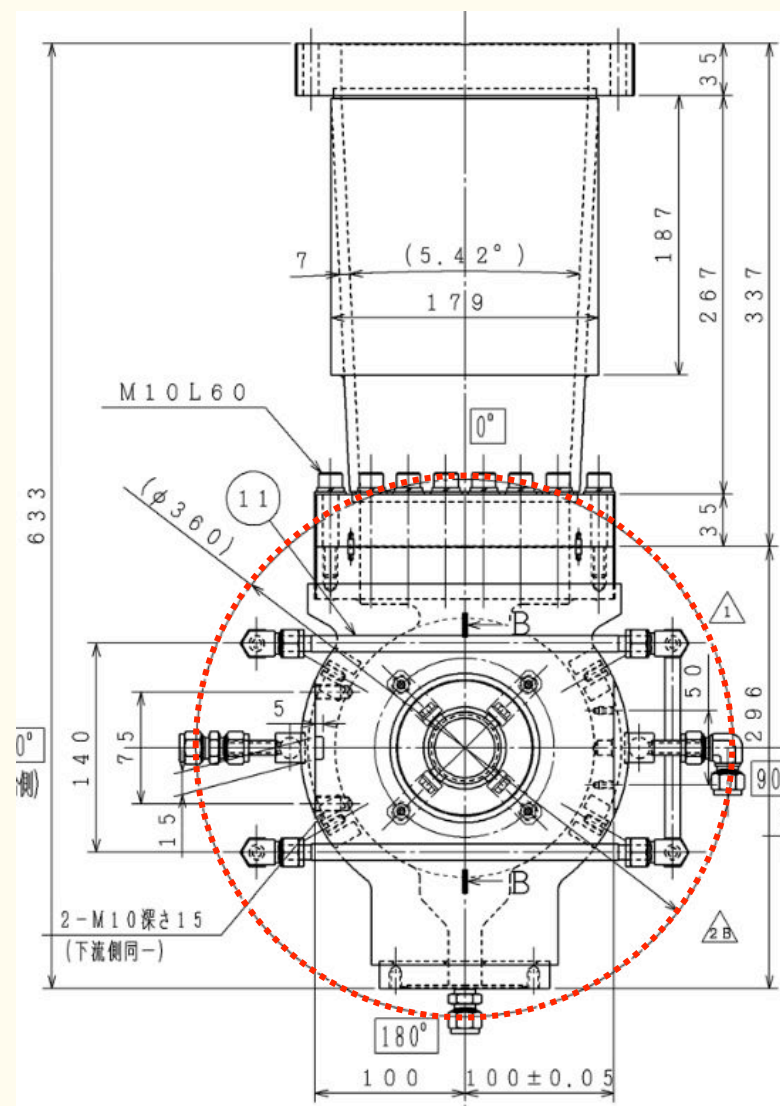
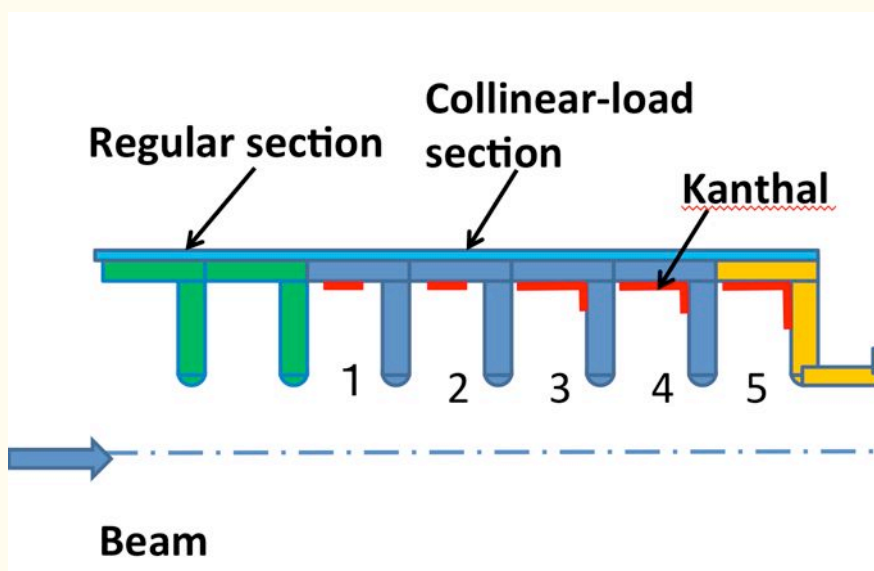
- RF frequency 1298 (=2856 x5/11) MHz
- traveling-wave structure (short rf pulse)
- constant gradient
- (2/3)pi phase advance per cell
- structure length 2.2 meter
- disk aperture  $2a = 39.4 \sim 35.0$  mm
- field strength  $12$  MV/m@ $15$  MW input
- single feed coupler (with field symmetrized)
- attenuation constant  $\tau = 0.26$



(structure data  
by T. Higo)

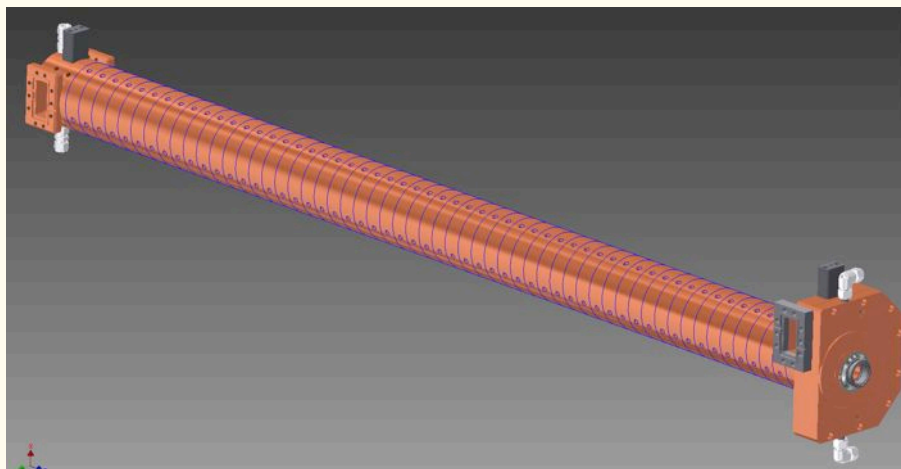
# Built-in Collinear RF Power Load

- L-band rf coupler limits DC solenoid inner radius  $\geq 180$  mm
- for regular cell region, the radius can be 130 mm
- with built-in collinear power load, the output coupler can be omitted and end-tail becomes thin



# Large Aperture S-band Structure

- ◆ LAS structures are used,
  - ❖ in second unit of capture section
  - ❖ in two accelerator modules just behind capture section
- ◆ Large aperture and compact outer diameter
  - ❖ existing rf source available
  - ❖ existing DC solenoid available
  - ❖ compact quad outside LAS structure compared with L-band
- ◆ Cost-performance balance

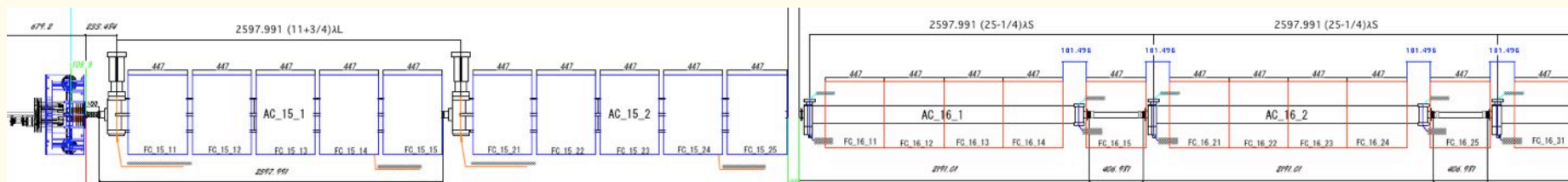
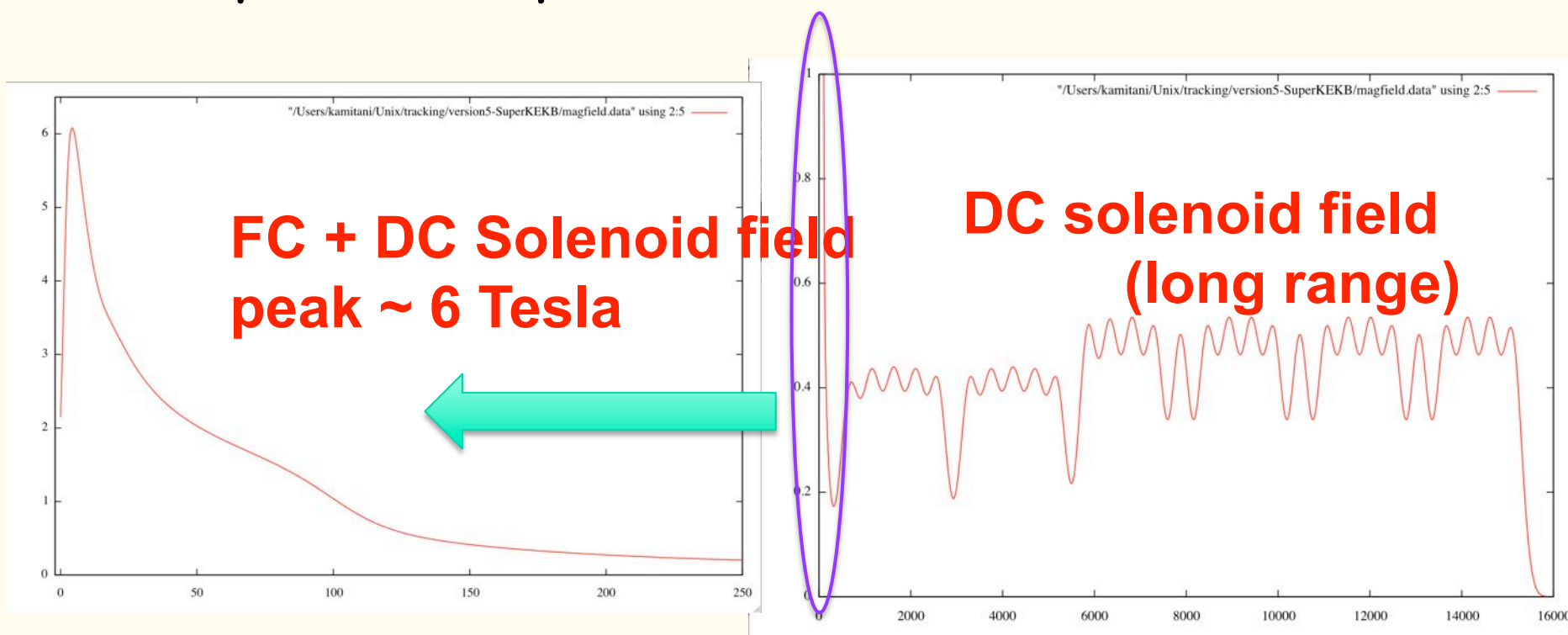


- traveling-wave structure
- constant gradient
- $(2/3)\pi$  phase advance per cell
- structure length 2.2 meter
- disk aperture  $2a = 31.9 \sim 30.0$  mm
- field strength 16.4 MV/m with SLED  
6.9 MV/m w/o SLED
- two port input coupler (J-shape side-couple)  
two port output coupler (ordinary shape)
- attenuation constant  $\tau = 0.112$



# Solenoid Field Design

- FC + DC solenoid field distribution determines transverse acceptance of capture section and e<sup>+</sup> initial emittance.

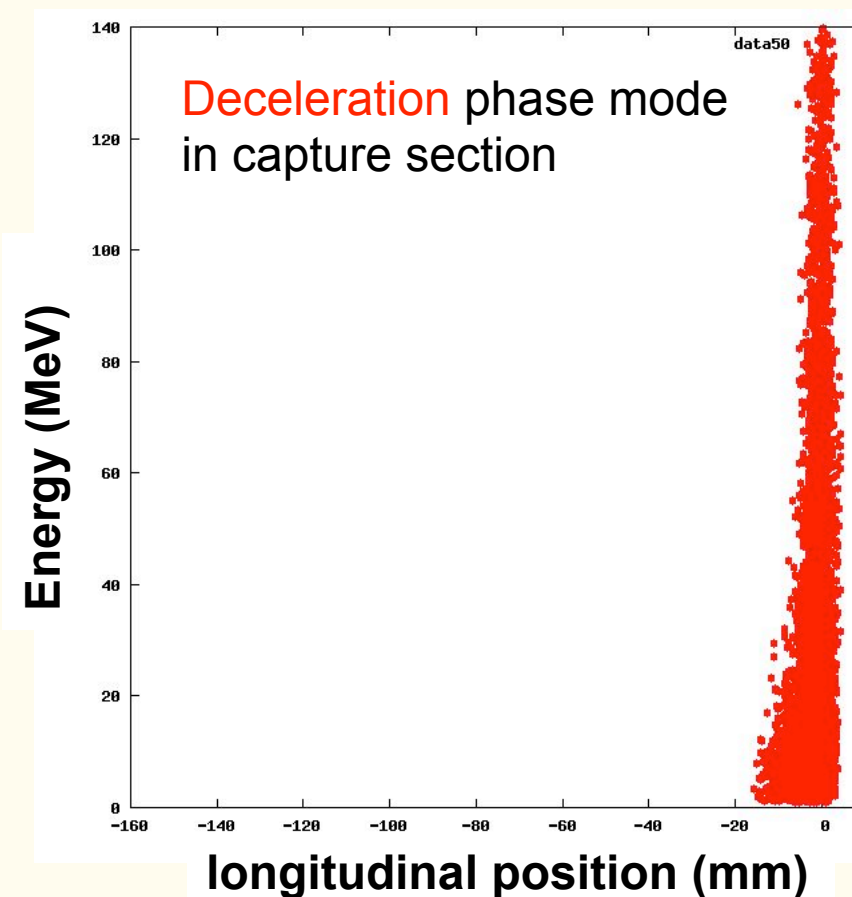
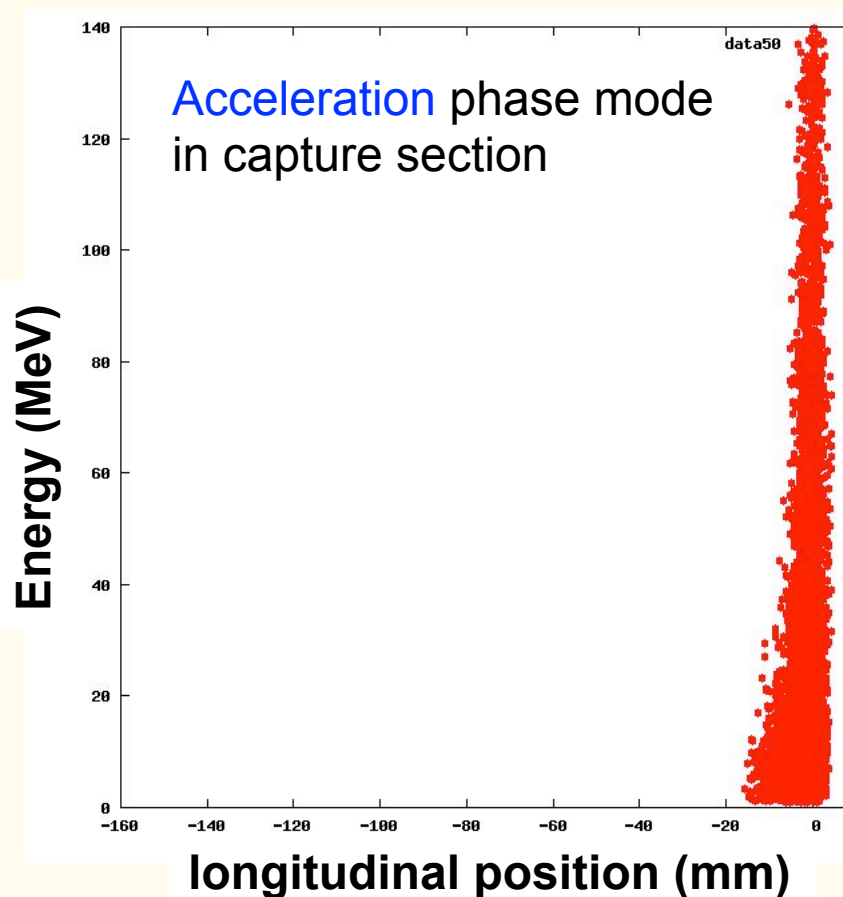


# Particle Simulation

- capture section : Zang Lei (GPT), T.Kamitani(EGS4, CST)
- linac 1~2 sector + LTR : T.Miura, N.lida (SAD)
- DR beam dynamics : H.Ikeda
- RTL + linac 3~5 sector + BT-line : N.lida (SAD)

Simulation  
Example

from target to  
capture section  
exit (120 MeV)



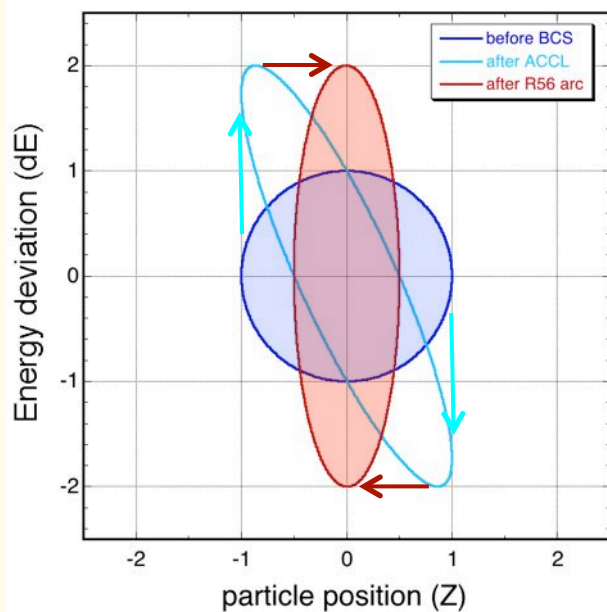
# ECS at LTR & BCS at RTL

## Bunch Compression System

BCS reduce bunch-length of e+ extracted from DR

energy gradient by RF field + non-isochronous arc

$V_c = 37$  MV (L-band)  
 $R_{56} = -1.05$  m  
 compression 1/9

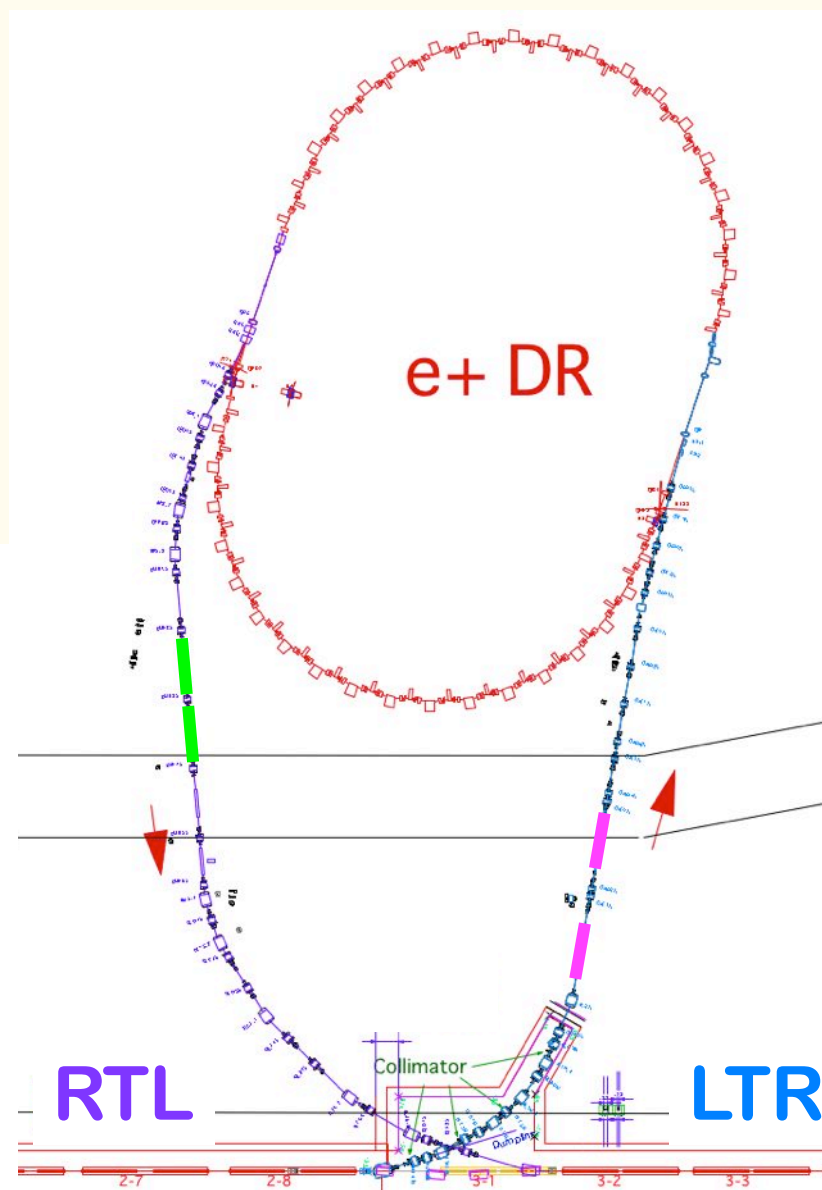
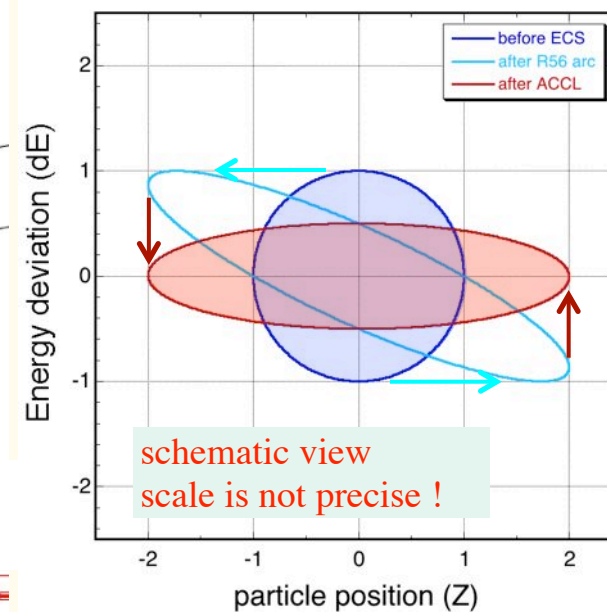


## Energy-spread Compression System

ECS reduce energy-spread of e+ entering DR

non-isochronous arc + energy correction by RF field

$R_{56} = -0.61$  m  
 $V_c = 41$  MV (S-band)  
 compression 1/3





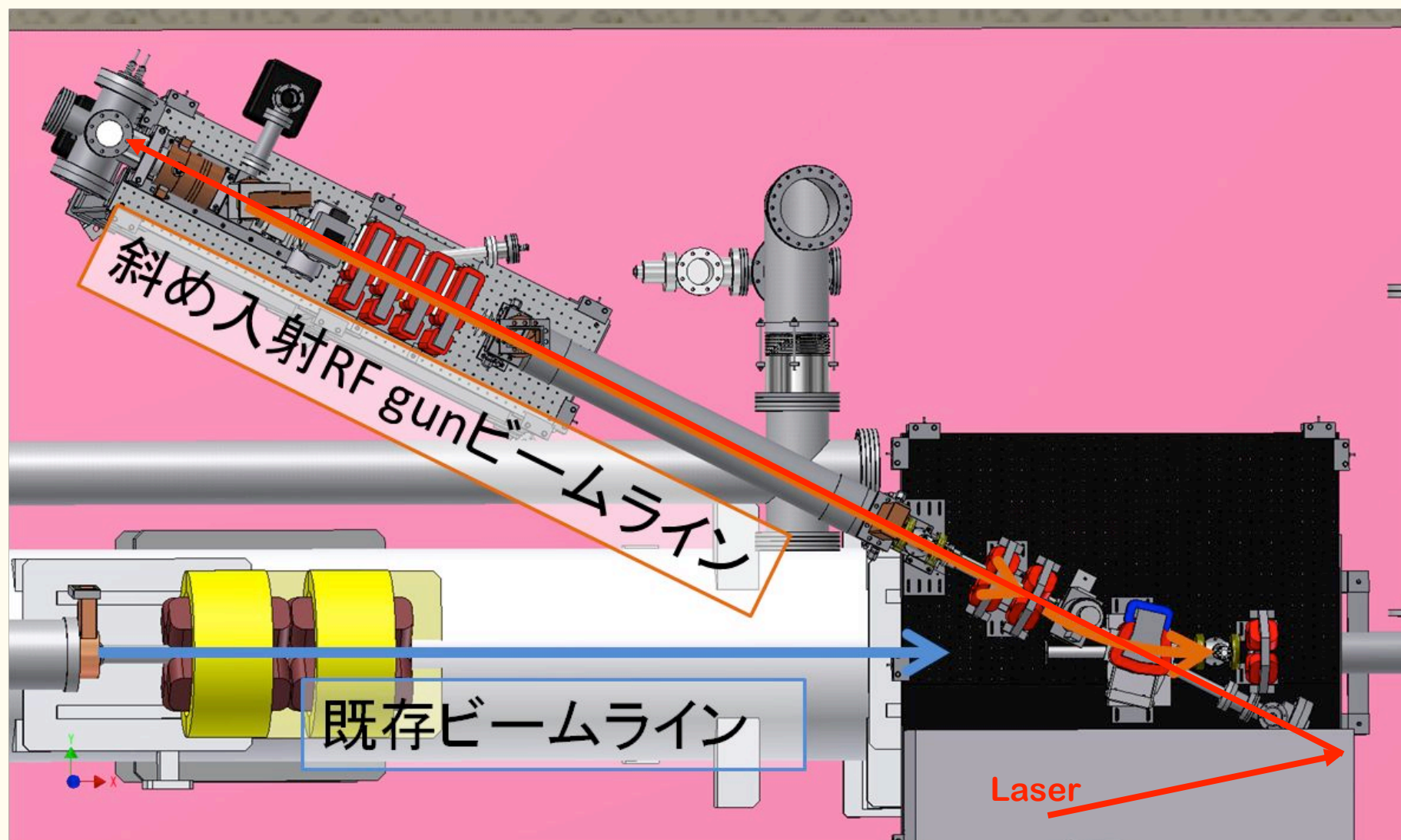
# Injector Positron Source Status

- ◆ Fabricating SLAC-type **FC** for  $T=0$
- ◆ Need consideration on **target** protection
- ◆ 1st **L-band structure** to be high-power tested soon
- ◆ Design of L-band **collinear load** fixed
- ◆ **Waveguides & loads** in fabrication
- ◆ L-band klystron 1st tube ready
- ◆ Large Aperture **S-band structures** in fabrication
- ◆ DC solenoid field dips are moderated by huge solenoids
- ◆ **Beam optical design** almost OK
- ◆ **Particle tracking** simulation is ongoing for  $e^+$  yield and hardware parameter optimization
- ◆ **Damping Ring, ECS, BCS** are in construction



# RF Gun at 32 unit for 5nC / 20mm-mrad

Emittance of  $300\mu\text{m}$  in KEKB should be reduced to  $20\mu\text{m}$



# Laser Development

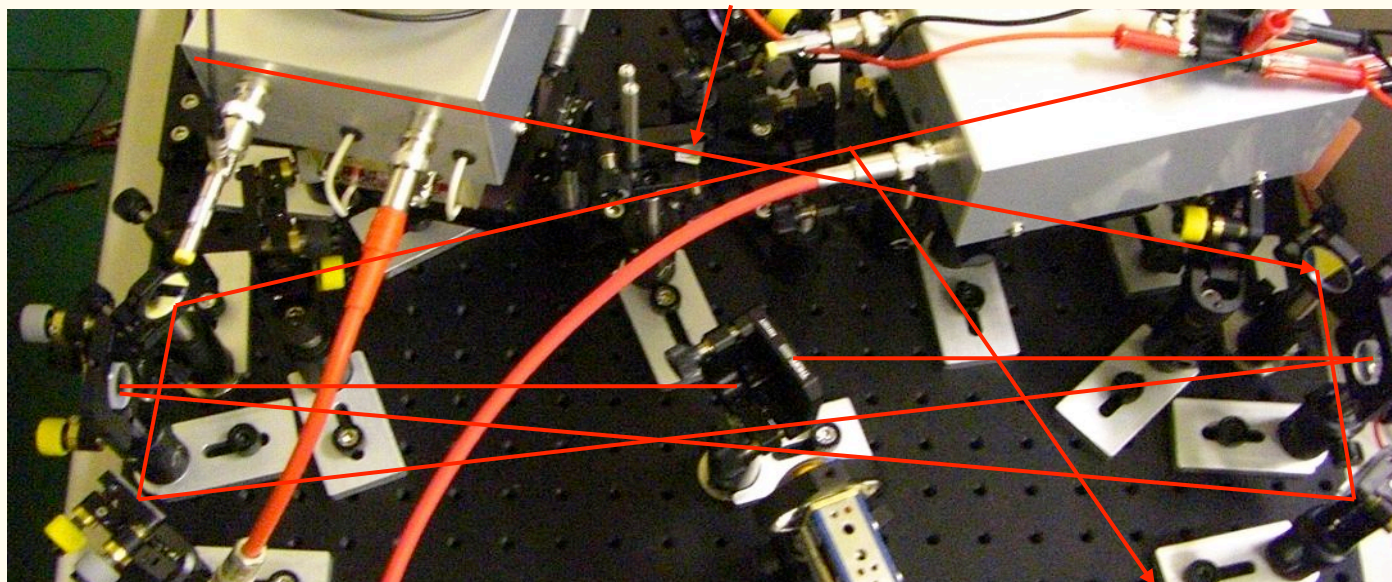
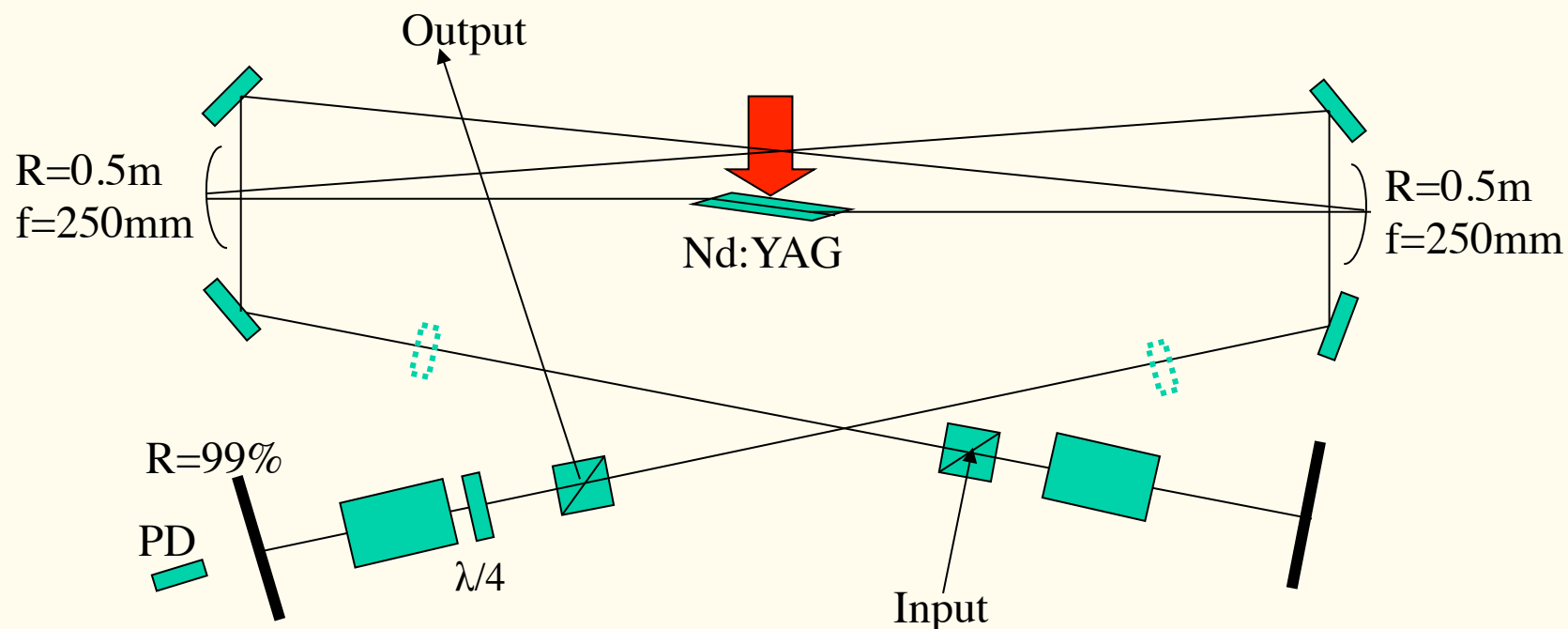
## ◆ Oscillator

- ❖ Nd:YAG medium, LD excitation
- ❖ Change frequency from 114MHz to 52MHz
  - ✧ Synchronized through 10.39MHz Clock
- ❖ Successful stable excitation

## ◆ Amplifier improvements

- ❖ ~1.5mJ / 30ps / pulse at 266nm

# Laser Amplifier Development

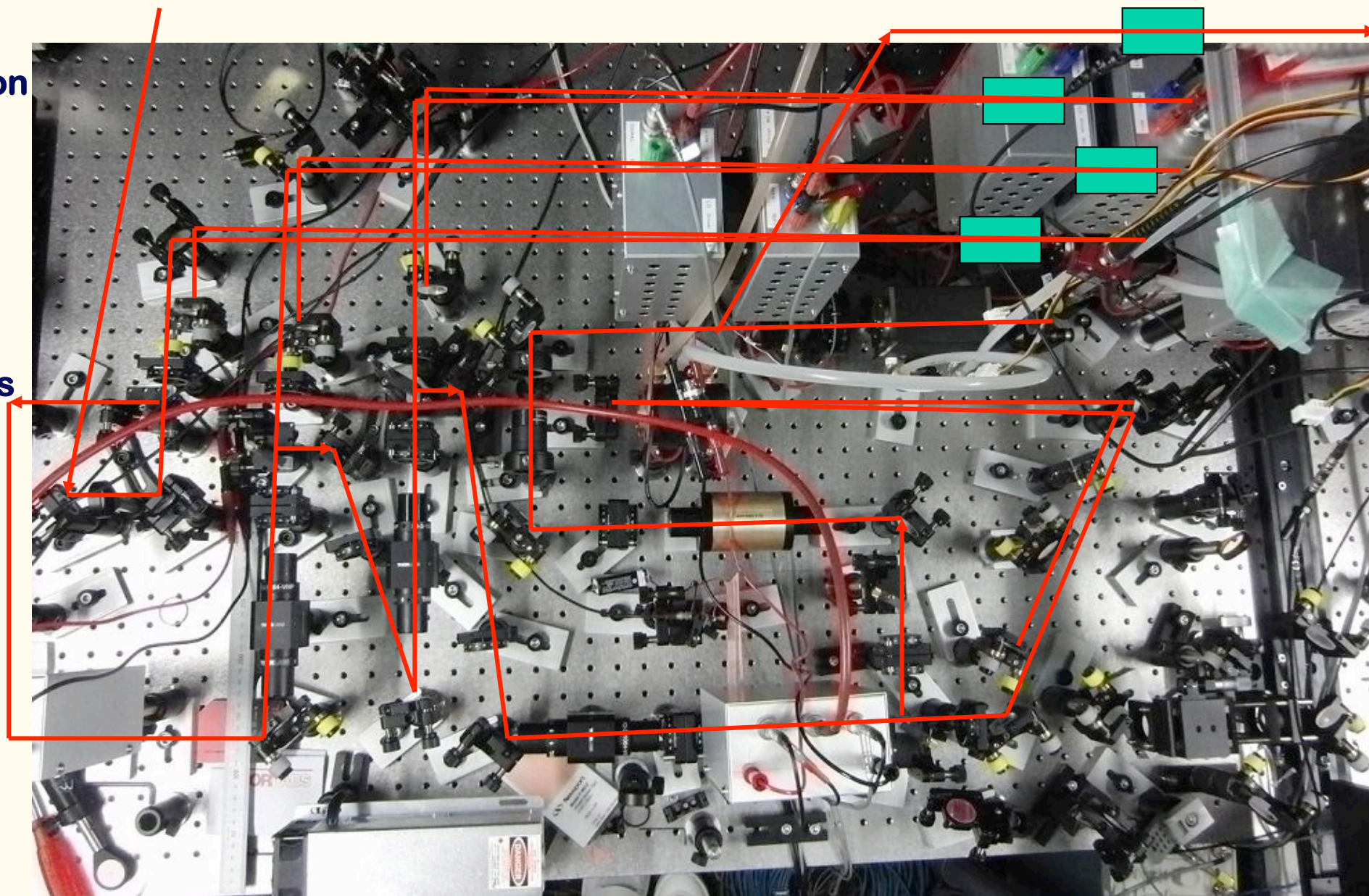




# Laser Amplifier Development

Multi-pass  
Amplification

Cleaner  
Amp.  
with  
EO and AO  
components





# Photo Cathode Development

## ◆ Started with $\text{LaB}_6$

- ❖ Successful up to  $\sim 0.3\text{nC}$  before April

## ◆ Replaced with $\text{Ir}_5\text{Ce}$

- ❖ For better quantum efficiency
- ❖ Achieved up to  $\sim 1\text{nC}$  / bunch in April

## ◆ Surface cleaning cut & try

- ❖ With high power laser with/without RF
- ❖  $\text{LaB}_6$  and  $\text{Ir}_5\text{Ce}$  are rather stable

## ◆ Other possibilities in the future

- ❖  $\text{CsTe}$ , etc

# Slant Laser Injection

## ◆ Perpendicular laser injection

❖ Before May.2012

## ◆ Slant laser injection through CaF<sub>2</sub> windows

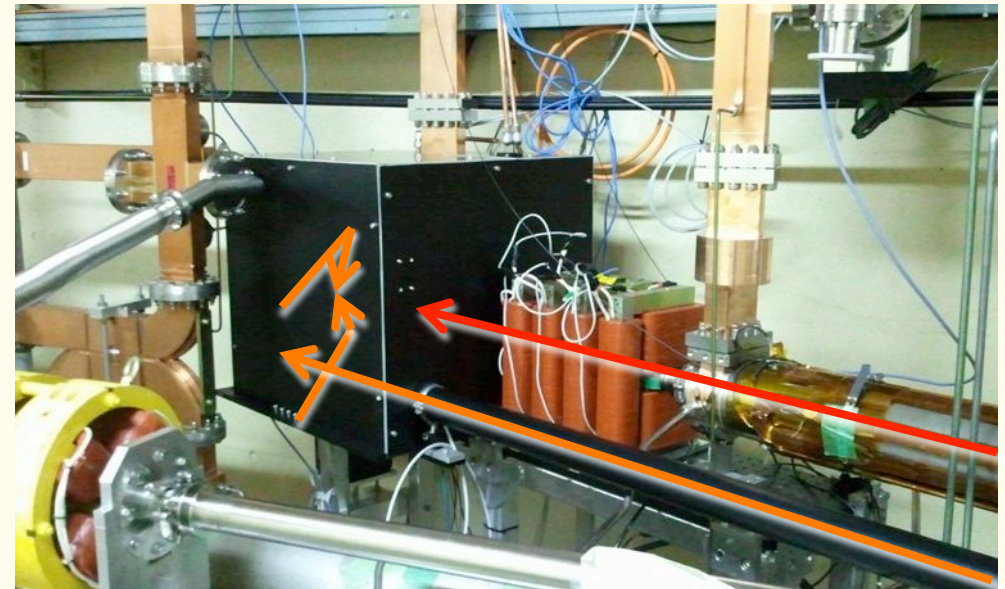
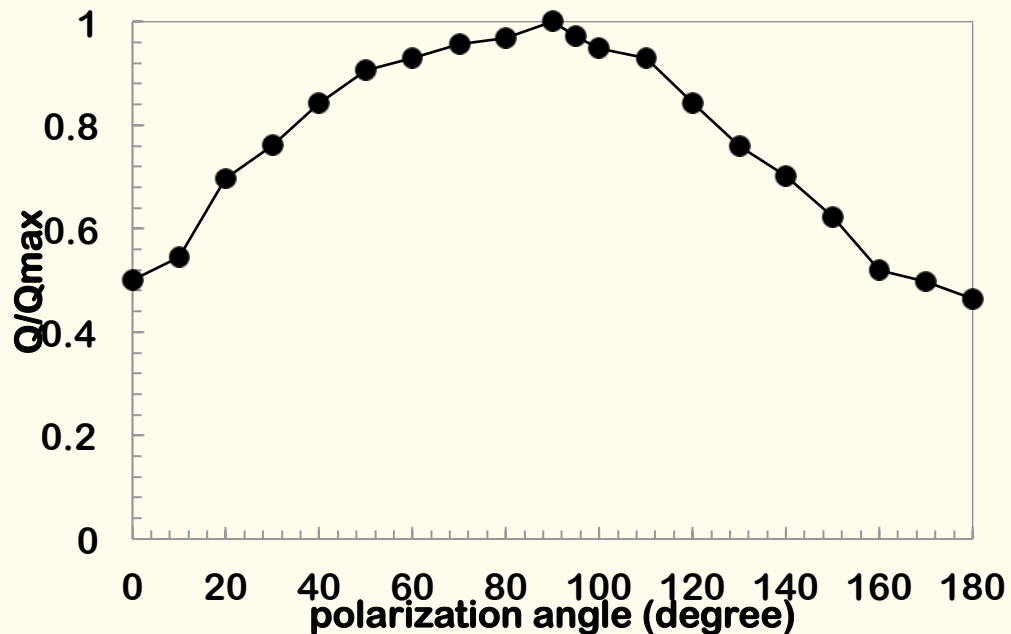
❖ Non-zero perpendicular electric field (?)

❖ Increased up to ~3nC / bunch

❖ Emittance should be confirmed

Polarization dependence (Ir5Ce)

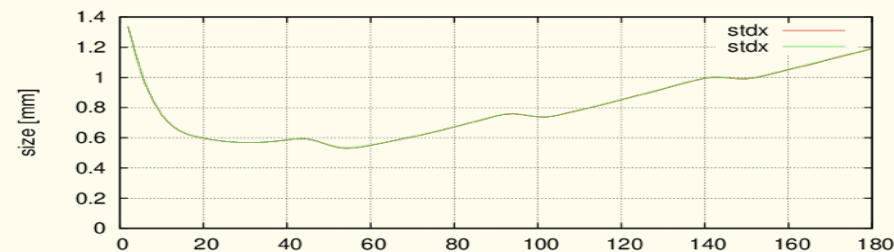
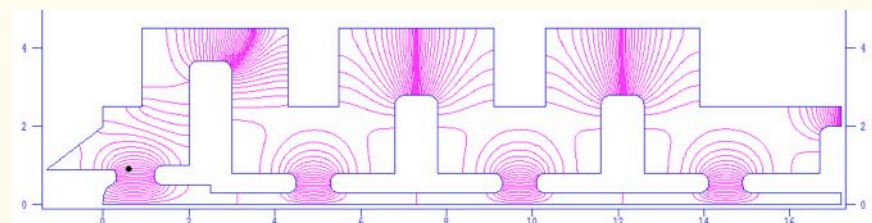
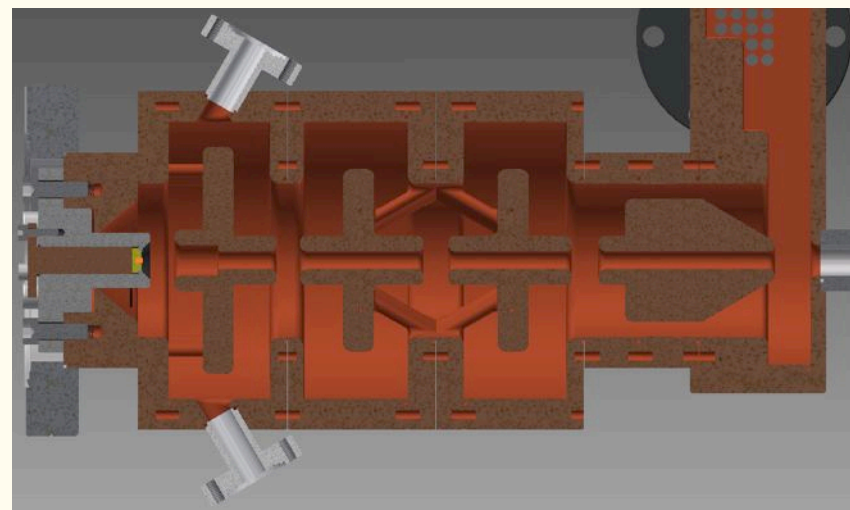
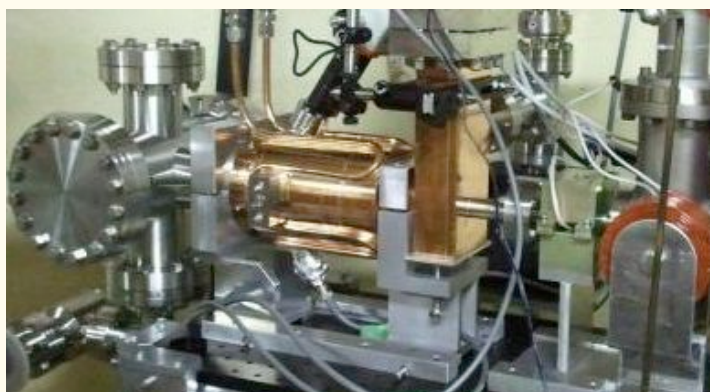
(東工大/佐藤)



# Stable Operation of RF Gun

## ◆ DAW (Disk and washer) type photo cathode RF gun

- ❖ Strong RF beam focusing
- ❖ With stable cathode
- ❖ Should experience continuous PF injection in autumn 2012
- ❖ With backup laser

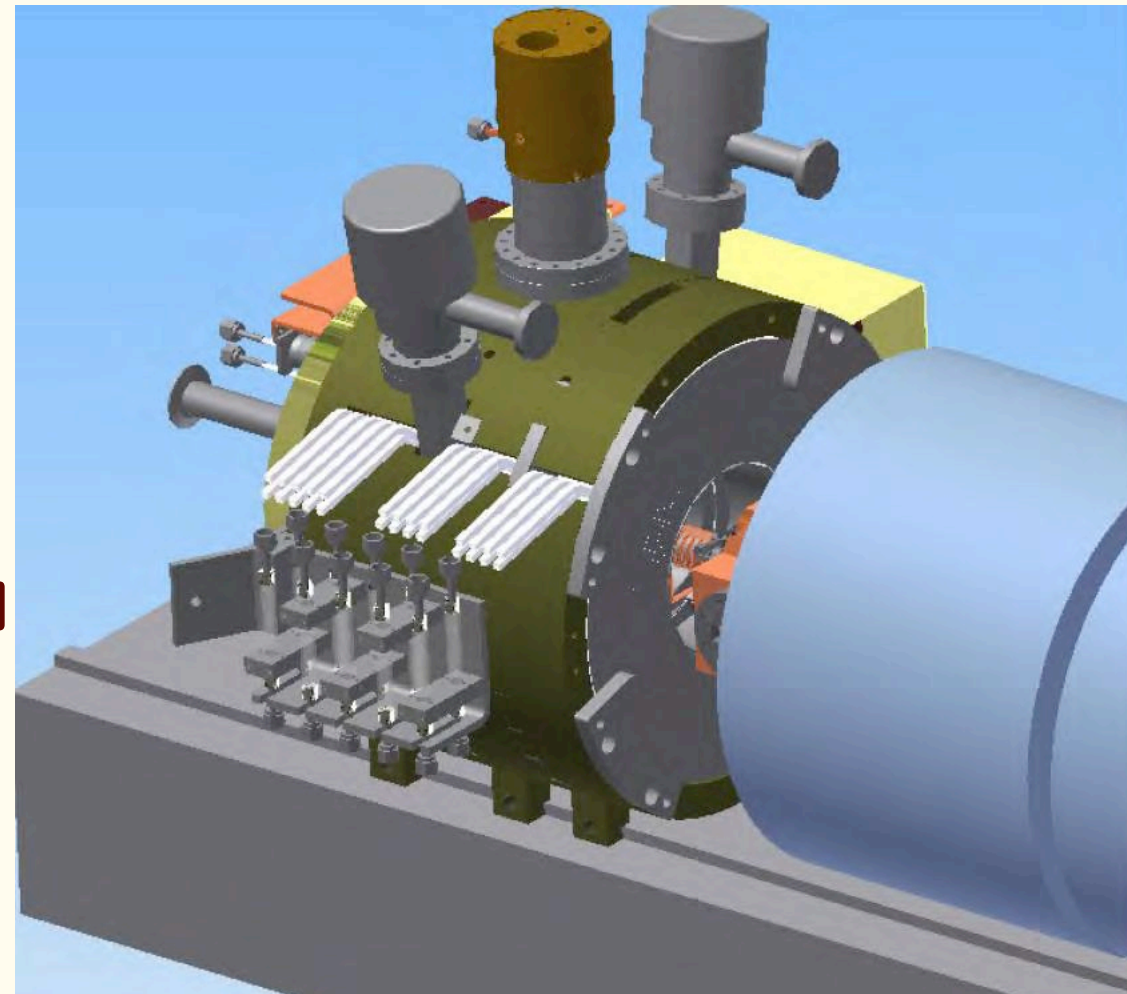


Electric field and beam tracing simulation

# Fast Recovery at Failure of Positron Generator

## ◆ Positron capture section replacement

- ❖ How components should be designed/installed in order to be replaced under high radiation condition?  
(replaced twice in KEKB)
- ❖ Positron target,  
Flux concentrator,  
Bridge coil,  
Acceleration structure,  
Solenoid, Girders,  
Vacuum components, etc.
- ❖ Large unit should be replaced with special links
- ❖ Under discussion





# Reliability with Failed Acceleration Unit

## ◆ Linac Beam Energy Management

- ❖ At least one backup acceleration unit should be available with two units for an energy knob in regions of ;
  - ✧ Before 180deg arc  
before damping ring  
after damping ring
- ❖ In each of electron and positron modes (and PF/PF-AR)
- ❖ The plan was fixed
- ❖ While troubles at several important units (like capture section) can prevent operation, others should be backed up

# Beam Position Monitor Development

## ◆ Requirement

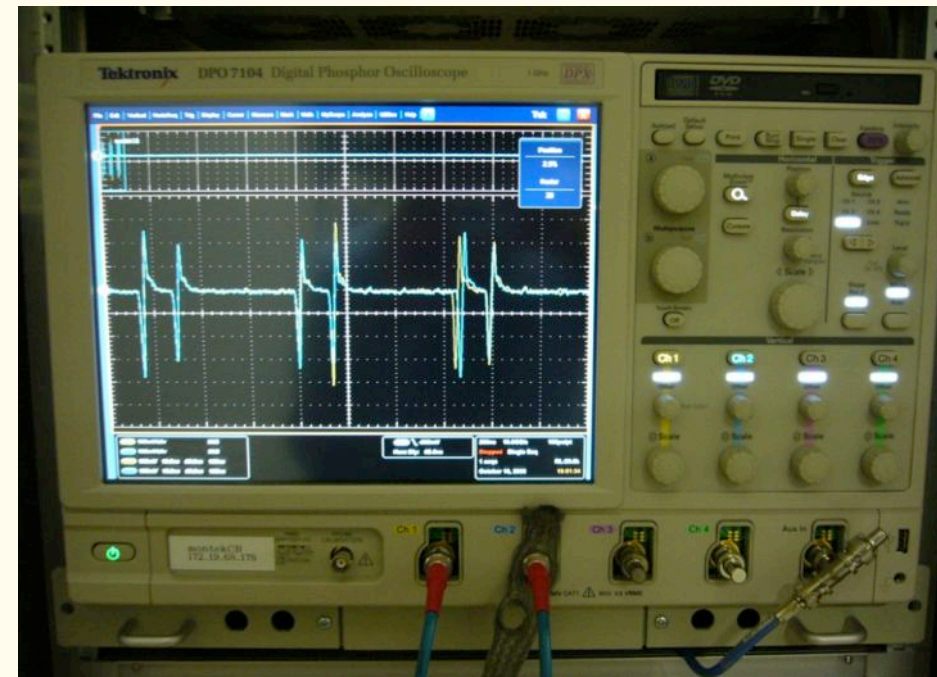
- ❖ 50Hz with event synch., 2bunchs 96ns apart, 10micron resolution, 0.1~10nC variation at 50Hz

## ◆ Present system

- ❖ 8bit oscilloscope, Windows-EPICS, 50Hz,
- ❖ 50~100micron resolution

## ◆ BPM is essential for

- ❖ Low-emittance transport with wakefield compensation
- ❖ Beam stability monitor



# BPM Development

## ◆ Modifications to commercial module Libera

- ❖ Event-based control capability and embedded EPICS
- ❖ Fast attenuator for variable beam modes
- ❖ Modifications to filters and ADCs for 2-bunches 96ns apart

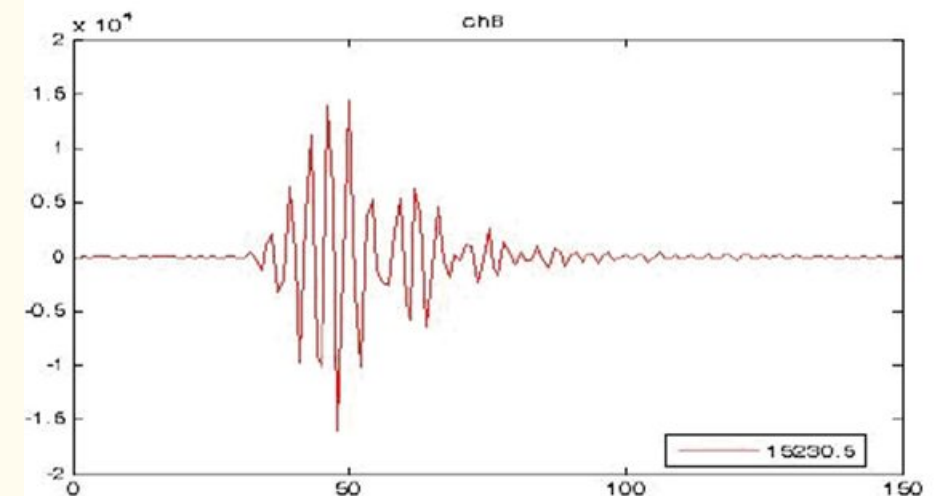
## ◆ New development at local company

- ❖ In VME form factor, with external CPU and event-based controls
- ❖ Additional on-line pulse test capability

band-pass + saw filters

## ◆ Both evaluations in this year

- ❖ Lab tests during summer
- ❖ Beam tests in autumn
- ❖ Resolution, price, reliability, flexibility, manageability, etc
- ❖ Installation in 2014



## 4 Ring Injection Timings

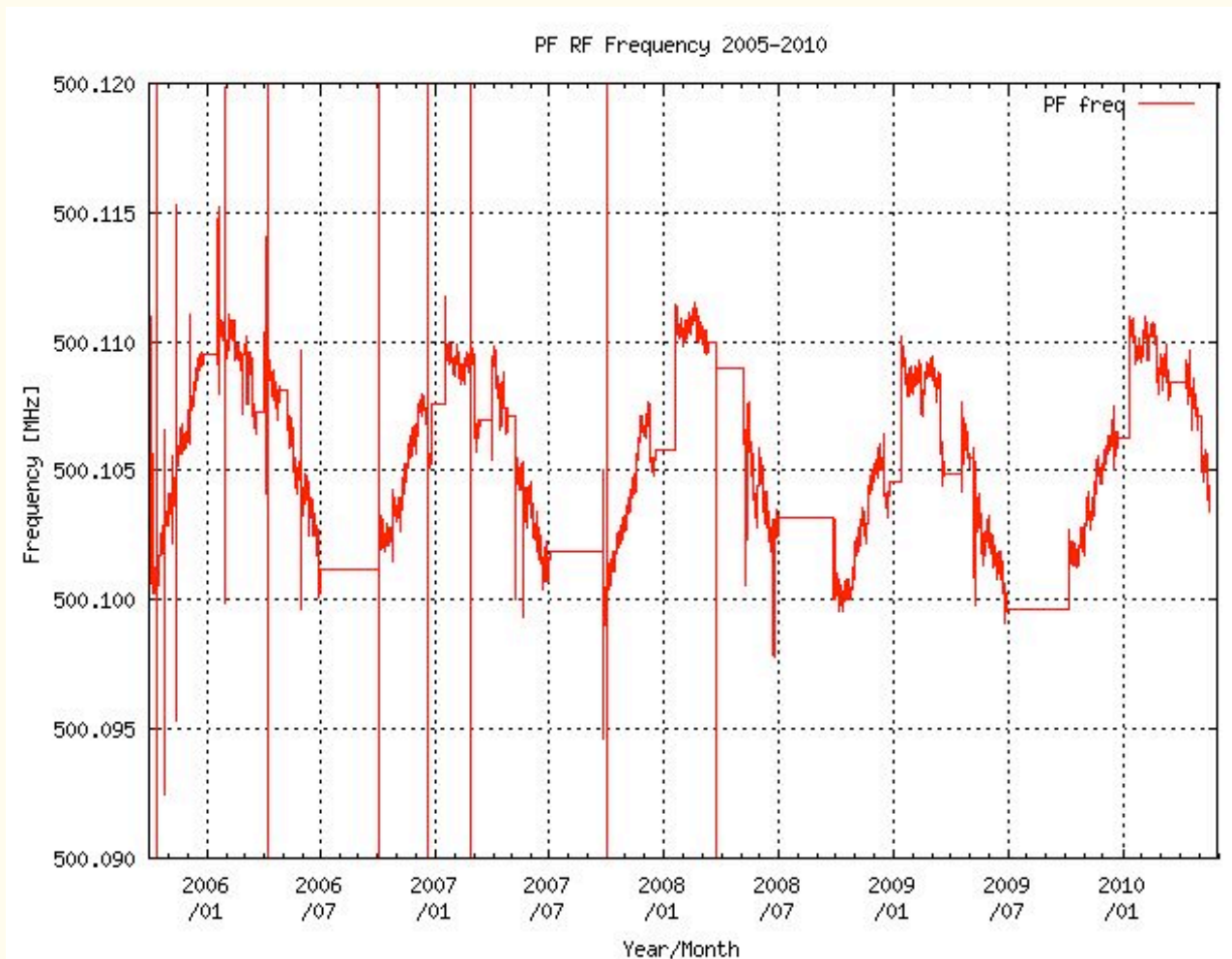
- ◆ **SuperKEKB will have integer RF clock relation with Linac**
  - ❖ Needs ring circumference compensation with frequency modulation
- ◆ **PF / PF-AR will not have common clock with Linac**
  - ❖ As they need independent circumference compensation
  - ❖ Linac injects beams at accidental synchronization
  - ❖ No synchronization opportunity if integer relation
- ◆ **Damping ring and L-band introduction**
  - ❖ Requires further condition restrictions



# PF Synchronization

## ◆ PF Frequency modulation in a year

❖ Approx.  $2 \times 10^{-5}$





# Injection Synchronization with 114MHz

For PF  
with KEKB

Duration Jitter

20ms

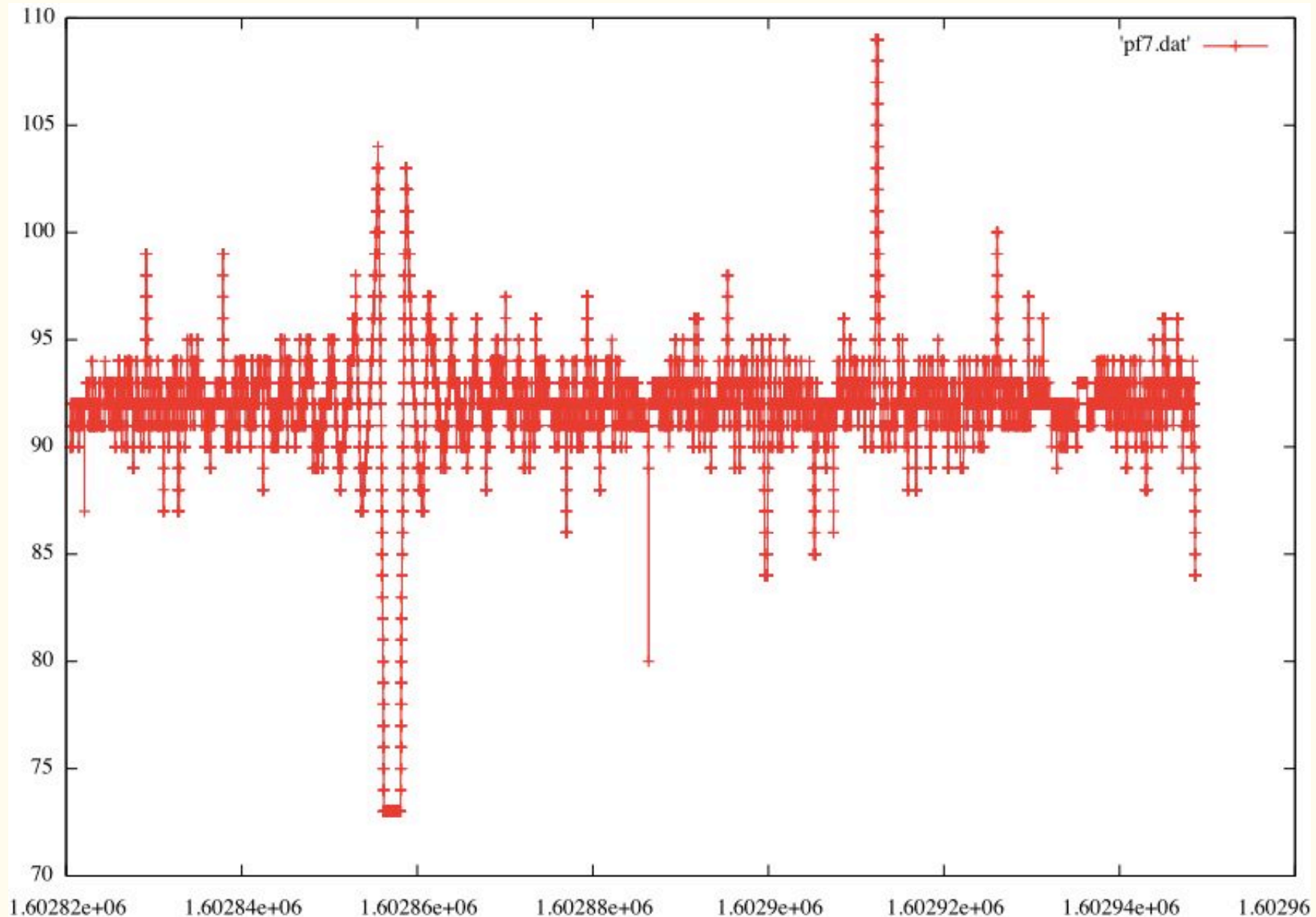
$\pm 500 \mu\text{s}$

Clock Jitter

500 ps

Plot in  $10^{-4}$

No problems





# Injection Synchronization with 10.39MHz

For PF with  
SuperKEKB

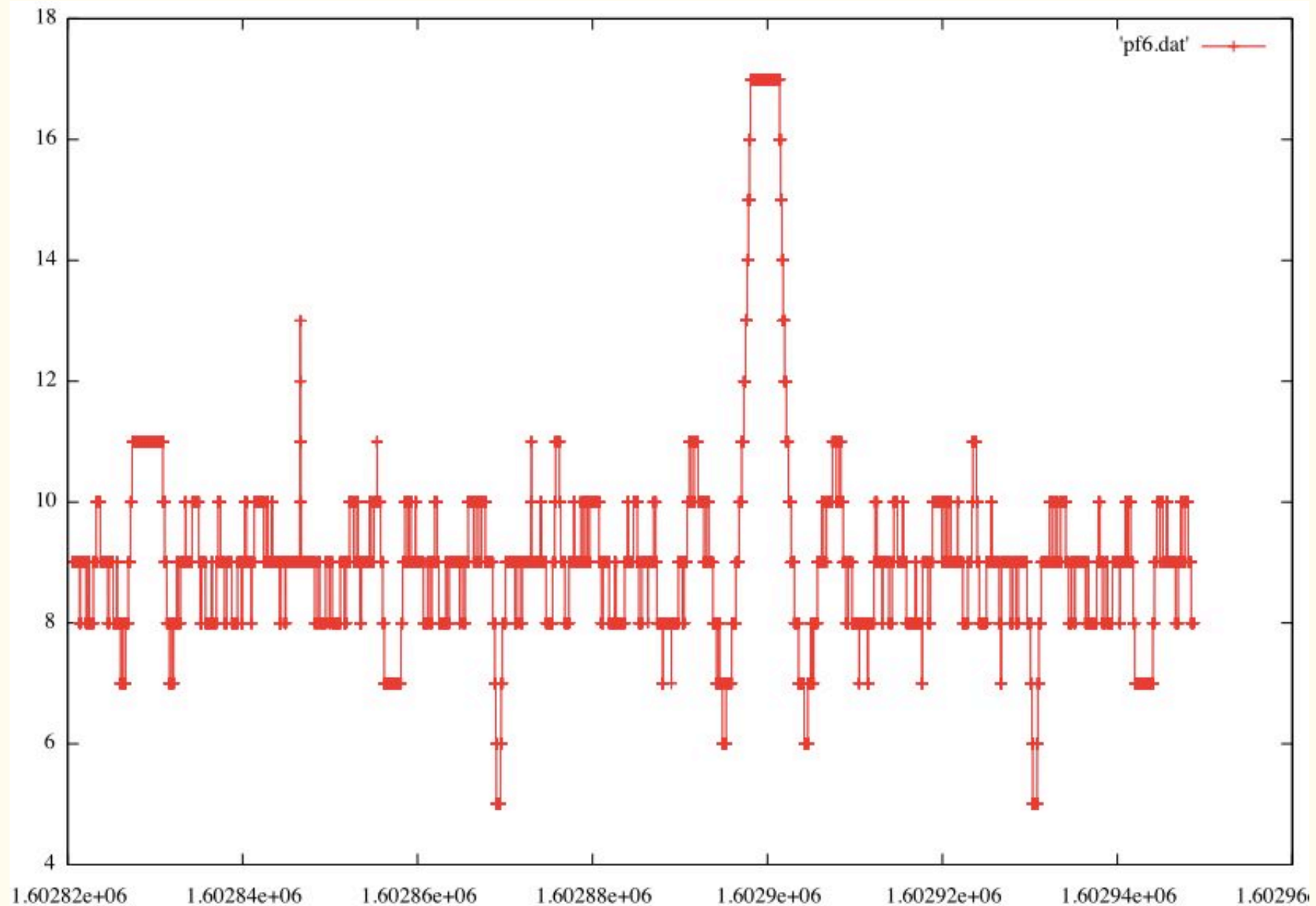
Duration Jitter  
20ms

$\pm 500 \mu s$

Clock Jitter  
500 ps

Plot in  $10^{-4}$

Bad region  
have to be  
avoided



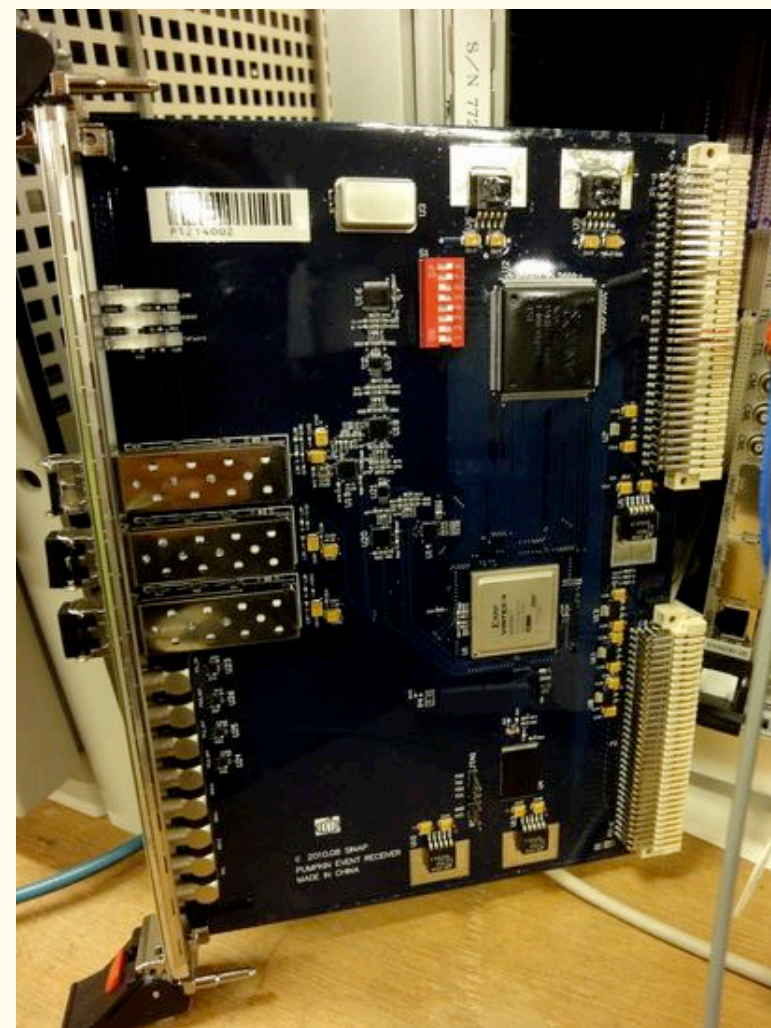
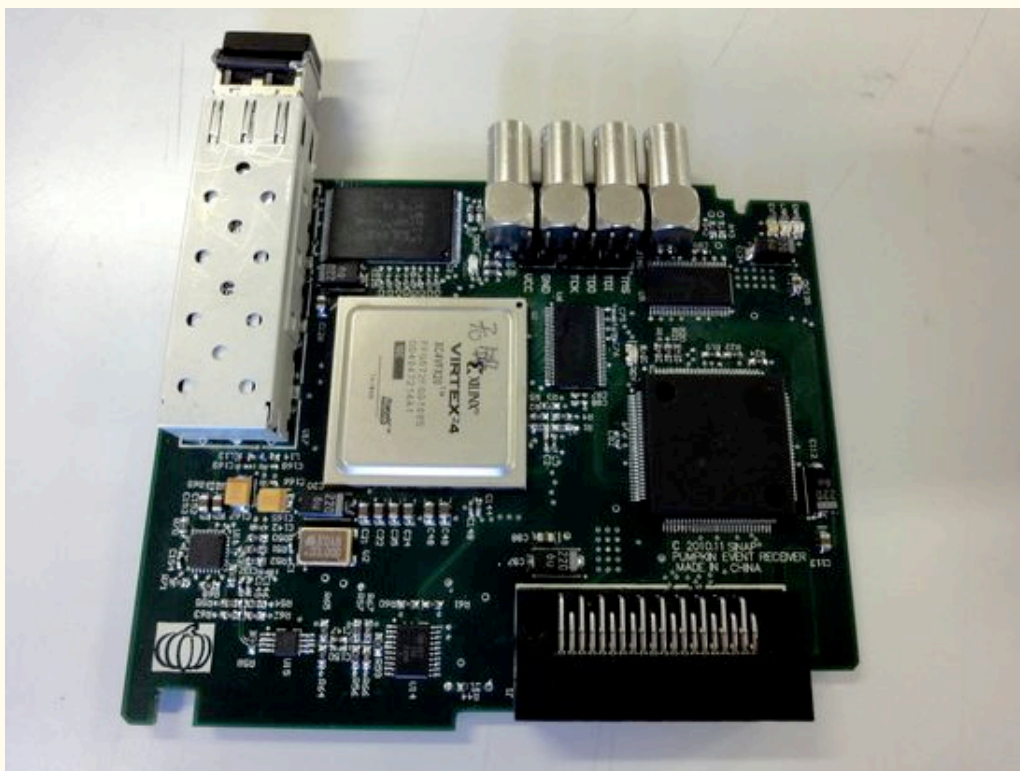
# Investigation

- ◆ **This issue is different than the bucket selection challenges at SuperKEKB**
  - ❖ **Bucket selections both at DR and MR**
- ◆ **Was not well investigated under 10.39MHz**
  - ❖ **May require pulse-to-pulse LLRF manipulation between RF systems of PF / PF-AR / SuperKEKB**
  - ❖ **Should be investigated further**



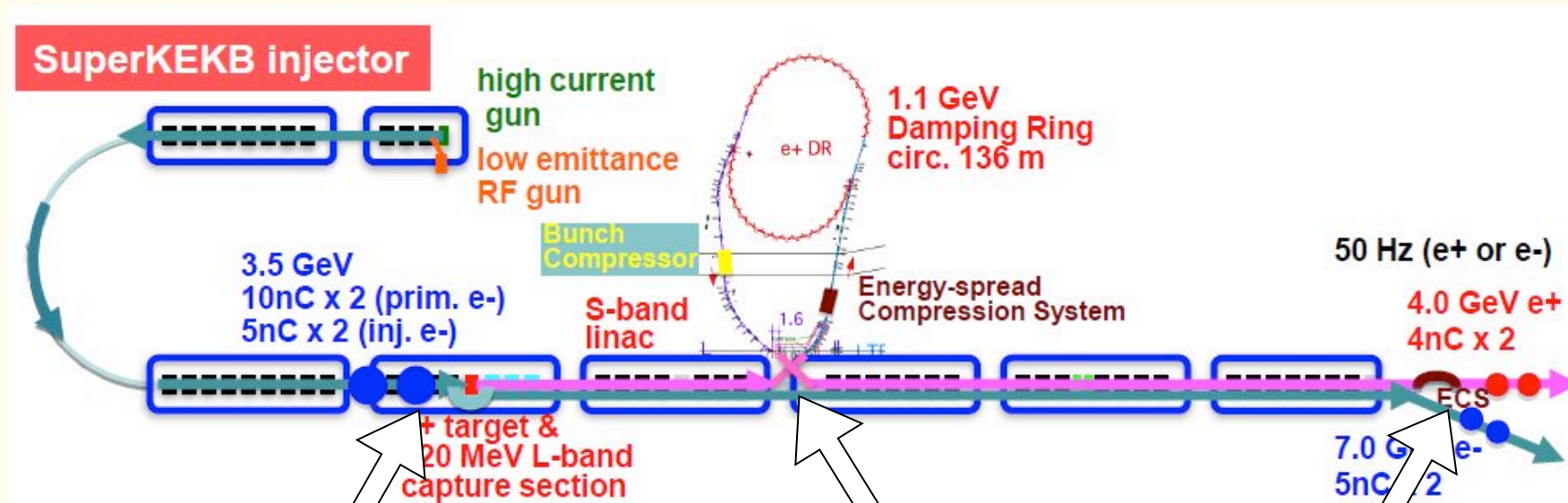
## Event System Development Collaboration with SINAP

- ◆ For PLC (F3RP61 Linux CPU) as well as VME
- ◆ Under testing
- ◆ Many more synchronous controls at a reduced cost



# Facility for Electric Power and Cooling Water

- ◆ Linac needs electricity and cooling water extensions, especially for positron generator upgrade
- ◆ First estimation was performed, and was found that it may impact the construction
- ◆ Under discussion how to extend the facility



[I] 第1~2セクター  
陽電子ビーム強度の5倍化に向けて、収束用電磁石の数と強度が大幅に増加する。  
増加分920 kVA, 900 L/min  
現状 401kVA  
1211 / 1430 L/min

[II] 第3セクター  
DRの入射&出射路の新設に伴って、その電磁石の一部が入射器トンネルに新たに設置される。  
増加分310 kVA  
現状 6.7kVA  
136 / 500 L/min

[III] 第3スイッチヤード  
1) 陽電子エネルギーの増大 (3.5GeV→4GeV) に伴う偏向磁石系の電力増及び 2) RF偏向によるエミッタンスモニターの新設に伴って熱負荷が増大する。  
増加分300 kVA, 460 L/min  
現状 158kVA  
(587+α) / 750 L/min



# Schedule

- ◆ **Summer 2012 : Alignment, SY3, 3T-gun, 32-gun**
- ◆ **Autumn 2012 : 32-RF-gun, A1-gun(0.2nC)**
- ◆ **Winter 2013 : SY2 / DR**
- ◆ **Spring 2013 : A1-gun**
- ◆ **Summer 2013 : Installation of many components**
- ◆ **Autumn 2013 : e<sup>-</sup> then e<sup>+</sup> commissioning**
  - ❖ **Half Linac: PF injection, Day: construction, Night: commissioning**
- ◆ **Spring 2014 : Pulsed Quad, Steering, Alignment**
- ◆ **Summer 2014 : Installation of remainings**
- ◆ **Autumn 2014 : Possible ring injection (?)**
- ◆ **Winter 2015 : DR then MR injection commissioning**
- ◆ **...**









Thank You for Your Patience